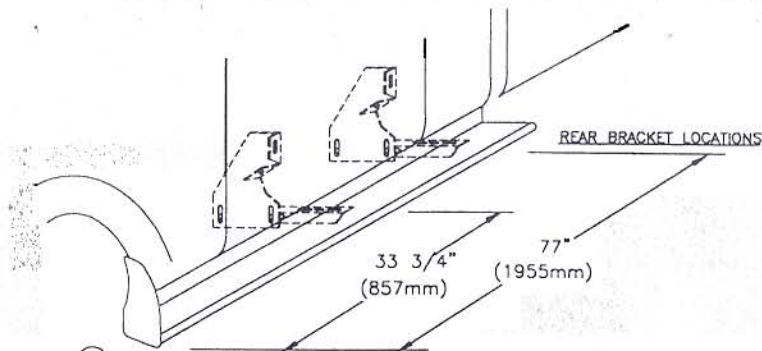


SOME BRACKETS INSTALL IN FACTORY HOLES

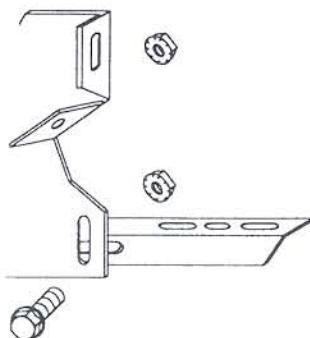
INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	1	END CAP 1 LEFT & 1 RIGHT
1	1	STONE GUARD 1 LEFT & 1 RIGHT	2	5/16" CUP NUT
8	8	3/8"x1 SELF TAPPING SCREW	14	5/16"x 3/4" BOLT
8	8	#14x3/4" TEK SCREW	12	5/16-18 HEX NUT
8	8	1/4"x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL86 2", FL83 4"
8	8	1/4-20 HEX NUT	4	HORIZONTAL BRACKET, SUPPORT, 3124F

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



① (DRIVERS SIDE SHOWN)
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD

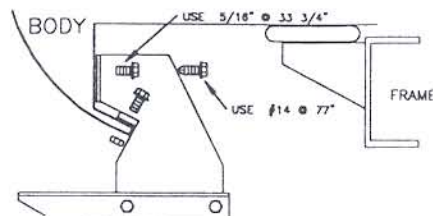
②
BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS



SLIDE NUT CUP INTO BODY HOLES AT BRACKET LOCATION AT 33 3/4"

BRACKET ASSEMBLY MOUNT TO BODY @ 33 3/4" ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND 5/16" BOLT

③
BRACKET ASSEMBLY MOUNT TO BODY @ 77" DRILL THROUGH PINCH WELD WITH A 5/16" DRILL ASSEMBLE WITH 5/16" BOLTS AND #14 SELF DRILLING SCREW



MOUNT AT LOCATION SHOWN AT ①

④
BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



⑦
INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT



⑥
SLIDE TWO 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK,

⑤

FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

⑧

HOLD BOARD IN PLACE, WITH THE REAR RESTING ON THE BACK BRACKET

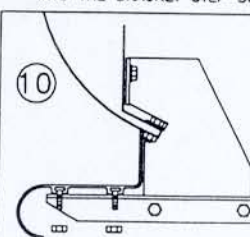
⑨

SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL

3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT

⑩



SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

⑪

WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

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09/12/03

⑫

REPEAT FOR OTHER SIDE