



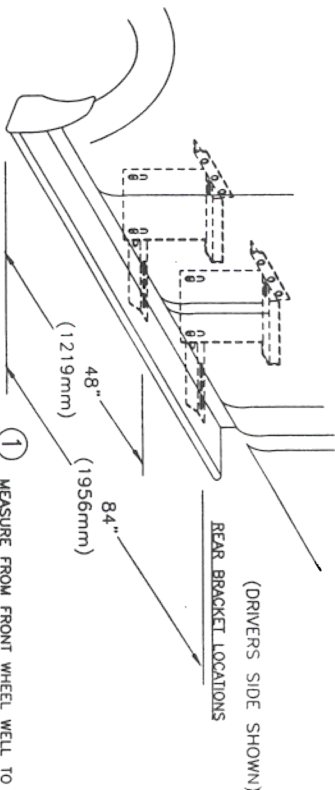
87-96 FORD F150 CREW CAB

IN242
08/22/03

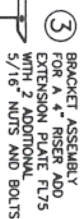
DRILLING INTO BODY AND FRAME IS REQUIRED.

INSTALLATION	QTY.	DESCRIPTION	QTY.	DESCRIPTION
PARTS LIST:				
1 RUNNING BOARD 1 DRIVER & 1 PASSENGER	4	1/4" CARRIAGE BOLT		
1 STONE GUARD 1 LEFT & 1 RIGHT	14	5/16" x 3/4" BOLT		
8 3/8" x 1 SELF TAPPING SCREW	14	5/16"-18 HEX WASHER HEAD NUT		
14 #14x3/4" SHEET METAL SCREW	4	FLAT BRACKET, FL20		
8 #14x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL75		
12 1/4"-20 HEX NUT	4	HORIZONTAL BRACKET, SUPPORT, 3124		
1 END CAP 1 LEFT & 1 RIGHT				

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



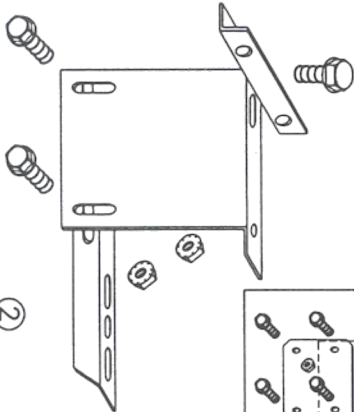
1 MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD



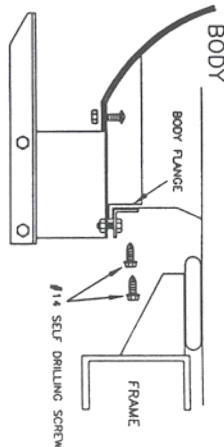
3 BRACKET ASSEMBLY FOR A 4" RISER ADD EXTENSION PLATE FL75 WITH 2 ADDITIONAL 5/16" NUTS AND BOLTS



4 BRACKET ASSEMBLY MOUNT TO BODY ASSEMBLY WITH 1/4" BOLTS AND #14 SELF DRILLING SCREWS
USE 2 #14x3/4" SELF DRILLING SCREWS TO SECURE TO BODY. DRILL 9/32" DIA HOLE THROUGH PINCH WELD AND BRACKET FL20 USE 1/4" CARRIAGE BOLT AND NUT TIGHTEN TO 12 FT. LBS.

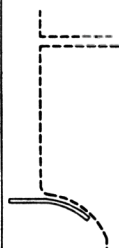


BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS BRACKET SHOWN IS FOR A 2" RISER

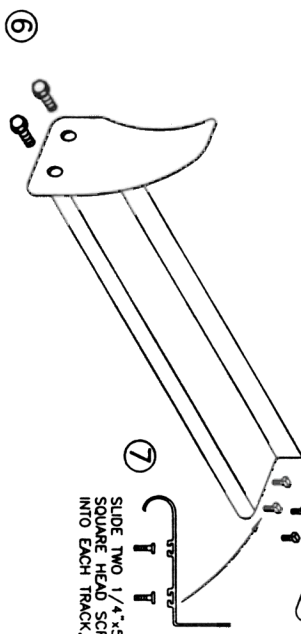


MOUNT AT LOCATION SHOWN AT 1

5 BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



8 INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT



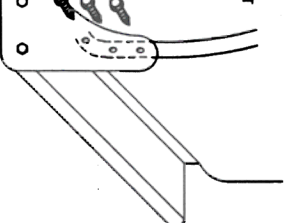
FASTEN FRONT STONE GUARD TO BOARD WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL



9 HOLD BOARD IN PLACE WITH THE REAR RESTING ON THE BACK BRACKET

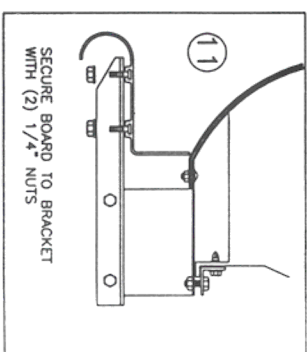


10 SCREW THROUGH STONE GUARD INTO FENDERWELL UP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL



3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT



11 SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS



12 WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS



13 REPEAT FOR OTHER SIDE

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