



88-98 CHEVY/GMC CREW CAB

IN238A
02/15/04

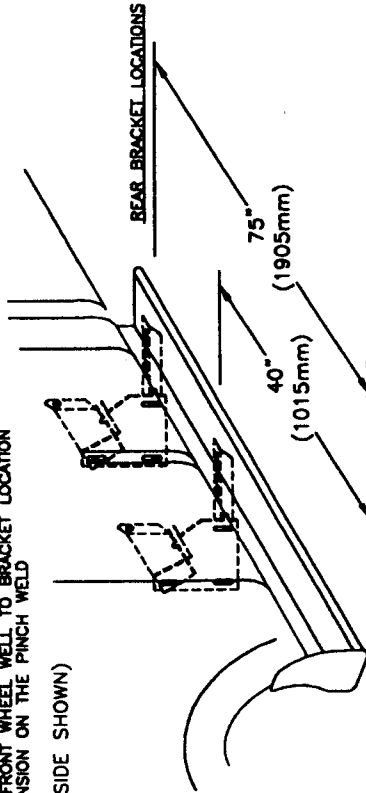
DRILLING INTO BODY AND FRAME IS REQUIRED.

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD	1	DRIVER & 1 PASSENGER
2	STONE GUARD	1	LEFT & 1 RIGHT
8	3/8"x1 SELF TAPPING SCREW	16	5/16"-18 HEX WASHER HEAD NUT
12	#14x3/4" SHEET METAL SCREW	4	FLAT BRACKET, FL90
8	1/4x5/8" SQUARE HEAD SCREW	4	BENT TAB, BT39
8	1/4-20 HEX NUT	4	HORIZONTAL BRACKET, SUPPORT, 3124F
		1	END CAP 1 LEFT & 1 RIGHT

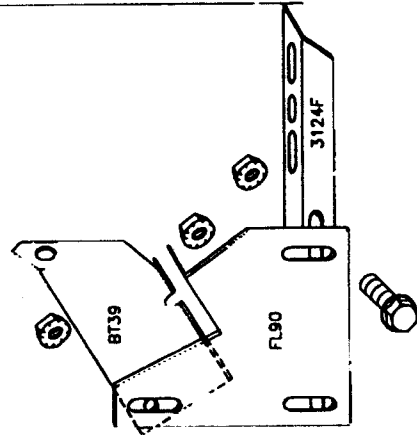
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION
MARK THIS DIMENSION ON THE PINCH WELD

(DRIVERS SIDE SHOWN)



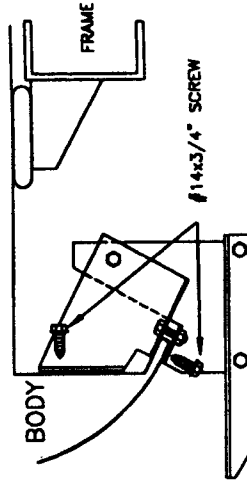
② BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS
LEAVE BOLTS LOOSE



③

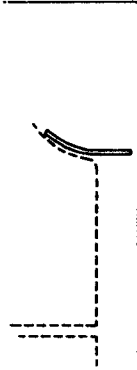
BRACKET ASSEMBLY MOUNT TO BODY
ASSEMBLE WITH 5/16" BOLTS AND
#14 SELF DRILLING TEX SCREWS

SLIDE BT39 AND FL90 OVER THE PINCH WELD FLANGE
WITH BT39 UP AGAINST THE SIDE WALL, BOLT TIGHT TO
THE PINCH WELD. INSERT ONE #14x3/4" SELF DRILLING
SCREW THROUGH FL90 INTO THE PINCH WELD AND BT39



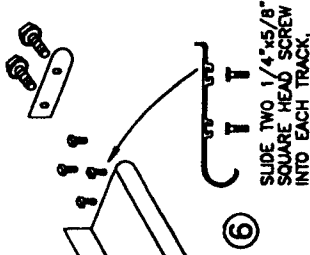
MOUNT AT LOCATION SHOWN AT ①

④ BEND STONE GUARD BY HAND AND
KNEE TO FIT THE WHEEL WELL
BEFORE INSTALLING TO RUNNING BOARD



⑦

INSTALL END CAP TO BOARD
WITH 3/8" SELF TAPPING BOLT



⑥

SLIDE TWO 1/4"x5/8"
SQUARE HEAD SCREW
INTO EACH TRACK.

⑤

FASTEN FRONT STONE GUARD
TO BOARDS WITH 3/8" SELF
TAPPING BOLT. BEND STONE
GUARD BY HAND AND KNEE
TO FIT THE WHEEL WELL

⑧

HOLD BOARD IN PLACE WITH THE
REAR RESTING ON THE BACK BRACKET

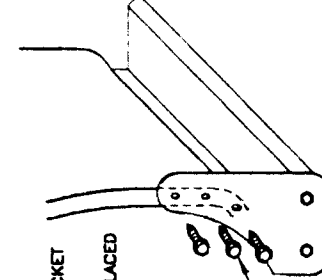
NOTE:

BE SURE THAT 1/4" BOLTS ARE PLACED
INTO THE BRACKET STEP SUPPORT

⑨

SCREW THROUGH STONE GUARD
INTO FENDERWELL USING #14
BY 3/4 SELF DRILLING SCREWS.
MAKE SURE YOU DRILL INTO METAL

3 PLACES AT EACH STONE GUARD



⑩

SECURE BOARD TO BRACKET
WITH (2) 1/4" NUTS

⑪

WITH BOARD LEVEL TIGHTEN
ALL LOOSE BOLTS

⑫

REPEAT FOR OTHER SIDE

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