

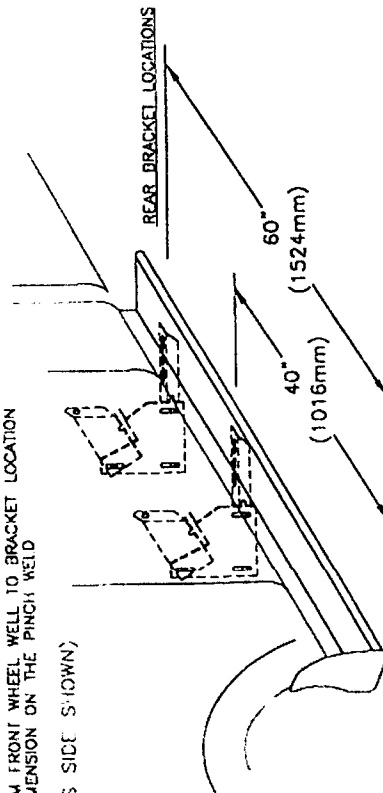
DRILLING INTO BODY AND FRAME IS REQUIRED

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	16	5/16" x 3/4" BOLT
2	STONE GUARD 1 LEFT & 1 RIGHT	16	5/16-18 HEX WASHER HEAD NUT
8	3/8"x1 SELF TAPPING SCREW	4	FLAT BRACKET, FL90
12	#14x3/4" SHEET METAL SCREW	4	BENT TAIL, BT39
8	1/4x3/8" SQUARE HEAD SCREW	4	HORIZONTAL BRACKET, SUPPORT, 3124F
8	1/4-20 HEX NUT	1	END CAP 1 LEFT & 1 RIGHT

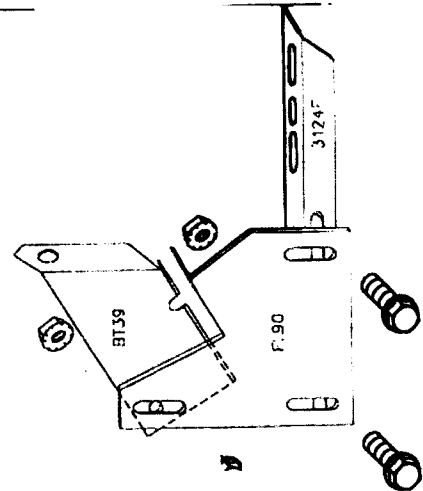
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION
MARK THIS DIMENSION ON THE PINCH WELD

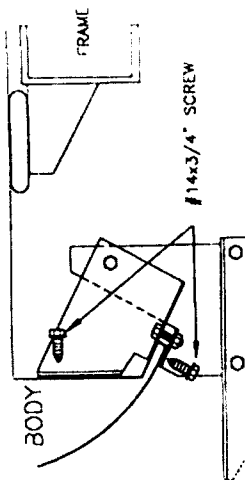
(DRIVERS SIDE SHOWN)



②
BRACKET ASSEMBLY
ASSEMBLY WITH 5/16" BOLTS
LEAVE BOLTS LOOSE



③
BRACKET ASSEMBLY MOUNT TO BODY
ASSEMBLY WITH 5/16" BOLTS AND
#14 SELF DRILLING TEK SCREWS
SLIDE BT39 AND FL90 OVER THE PINCH WELD FLANGE
WITH BT39 UP AGAINST THE SIDE WALL. BOLT TIGHT TO
THE PINCH WELD. INSERT ONE #14x3/4" SELF DRILLING
SCREW THROUGH FL90 INTO THE PINCH WELD AND BT39



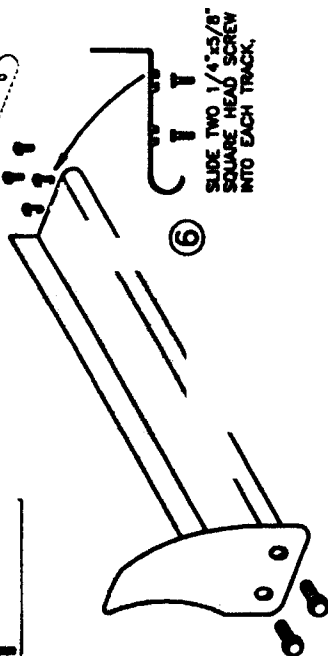
①
MOUNT AT LOCATION SHOWN AT ①

④
BEND STONE GUARD BY HAND AND
KNEE TO FIT THE WHEEL WELL
BEFORE INSTALLING TO RUNNING BOARD



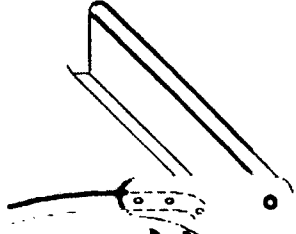
⑦
INSTALL END CAP TO BOARD
WITH 3/8" SELF TAPPING BOLT

⑥
SLIDE TWO 1/4x3/8"
SQUARE HEAD SCREW
INTO EACH TRACK



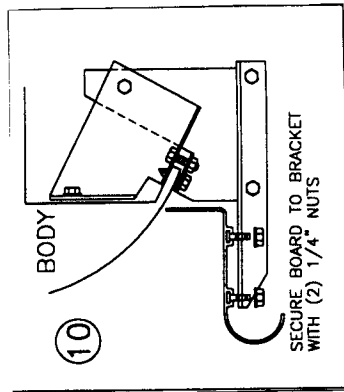
⑤
FASTEN FRONT STONE GUARD
TO BOARDS WITH 3/8" SELF
TAPPING BOLT. BEND STONE
GUARD BY HAND AND KNEE
TO FIT THE WHEEL WELL

⑧
HOLD BOARD IN PLACE WITH THE
REAR RESTING ON THE BACK BRACKET
NOTE:
BE SURE THAT 1/4" BOLTS ARE PLACED
INTO THE BRACKET STEP SUPPORT



⑨
SCREW THROUGH STONE GUARD
INTO FENDERWELL UP USING #14
BY 3/4 SELF DRILLING SCREWS
MAKE SURE YOU DRILL INTO METAL

3 PLACES AT EACH STONE GUARD



⑪
WITH BOARD LEVEL TIGHTEN
ALL LOOSE BOLTS

⑫
REPEAT FOR OTHER SIDE

IN236A
02/15/04