



97-03 F150 EXTENDED CAB

IN229 06/06/03

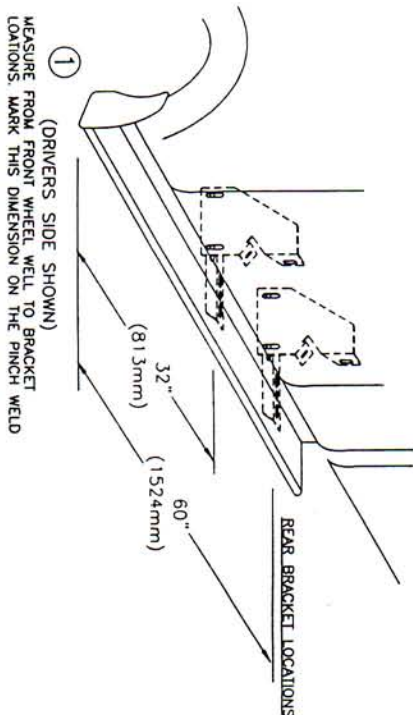
YOUR BRACKETS INSTALL IN FACTORY HOLES

INSTALLATION

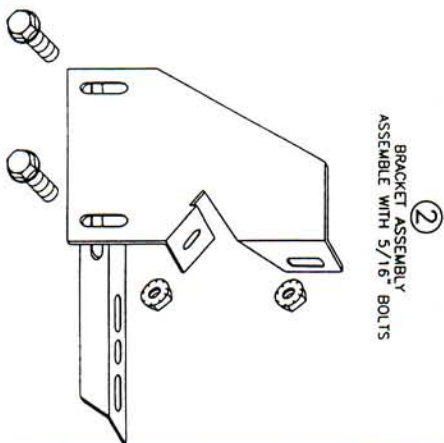
PARTS LIST:

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	2	END CAP 1 LEFT & 1 RIGHT
1	STONE GUARD 1 LEFT & 1 RIGHT	2	5/16" CLIP NUT
8	3/8"x1 SELF TAPPING SCREW	20	5/16"x 3/4" BOLT
8	#14x3/4" TEK SCREW	18	5/16"-18 HEX NUT
8	1/4x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, F105 D&P 2", F146 D&P 4"
8	1/4"-20 HEX NUT	4	HORIZONTAL BRACKET, SUPPORT, 3124F

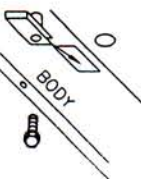
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



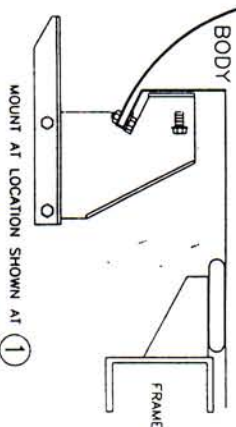
1 (DRIVERS SIDE SHOWN)
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD



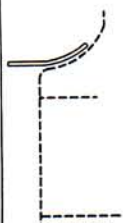
2
SLIDE NUT CUP INTO BODY HOLES AT BRACKET LOCATION AT 32"



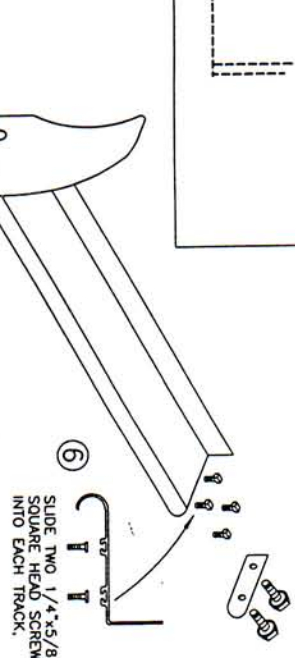
3
BRACKET ASSEMBLY MOUNT TO BODY 60" ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND 5/16" BOLT
BRACKET ASSEMBLY MOUNT TO BODY 60" ASSEMBLE WITH 5/16" BOLTS AND #14 SELF DRILLING SCREW



4
BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD

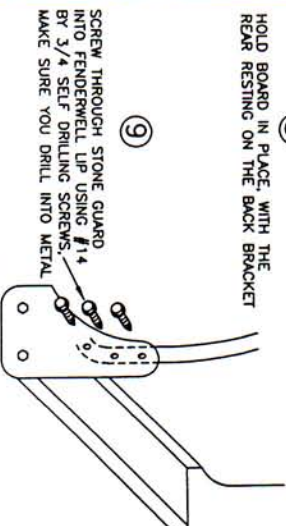


7
INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT

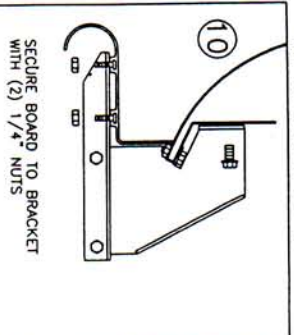


5
FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

8
HOLD BOARD IN PLACE WITH THE REAR RESTING ON THE BACK BRACKET



NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT



3 PLACES AT EACH STONE GUARD

11
WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

12
REPEAT FOR OTHER SIDE