



# 97-03 F150 STANDARD CAB

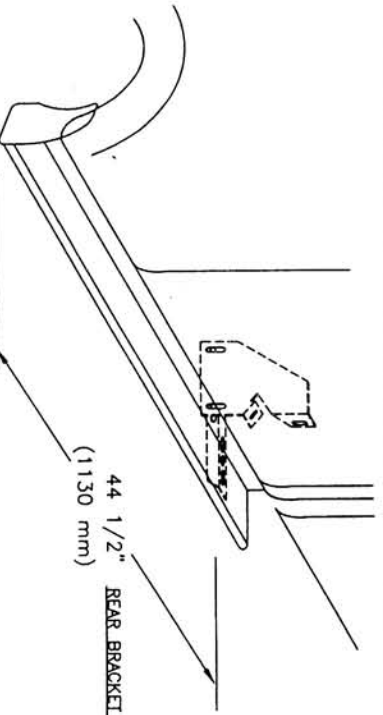
IN228 06/06/03

YOUR BRACKETS INSTALL IN FACTORY HOLES

## INSTALLATION PARTS LIST:

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	1	END CAP 1 LEFT & 1 RIGHT
1	STONE GUARD 1 LEFT & 1 RIGHT	2	5/16" CLIP NUT
8	3/8"x1 SELF TAPPING SCREW	10	5/16"x 3/4" BOLT
6	#14x3/4" TEK SCREW	8	5/16-18 HEX WASHER HEAD NUT
4	1/4x5/8" SQUARE HEAD SCREW	2	FLAT BRACKET, FLOS D&P 2", FL46 D&P 4"
4	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, SUPPORT, 3124F

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

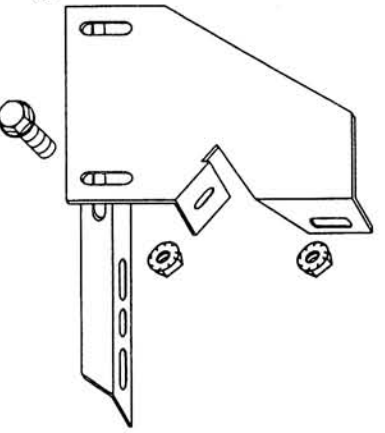


44 1/2" (1130 mm) REAR BRACKET LOCATION

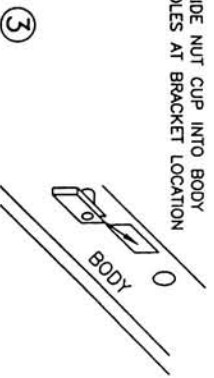
1 MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION MARK THIS DIMENSION ON THE PINCH WELD

(DRIVERS SIDE SHOWN)

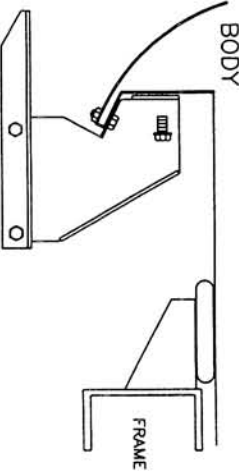
2 BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS



SLIDE NUT CUP INTO BODY HOLES AT BRACKET LOCATION



3 BRACKET ASSEMBLY MOUNT TO BODY ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND 5/16" BOLT

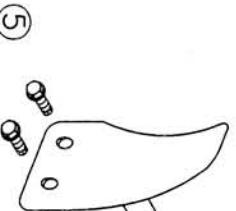


MOUNT AT LOCATION SHOWN AT 1

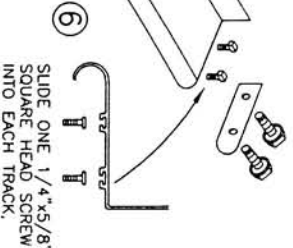
4 BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



5 FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

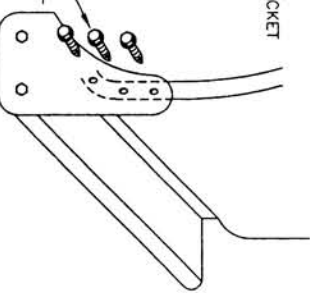


7 INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT



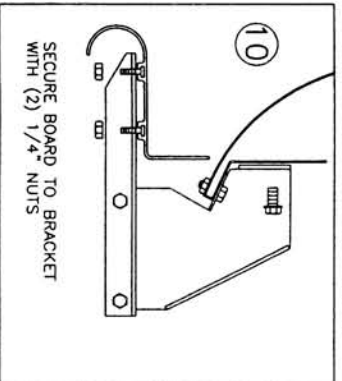
8 HOLD BOARD IN PLACE, WITH THE REAR RESTING ON THE BACK BRACKET

9 SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL



3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT



11 WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS



12 REPEAT FOR OTHER SIDE



IN228 06/06/03

OWENS PRODUCTS • 1000 PROGRESS STREET • STURGIS, MI 49091 • 616-651-2300 • TOLL-FREE: 800-726-9367 • FAX: 616-651-9326 • WEB: www.owens-pro.com