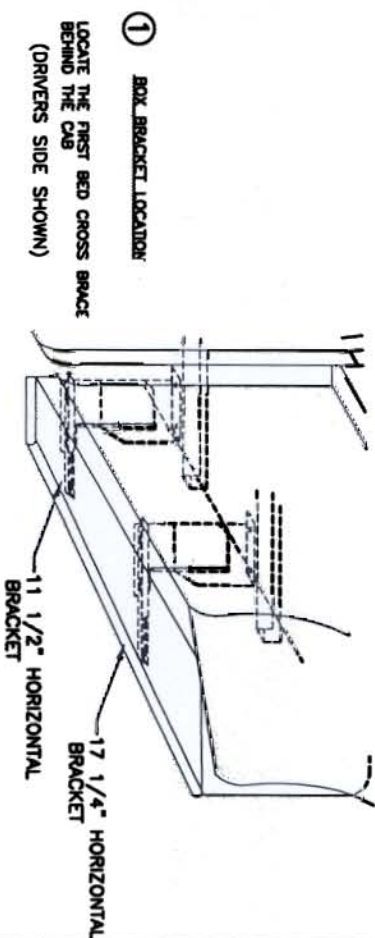


DRILLING INTO BODY AND FRAME IS REQUIRED.

**INSTALLATION  
PARTS LIST:**

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	DUALY BOARD 1 DRIVER & 1 PASSENGER	2	5/16" CLIP NUT
1	STONE GUARD 1 LEFT & 1 RIGHT	20	5/16" x 3/4" BOLT
8	3/8"x1 SELF TAPPING SCREW	18	5/16-18 HEX WASHER HEAD NUT
6	#14x3/4" SHEET METAL SCREW	4	FLAT BRACKET, FL24
6	1/4x3/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL23 D&P
8	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, 11 1/2", 3124F
1	END CAP 1 LEFT & 1 RIGHT	2	HORIZONTAL BRACKET, 17 1/4", 3124G
		10	#14 x 3/4 TEX SCREW

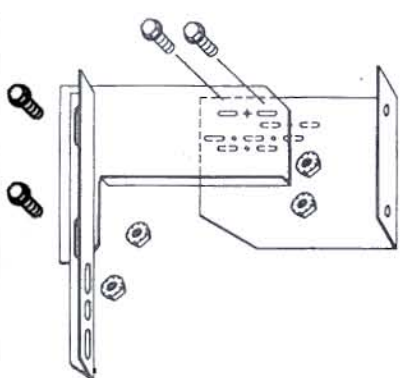
**TOOLS REQUIRED:** 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



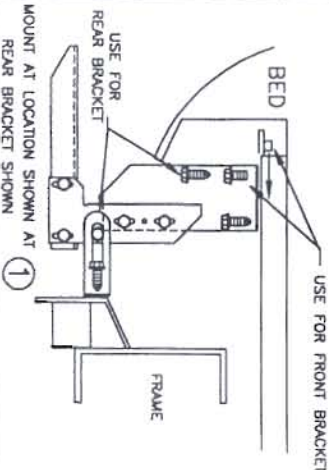
**① BOX BRACKET LOCATION**

LOCATE THE FIRST BED CROSS BRACE  
(DRIVERS SIDE SHOWN)

**②**  
BRACKET ASSEMBLY  
ASSEMBLE WITH 5/16" BOLTS  
MOUNT THE ANGLE STRAP TO THE  
REAR BRACKET ONLY



**③**  
FRONT BRACKET MOUNTING  
PREDRILL A 5/16" HOLE NEAR THE END OF THE  
FRONT CROSSBRACE, SLIDE NUT CLIP INTO END OF  
CROSS BRACE AT BRACKET LOCATION  
BRACKET ASSEMBLY MOUNT TO BED, ASSEMBLE WITH  
5/16" BOLTS, NUT CLIP AND #14 SELF DRILLING SCREW  
REAR BRACKET MOUNTING  
MOUNT LIKE THE FRONT BRACKET, BUT USE 2 #14  
SCREWS TO MOUNT TO THE BED AND MOUNT THE ANGLE  
STRAP TO THE SPRING MOUNT WITH 2 #14 SCREWS



**④**  
BEND STONE GUARD BY HAND AND  
KNEE TO FIT THE WHEEL WELL  
BEFORE INSTALLING TO RUNNING BOARD

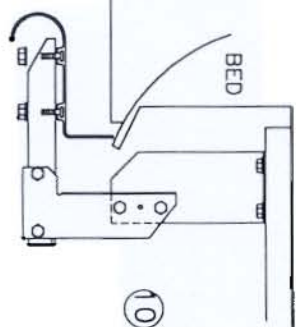
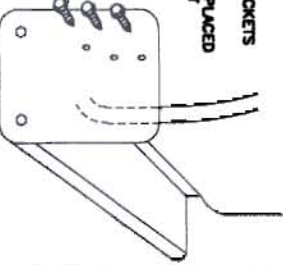


**⑤**  
FASTEN REAR STONE GUARD  
TO BOARDS WITH 3/8" SELF  
TAPPING BOLT. BEND STONE  
GUARD BY HAND AND KNEE  
TO FIT THE WHEEL WELL

**⑥**  
SLIDE TWO 1/4"x3/8"  
SQUARE HEAD SCREW  
INTO EACH TRACK.

**⑦**  
INSTALL END CAP TO BOARD  
WITH 3/8" SELF TAPPING BOLT

**⑧**  
HOLD BOARD IN PLACE WITH THE  
BOARD RESTING ON THE BOX BRACKETS  
**NOTE:**  
BE SURE THAT 1/4" BOLTS ARE PLACED  
INTO THE BRACKET STEP SUPPORT



SECURE BOARD TO BRACKET  
WITH (2) 1/4" NUTS

**⑪**  
WITH BOARD LEVEL, TIGHTEN  
ALL LOOSE BOLTS

**⑫**

REPEAT FOR OTHER SIDE