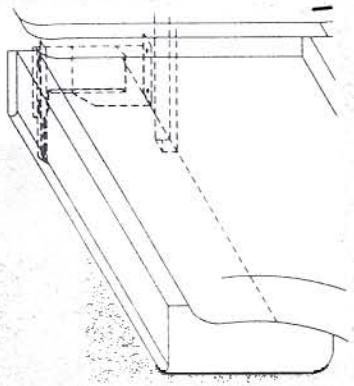


DRILLING INTO BODY AND FRAME IS REQUIRED.

QTY	DESCRIPTION	QTY	DESCRIPTION
1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	2	5/16" CUP NUT
1	STONE GUARD 1 LEFT & 1 RIGHT	10	5/16" x 3/4" BOLT
8	3/8" x 1 SELF TAPPING SCREW	8	5/16-18 HEX WASHER HEAD NUT
6	#14 x 3/4 SHEET METAL SCREW	2	FLAT BRACKET, FL74
4	1/4 x 5/8" SQUARE HEAD SCREW	2	FLAT BRACKET, FL73 D&P
4	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, SUPPORT, 3124F
1	END CAP 1 LEFT & 1 RIGHT	2	#14 x 3/4 TEK SCREW

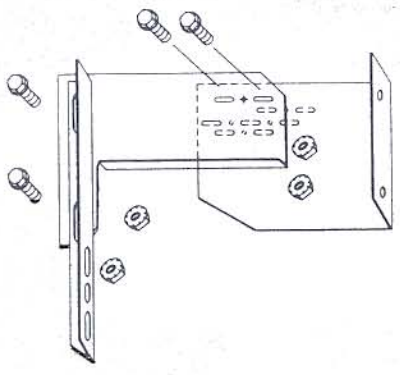
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



**BOX BRACKET LOCATION
(DRIVERS SIDE SHOWN)**

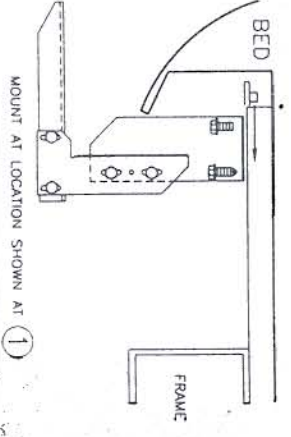
① LOCATE THE FIRST BED CROSS BRACE BEHIND THE CAB

② BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS



③ PREDRILL A 5/16" HOLE NEAR THE END OF THE CROSSBRACE SLIDE NUT INTO END OF CROSS BRACE AT BRACKET LOCATION

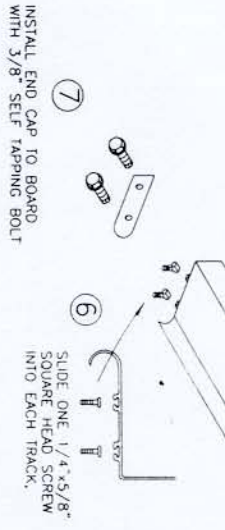
BRACKET ASSEMBLY MOUNT TO BED ASSEMBLY WITH 5/16" BOLTS AND NUT CUP AND #14 SELF DRILLING SCREW



④ BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



FASTEN REAR STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL



⑦ INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT

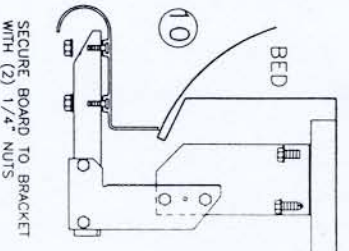
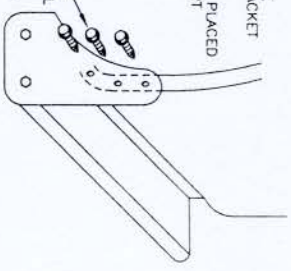
⑥ SLIDE ONE 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

⑧ HOLD BOARD IN PLACE WITH THE FRONT RESTING ON THE BOX BRACKET

NOTE:
BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT

⑨ SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SHEET METAL SCREWS. MAKE SURE YOU DRILL INTO METAL

3 PLACES AT EACH STONE GUARD



⑩ SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

⑪

NEWBOX WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

⑫

REPEAT FOR OTHER SIDE