

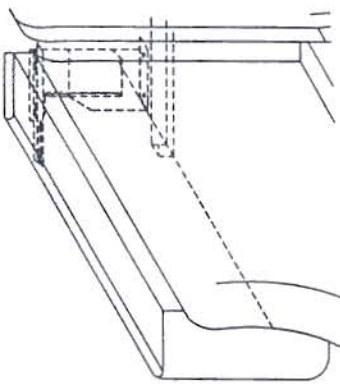
DRILLING INTO BODY AND FRAME IS REQUIRED.

INSTALLATION PARTS LIST

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	2	5/16" CLIP NUT
1	STONE GUARD 1 LEFT & 1 RIGHT	10	5/16" x 3/4" BOLT
8	3/8"x1 SELF TAPPING SCREW	8	5/16-18 HEX WASHER HEAD NUT
6	#14x3/4" SHEET METAL SCREW	2	FLAT BRACKET, FL74
4	1/4x5/8" SQUARE HEAD SCREW	2	FLAT BRACKET, FL73 DAP
4	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, SUPPORT, J1714
1	END CAP 1 LEFT & 1 RIGHT	2	#14 x 3/4 TEK SCREW

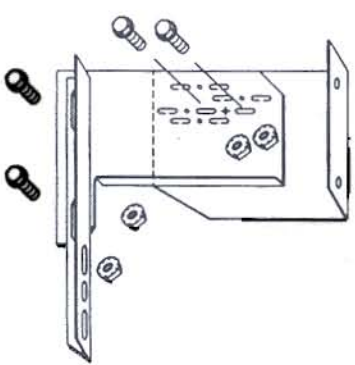
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

BOX BRACKET LOCATION (DRIVERS SIDE SHOWN)



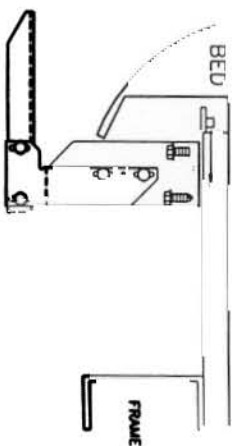
- ① LOCATE THE FIRST BED CROSS BRACE BEHIND THE CAB

- ② BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS



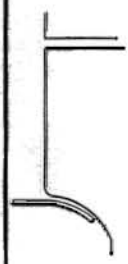
- ③ PREDRILL A 5/16" HOLE NEAR THE END OF THE CROSSBRACE. SLIDE NUT INTO END OF CROSS BRACE AT BRACKET LOCATION.

BRACKET ASSEMBLY MOUNT TO BED ASSEMBLE WITH 5/16" BOLTS AND NUT CLIP AND #14 SELF DRILLING SCREW



- MOUNT AT LOCATION SHOWN AT ①

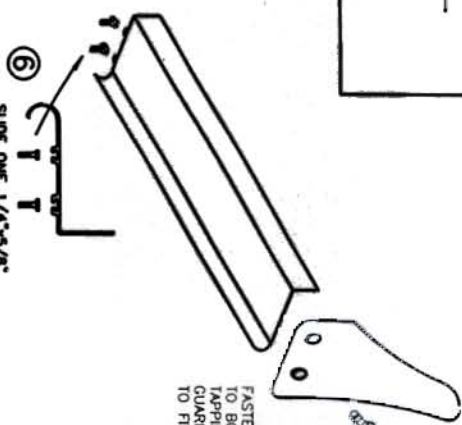
- ④ BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



- ⑦ INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT



- ⑥ SLIDE ONE 1/4x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

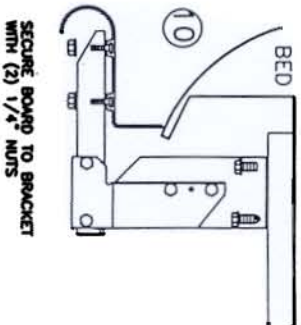
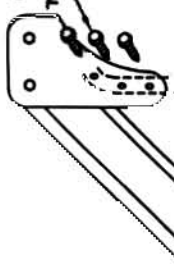


FASTEN REAR STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

- ⑧ HOLD BOARD IN PLACE WITH THE FRONT RESTING ON THE BOX BRACKET. NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT.



- ⑨ SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SHEET METAL SCREWS. MAKE SURE YOU DRILL INTO METAL 3 PLACES AT EACH STONE GUARD



- ⑩ SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

- ⑪ WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

- ⑫ REPEAT FOR OTHER SIDE

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