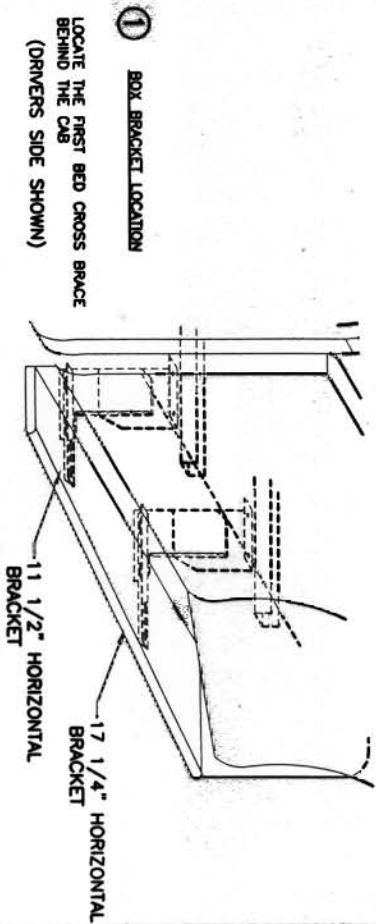


INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
1 DUALY BOARD 1 DRIVER & 1 PASSENGER	2	5/16" CLIP NUT	20	5/16" x 3/4" BOLT
1 STONE GUARD 1 LEFT & 1 RIGHT	18	5/16-18 HEX WASHER HEAD NUT	4	FLAT BRACKET, FL74
8 3/8" x 1 SELF TAPPING SCREW	8	FLAT BRACKET, FL73 D&P	2	HORIZONTAL BRACKET, 11 1/2", 3124F
6 #14x3/4" SHEET METAL SCREW	8	1/4x5/8" SQUARE HEAD SCREW	2	HORIZONTAL BRACKET, 17 1/4", 3124G
1 1/4x5/8" SQUARE HEAD SCREW	1	END CAP 1 LEFT & 1 RIGHT	10	#14 x 3/4 TEX SCREW

TOOLS REQUIRED: 5/16" DRILL • 1/7" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

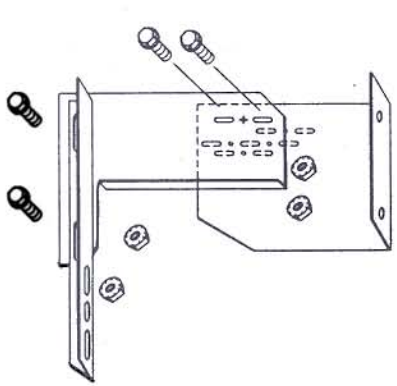


1 BOX BRACKET LOCATION

LOCATE THE FIRST BED CROSS BRACE BEHIND THE CAB (DRIVERS SIDE SHOWN)

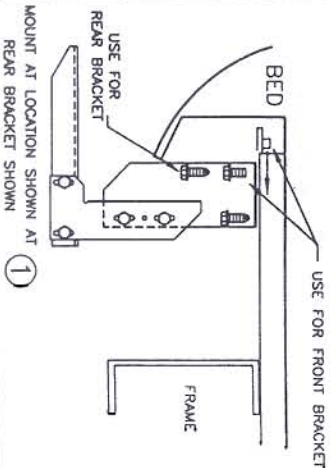
2

BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS MOUNT THE ANGLE STRAP TO THE REAR BRACKET ONLY



3

FRONT BRACKET MOUNTING PREDRILL A 5/16" HOLE NEAR THE END OF THE FRONT CROSSBRACE. SLIDE NUT CLIP INTO END OF CROSS BRACE AT BRACKET LOCATION BRACKET ASSEMBLY MOUNT TO BED ASSEMBLY WITH 5/16" BOLTS, NUT CLIP AND #14 SELF DRILLING SCREW REAR BRACKET MOUNTING MOUNT THE FRONT BRACKET, BUT USE 2 #14 SCREWS TO MOUNT TO THE BED.



4 BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



5

FASTEN REAR STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT

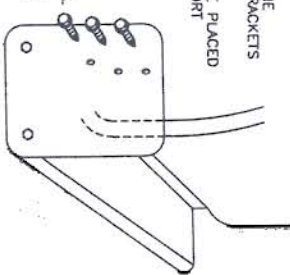


8

HOLD BOARD IN PLACE WITH THE BOARD RESTING ON THE BOX BRACKETS
NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT

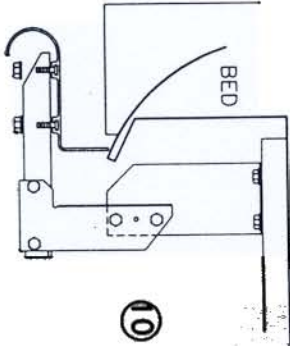
9

SCREW THROUGH STONE GUARD INTO INNER STEEL FENDER LIP USING #14 BY 3/4 SHEET METAL SCREWS. MAKE SURE YOU DRILL INTO METAL. DO NOT DRILL INTO THE PLASTIC DUALY FENDERS
3 PLACES AT EACH STONE GUARD



10

SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS



11 WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

12

REPEAT FOR OTHER SIDE