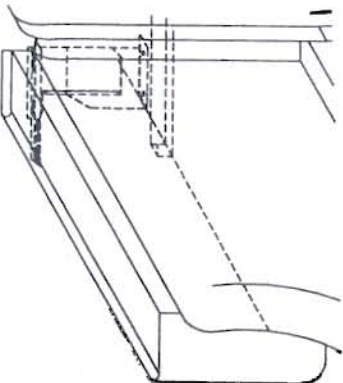


DRILLING INTO BODY AND FRAME IS REQUIRED.

INSTALLATION PARTS LIST:

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	2	5/16" CLIP NUT
1	STONE GUARD 1 LEFT & 1 RIGHT	10	5/16" x 3/4" BOLT
8	3/8" x 1 SELF TAPPING SCREW	8	5/16-18 HEX WASHER HEAD NUT
6	#14x3/4" SHEET METAL SCREW	2	FLAT BRACKET, FL74
4	1/4x3/8" SQUARE HEAD SCREW	2	FLAT BRACKET, FL73 DAP
4	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, SUPPORT, 3124F
1	END CAP 1 LEFT & 1 RIGHT	2	#14 x 3/4 TEX SCREW

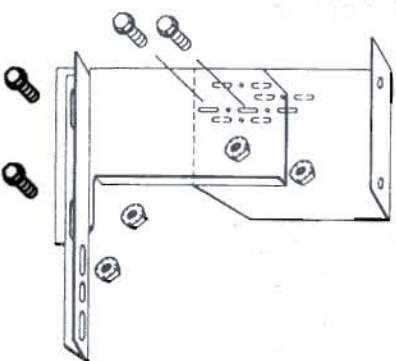
TOOLS REQUIRED: 3/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



BOX BRACKET LOCATION
(DRIVERS SIDE SHOWN)

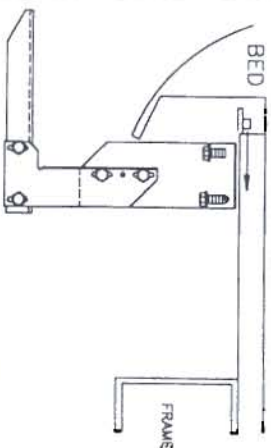
- ① LOCATE THE FIRST BED CROSS BRACE
BEHIND THE CAB

② BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS



- ③

PREDRILL A 5/16" HOLE NEAR
THE END OF THE CROSSBRACE
SLIDE NUT CUP INTO END OF CROSS
BRACE AT BRACKET LOCATION
BRACKET ASSEMBLY MOUNT TO BED
ASSEMBLY WITH 5/16" BOLTS AND NUT
CUP AND #14 SELF DRILLING SCREW



MOUNT AT LOCATION SHOWN AT ①

- ④ BEND STONE GUARD BY HAND AND
KNEE TO FIT THE WHEEL WELL
BEFORE INSTALLING TO RUNNING BOARD



FASTEN REAR STONE GUARD
TO BOARD WITH 3/8" SELF
TAPPING BOLT. BEND STONE
GUARD BY HAND AND KNEE
TO FIT THE WHEEL WELL

⑦ INSTALL END CAP TO BOARD
WITH 3/8" SELF TAPPING BOLT

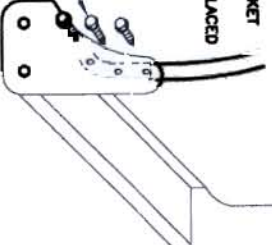


⑥ SLIDE ONE 1/4x3/8" SQUARE HEAD SCREW INTO EACH TRACK.

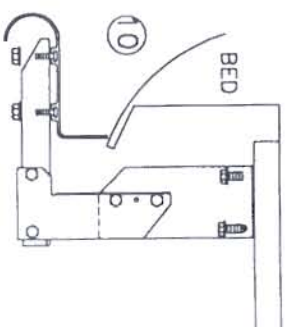


⑧ HOLD BOARD IN PLACE WITH THE
FRONT RESTING ON THE BOX BRACKET
NOTE:
BE SURE THAT 1/4" BOLTS ARE PLACED
INTO THE BRACKET STEP SUPPORT

⑨ SCREW THROUGH STONE GUARD
INTO FENDERWELL LIP USING #14
BY 3/4 SHEET METAL SCREWS.
MAKE SURE YOU DRILL INTO METAL
3 PLACES AT EACH STONE GUARD



⑩ SECURE BOARD TO BRACKET
WITH (2) 1/4" NUTS



- ⑪

REMOVE
NUTS
05/02/03

WITH BOARD LEVEL TIGHTEN
ALL LOOSE BOLTS

- ⑫

REPEAT FOR OTHER SIDE