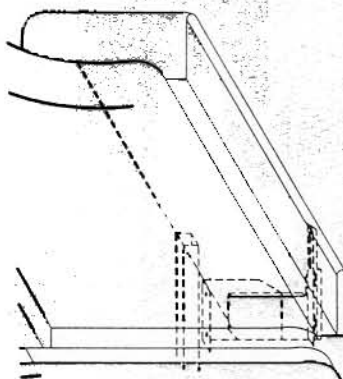


DRILLING INTO BODY AND FRAME IS REQUIRED.

INSTALLATION PARTS LIST:	QTY.	DESCRIPTION
1 RUNNING BOARD	1	DRIVER & 1 PASSENGER
1 STONE GUARD	1	LEFT & 1 RIGHT
8 3/8"x1 SELF TAPPING SCREW	8	5/16" 3/4" BOLT
6 #14x3/4" SHEET METAL SCREW	2	5/16-18 HEX WASHER HEAD NUT
4 1/4x5/8" SQUARE HEAD SCREW	2	FLAT BRACKET, FL74
4 1/4-20 HEX NUT	2	FLAT BRACKET, FL73 D&P
1 END CAP 1 LEFT & 1 RIGHT	2	HORIZONTAL BRACKET, SUPPORT, 3124F
	2	#14 X 3/4 TEK SCREW

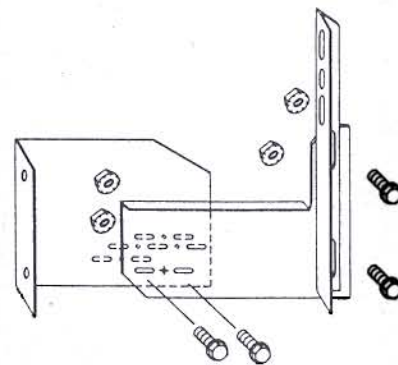
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



BOX BRACKET LOCATION  
(DRIVERS SIDE SHOWN)

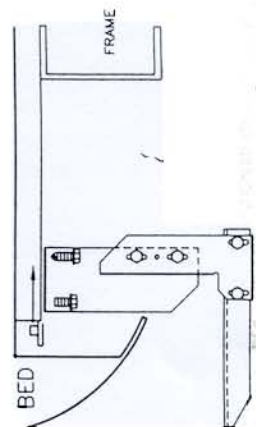
① LOCATE THE FIRST BED CROSS BRACE  
BEHIND THE CAB

② BRACKET ASSEMBLY  
ASSEMBLE WITH 5/16" BOLTS



③ PREDRILL A 5/16" HOLE NEAR  
THE END OF THE CROSSBRACE  
SLIDE NUT CUP INTO END OF CROSS  
BRACE AT BRACKET LOCATION

BRACKET ASSEMBLY MOUNT TO BED  
ASSEMBLY WITH 5/16" BOLTS AND NUT  
CUP AND #14 SELF DRILLING SCREW

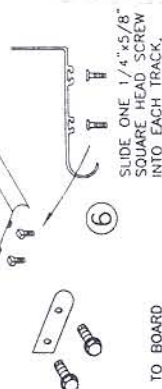


MOUNT AT LOCATION SHOWN AT ①

④ BEND STONE GUARD BY HAND AND  
KNEE TO FIT THE WHEEL WELL.  
BEFORE INSTALLING TO RUNNING BOARD



⑤ FASTEN REAR STONE GUARD  
TO BOARDS WITH 3/8" SELF  
TAPPING BOLT. BEND STONE  
GUARD BY HAND AND KNEE  
TO FIT THE WHEEL WELL

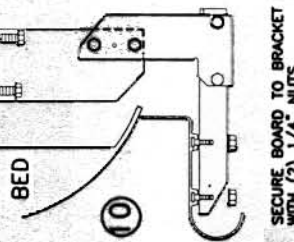
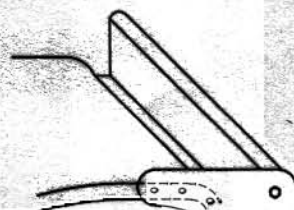


⑥ INSTALL END CAP TO BOARD  
WITH 3/8" SELF TAPPING BOLT

⑦ SLIDE ONE 1/4"x5/8"  
SQUARE HEAD SCREW  
INTO EACH TRACK.

⑧ HOLD BOARD IN PLACE WITH THE  
FRONT RESTING ON THE BOX BRACKET  
NOTE:  
BE SURE THAT 1/4" BOLTS ARE PLACED  
INTO THE BRACKET STEP SUPPORT

⑨ SCREW THROUGH STONE GUARD  
INTO FENDERWELL UP USING #14  
BY 3/4 SHEET METAL SCREWS.  
MAKE SURE YOU DRILL INTO METAL  
3 PLACES AT EACH STONE GUARD



⑩ SECURE BOARD TO BRACKET  
WITH (2) 1/4" NUTS

⑪ WITH BOARD LEVEL TIGHTEN  
ALL LOOSE BOLTS

⑫ REPEAT FOR OTHER SIDE

NEWBOX  
IN216  
05/28/03