

Note: Drilling into body is required.

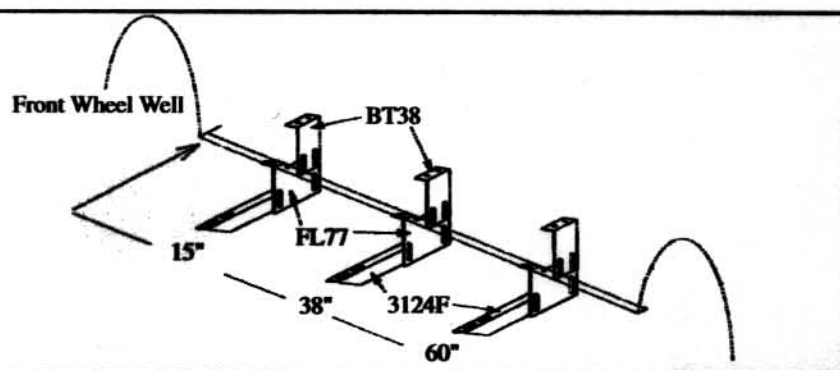
Installation**Parts List:**Note: Not all screws
are required for
these installations

Qty.	Description	Qty.	Description
A 2	Running Boards	F 6	Step Supports #3124F
B 2	Foam Tape Strips	G 24	5/16" x 3/4" Washer Head Bolts
C 2	Step Pads	H 24	5/16" Washer Head Nuts
D 6	Flat Brackets #FL77	I 18	#14 x 3/4" Self-Drilling Screws
E 6	Bent Tabs #BT38		

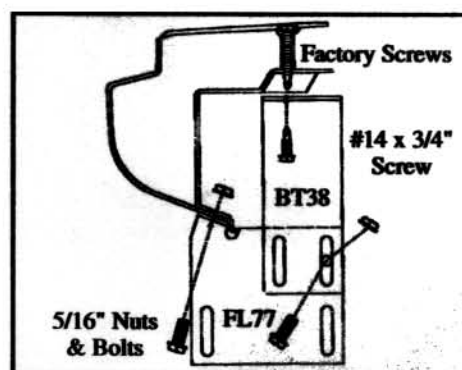
Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 3/8" Nut Driver

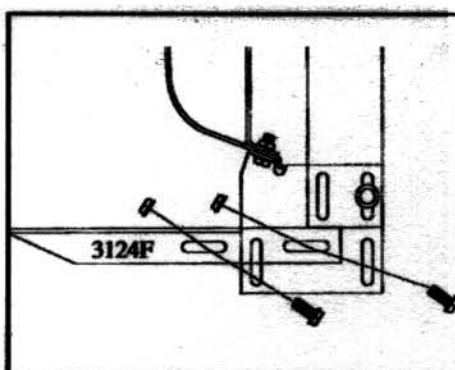
1. Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



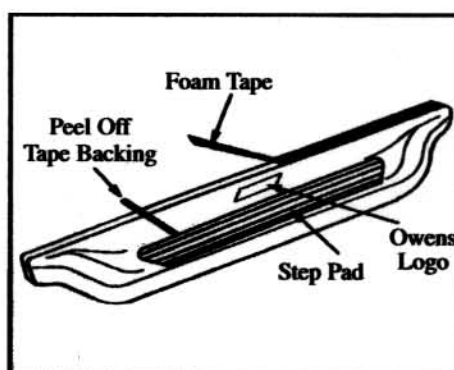
3. Measure from front wheel well, back to dimensions shown above. Mark these bracket location centers.



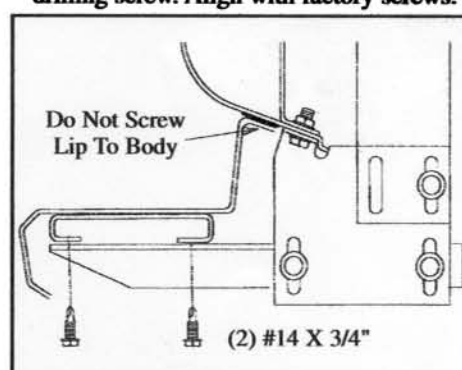
4. Drill 5/16" hole through pinch weld at marks. Mount FL77 bracket to pinch weld, and BT38 to FL77 using 5/16" nuts and bolts. Do not tighten at this time. Screw BT38 to body using #14 x 3/4" self-drilling screw. Align with factory screws.



5. Assemble FL77 to 3124F using two 5/16" nuts and bolts. Do not tighten at this time.



6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



7. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.