Installation Guide — GMC S10/S15 — Product No.

1994 to Current

Standard Cab 67016
Maxi Cab 67017

Note: Drilling into body is required.
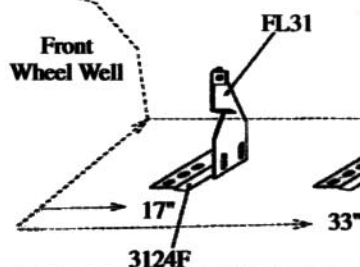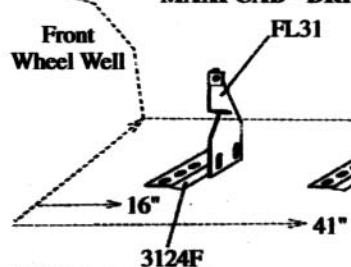
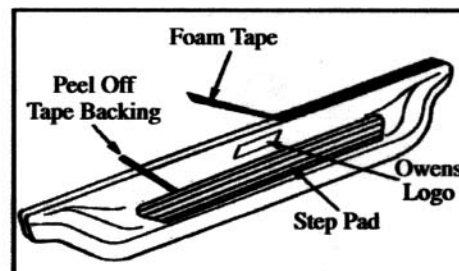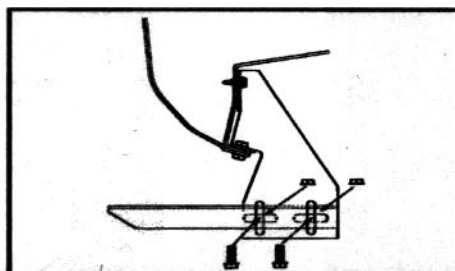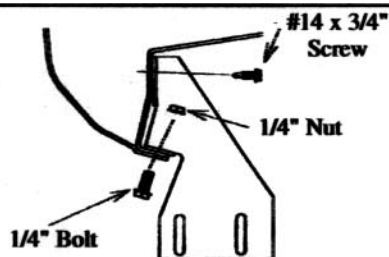| Installation Parts List:		Qty.	Description		Qty.	Description
	A	2	Running Boards	F	8	5/16" x 3/4" Washer Head Bolts
Note: Not all screws are required for these installations	B	2	Foam Tape Strips	G	8	5/16" Washer Head Nuts
	C	2	Step Pads	H	12	#14 x 3/4" Self-Drilling Screws
	D	4	Flat Brackets #FL31	I	4	1/4" Carriage Bolts
	E	4	Step Supports #3124F	J	4	1/4" Washer Head Nuts

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 3/8" Nut Driver

1. **Prior to painting, fit your Owens' Premier running boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

2. **Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.

STANDARD CAB - DRIVER SIDE
Front Wheel Well — FL31 — 17" — 33" — 3124F
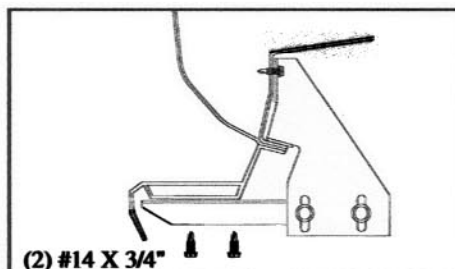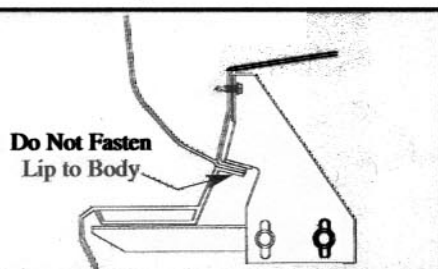
MAXI CAB - DRIVER SIDE
Front Wheel Well — FL31 — 16" — 41" — 3124F

3. **Measure** from front wheel well, back to dimensions shown above. Mark these bracket location centers.

#14 x 3/4" Screw
1/4" Nut
1/4" Bolt

4. Drill 9/32" diameter hole through pinch weld at marks. Bolt FL31 flat bracket to pinch weld with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.

5. Assemble FL31 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**

Foam Tape
Peel Off Tape Backing
Owens Logo
Step Pad

6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.

Do Not Fasten Lip to Body

7. Note: Do not screw lip to body.

(2) #14 X 3/4"

8. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**

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