

Installation Guide

Chevy/GMC Full Size Pickup

Product No.

1988 to 1998

Old Body Style

Standard Cab 67009

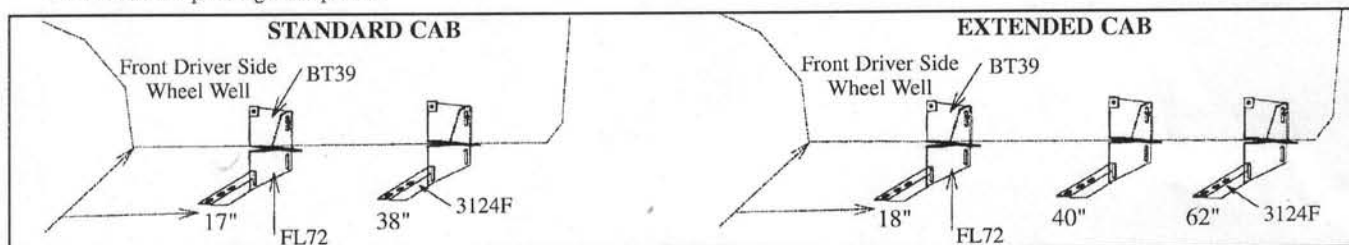
Extended Cab 67010

Note: Drilling into body is required.

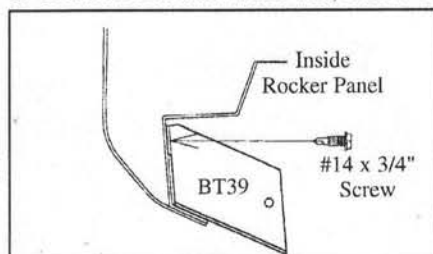
Installation	Std. Qty.	Ext. Qty.	Description	Std. Qty.	Ext. Qty.	Description
Parts List: <i>Note: Not all screws are required for these installations</i>	A	2	Running Boards	F	4	Step Supports #3124F
	B	2	Foam Tape Strips	G	16	5/16" x 3/4" Washer Head Bolts
	C	2	Step Pads	H	16	5/16" Washer Head Nuts
	D	4	Flat Brackets #FL72	I	16	#14 x 3/4" Self-Drilling Screws
	E	4	Bent Tab #BT39			

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

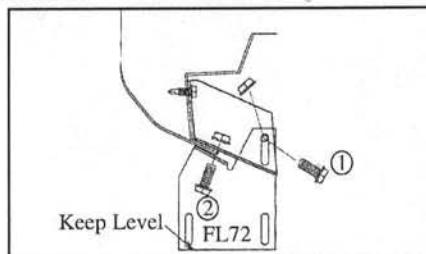
- Prior to painting, fit your Owens' Premier running boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



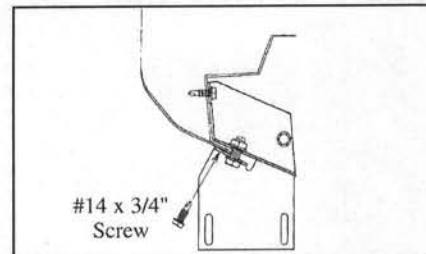
- Measure** from front wheel well, back to dimensions shown above. Mark these bracket location centers.



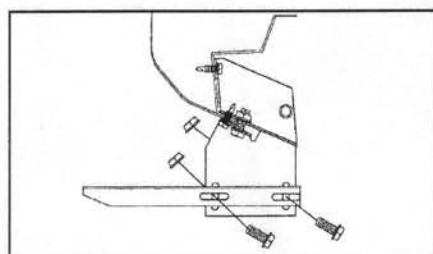
- Install BT39 on inside of rocker panel using one #14 x 3/4" self-drilling screw. Hold BT39 tight to pinch weld.



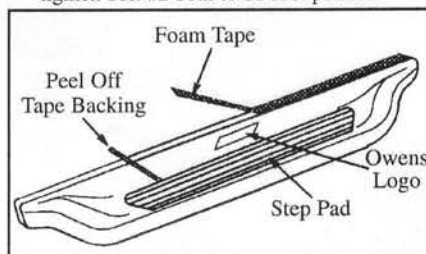
- Attach FL72 to BT39. Insert 5/16" bolt through FL72 slot #1 into hole in BT39, then bolt through pinch weld flange. Keep bottom of FL72 level and tighten bolt #1, then tighten bolt #2 both to 18 foot pounds.



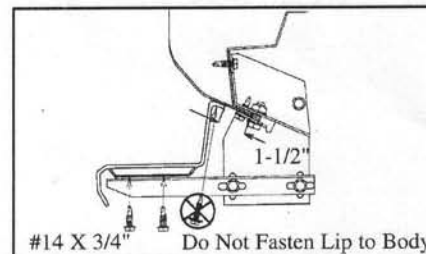
- Insert one #14 x 3/4" self-drilling screw through FL72 into pinch weld and BT39.



- Attach 3124F to FL72 using two 5/16" nuts and bolts. Snug with fingers but do not tighten at this time.



- Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



- Position step on brackets. Align top lip of step in desired position and secure to 3124F using two #14 x 3/4" self-drilling screws into bottom of step. Tighten all bolts to 18 foot pounds.

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