

**Installation Guide****Ford F150 Old Body Style****Product No.****1987 to 1996 Regular Duty**  
**1997 to 1998 Heavy Duty****Regular & Heavy Duty****Standard Cab 67020 W/O**  
**Extended Cab 67021**

Note: Drilling into body is required.

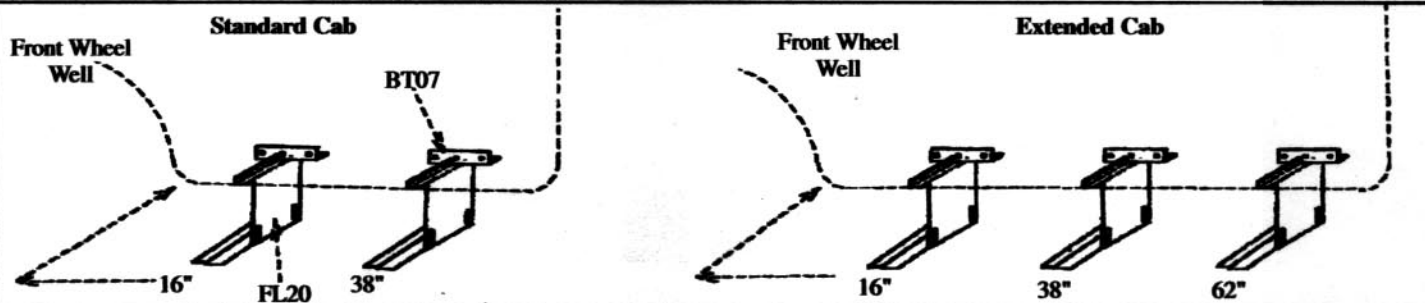
**Installation  
Parts List:***Note: Not all screws  
are required for  
these installations*

	Std. Qty.	Ext. Qty.	Description		Std. Qty.	Ext. Qty.	Description
A	2	2	Running Boards	F	4	6	Step Supports #3124F
B	2	2	Foam Tape Strips	G	12	18	5/16" x 3/4" Washer Head Bolts
C	2	2	Step Pads	H	12	18	5/16" Washer Head Nuts
D	4	6	Flat Brackets #FL20	I	8	12	#14 x 3/4" Self-Drilling Screws
E	4	6	Bent Angle #BT07	J	4	6	1/4" x 3/4" Carriage Bolts
				K	4	6	1/4" Washer Head Nuts

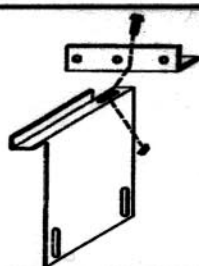
**Tools Required:**

1/2" Hex Socket • 1/2" Wrench • 3/8" Nut Driver

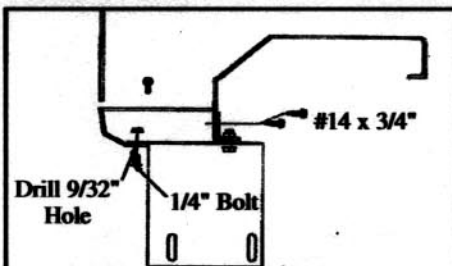
1. Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



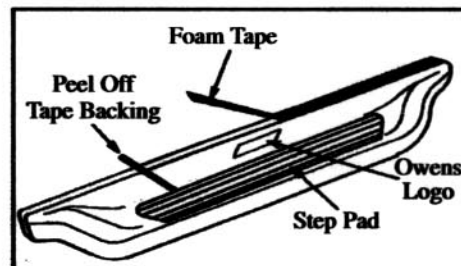
3. Measure from front wheel well, back to dimensions shown above. Mark these bracket location centers.



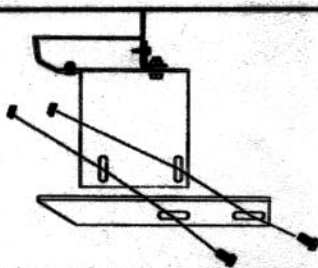
4. Assemble BT07 to FL20 using three 5/16" nuts and bolts. Do not tighten at this time.



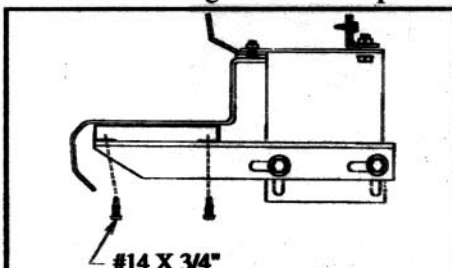
5. Place bracket assembly into position on marks as shown. Use two #14 x 3/4" self-drilling screws to secure to body. Drill 9/32" diameter hole (see drawing) through pinch weld then into FL20 bracket. Use 1/4" carriage bolt with 1/4" nut to secure. Tighten to 12 foot pounds.



6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



7. Attach 3124F step support to FL20 using 5/16" nuts and bolts. Do not tighten at this time.



8. Note: Do not screw lip to body. Place board onto brackets and position. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.

**IN209 3/13/03**