

**Installation Guide****Dodge Dakota Quad Cab****Product No.****2000 to Current****With Flares 67024****Without Flares 67023**

Note: Drilling into body is required.

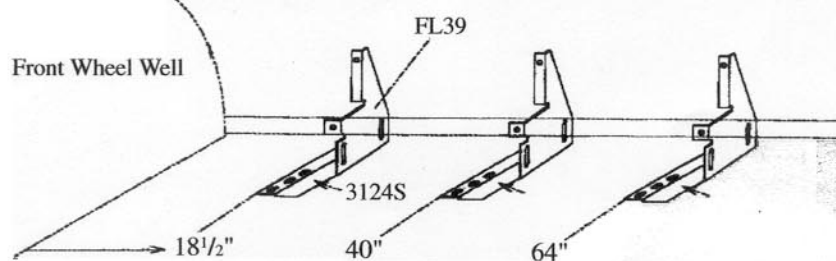
**Installation****Parts List:***Note: Not all screws are required for these installations*

Qty.	Description	Qty.	Description
A 1	Running Boards	E 6	Step Supports #3124F
B 2	Foam Tape Strips	F 18	5/16" x 3/4" Washer Head Bolts
C 2	Step Pads	G 18	5/16" Washer Head Nuts
D 6	Flat Brackets #FL39	H 18	#14 x 3/4" Self-Drilling Screws

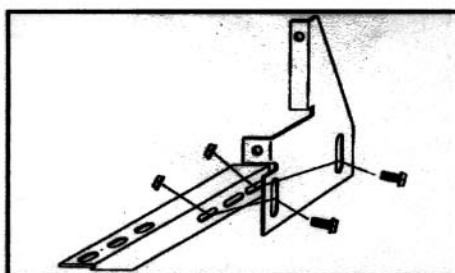
**Tools Required:**

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

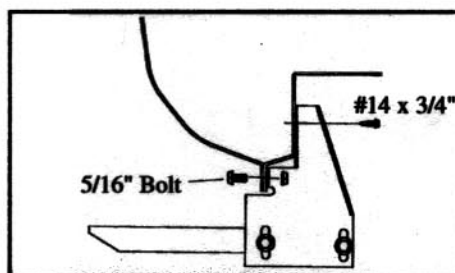
1. Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



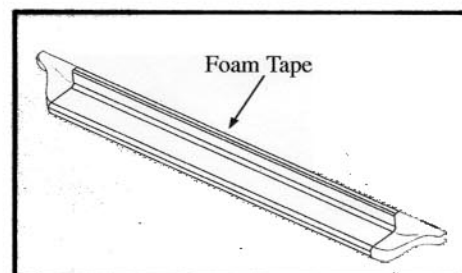
3. Measure from front wheel well, back 18 1/2", 40" and 64". Mark these bracket location centers.



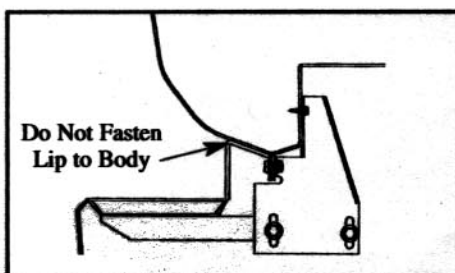
4. Assemble FL39 to 3124F using two 5/16" nuts and bolts. Do not tighten at this time.



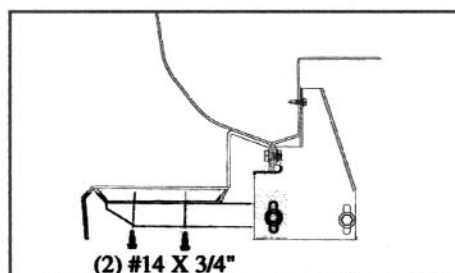
5. Drill 5/16" diameter hole through pinch weld at marks. Bolt FL39 flat bracket to pinch weld with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.



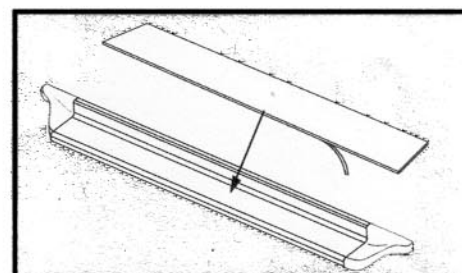
6. Apply foam tape strips to running board edge.



7. Note: Do not screw lip to body.



8. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.



9. Place step pad on board. Peel off tape backing to secure. Don't forget the Owens label!

**IN-207 10/15/02**