

1997 to Current

Standard Cab 67019

Extended Cab 67022

Note: Drilling into body is required.

Installation Parts List:

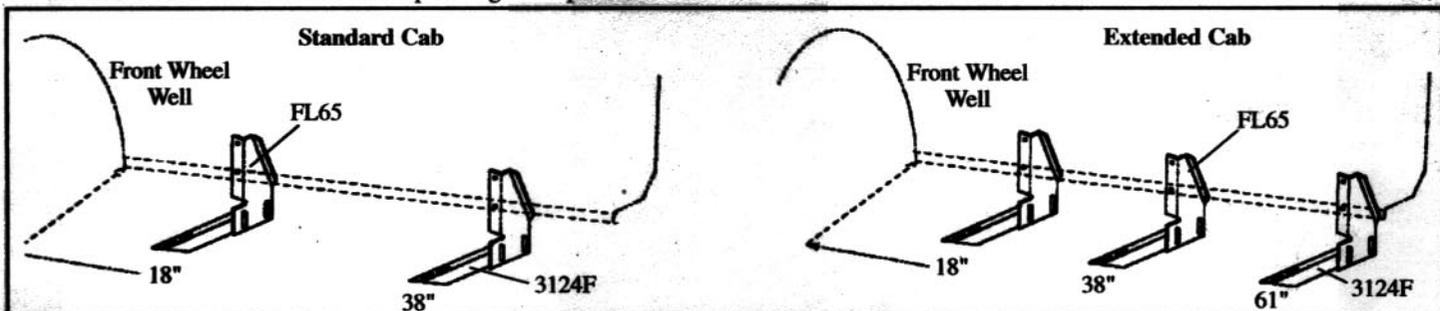
Note: Not all screws are required for these installations

	Std. Qty.	Ext. Qty.	Description	Std. Qty.	Ext. Qty.	Description
A	2	2	Running Boards	E	6	Step Supports #3124F
B	2	2	Foam Tape Strips	F	12	5/16" x 3/4" Washer Head Bolts
C	2	2	Step Pads	G	12	5/16" Washer Head Nuts
D	4	6	Flat Brackets #FL65	H	12	#14 x 3/4" Self-Drilling Screws

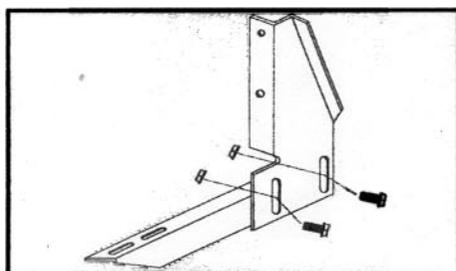
Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 3/8" Nut Driver

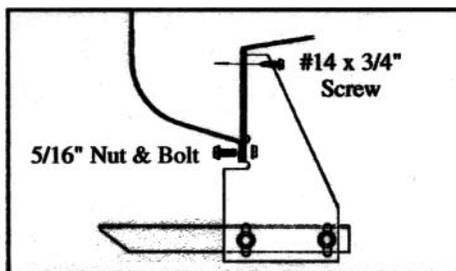
- Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



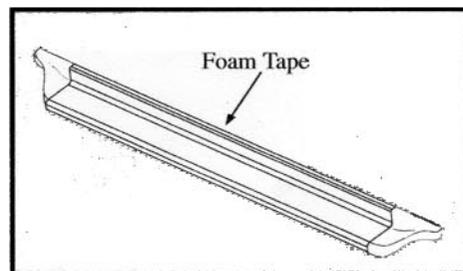
- Measure from front wheel well, back to dimensions shown above. Mark these bracket location centers.



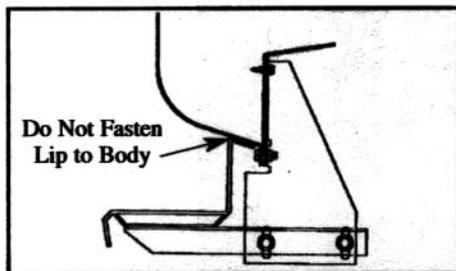
- Assemble FL65 to 3124F using two 5/16" nuts and bolts. Do not tighten at this time.



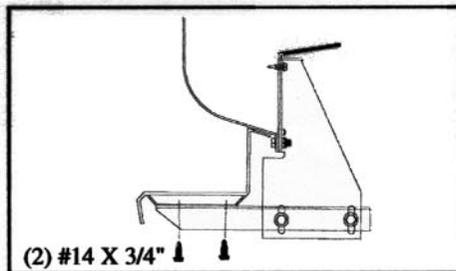
- Drill 5/16" diameter hole through pinch weld at marks. Bolt FL65 flat bracket to pinch weld seam with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.



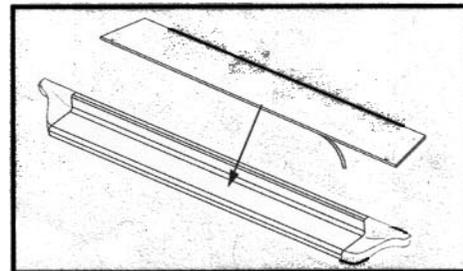
- Apply foam tape strips to step edge.



- Note: Do not screw lip to body.



- Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.



- Place step pad on step. Peel off tape backing to secure. Don't forget the Owens label!

IN-206 10/22/02