

Installation Guide

Ford F150 Pickup

Product No.

1997 to 2003 (Standard & Super Cab)
2001 to 2003 (Super Crew)

Standard Cab 67003
Super Cab 67006
Super Crew Cab 67025

Note: Drilling into body is required.

Installation Parts List:

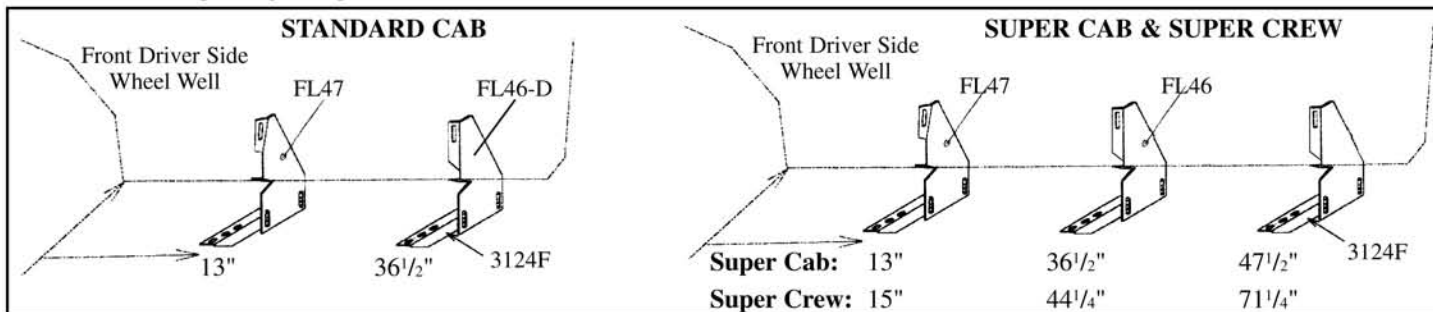
Note: Not all screws are required for these installations

	Std. Qty.	Super & Crew Qty.	Description		Std. Qty.	Super & Crew Qty.	Description
A	2	2	Running Boards	G	4	6	Step Supports #3124F
B	2	2	Foam Tape Strips	H	16	24	5/16" x 3/4" Washer Head Bolts
C	2	2	Step Pads	I	12	18	5/16" Washer Head Nuts
D	1	2	Flat Brackets #FL46-D	J	4	6	5/16" Clip Nuts
E	1	2	Flat Brackets #FL46-P	K	8	12	#14 x 3/4" Self-Drilling Screws
F	2	2	Flat Brackets #FL47				

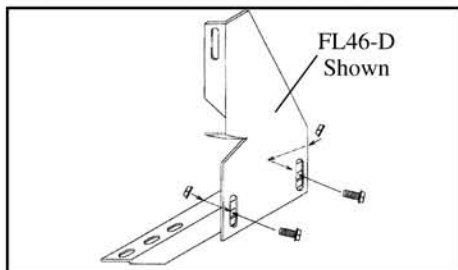
Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

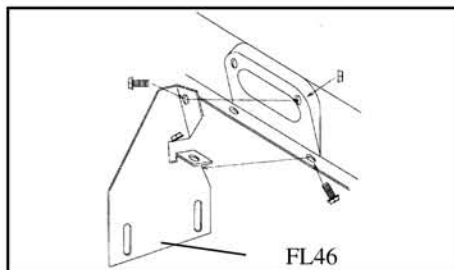
1. Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



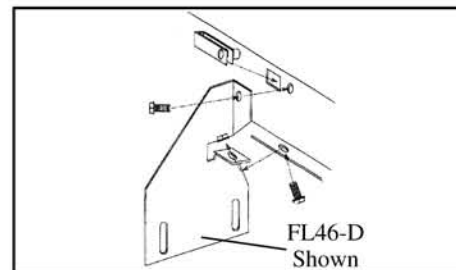
3. Measure from front wheel well, back to dimensions shown above. Mark these bracket location centers.



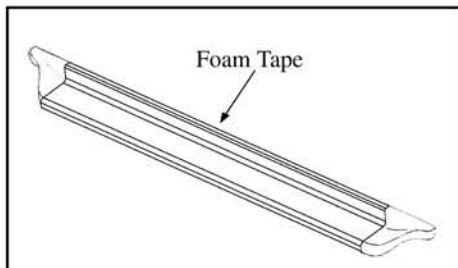
4. Attach 3124F to FL46 using two 5/16" washer head bolts with nuts. Snug, but do not tighten at this time.



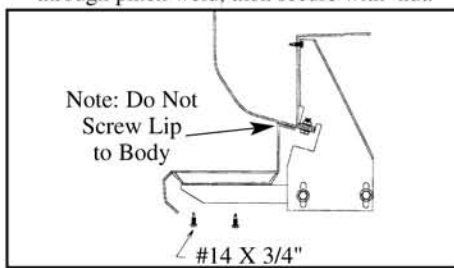
5. At first mark, find factory bolt hole in pinch weld. Remove rubber cover from access hole. Place 5/16" clip nut in line with top bolt hole, insert 5/16" bolt through bracket and factory hole, then into nut. Finish with bolt up through pinch weld, then secure with nut.



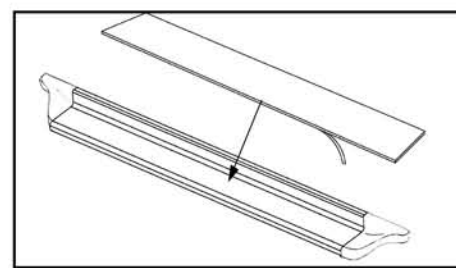
6. Find 5/16" diameter holes in pinch weld at rear mark, then attach bent tab using 5/16" washer head bolts with nuts. Secure top of bent tab to rocker panel using 5/16" clip nut in factory locations.



7. Apply foam tape to top edge of running board. Remove protective strip from top edge of foam tape.



8. Position running board on bracket and tight to truck body. Do not fasten lip to body. Screw board to bracket using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.



9. Place step pad on running board. Peel off tape backing to secure. Don't forget the Owens label!

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