

October 23, 2002

Installation Guide**Dodge Ram****Product No.****1994 to 2002 Old Body Style****Standard Cab 67001**
Quad Cab 67002

Note: Drilling into body is required.

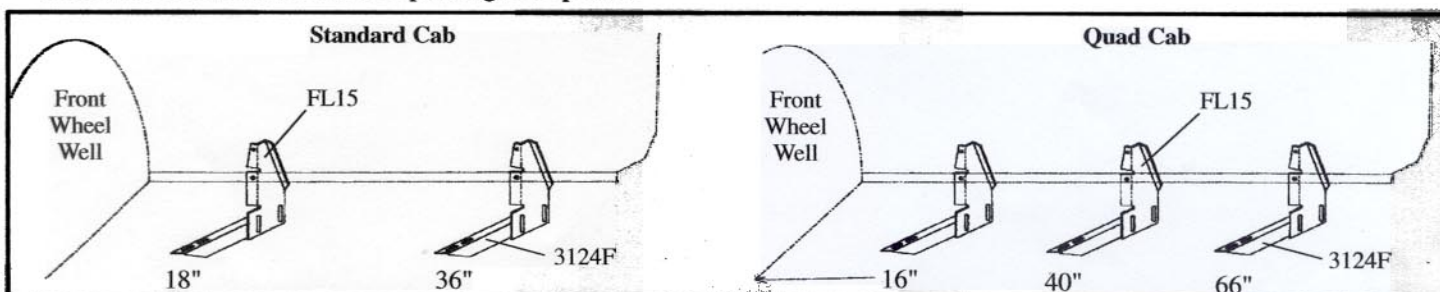
**Installation
Parts List:***Note: Not all screws
are required for
these installations*

<u>Std.</u> <u>Quad</u> <u>Description</u>				<u>Std.</u> <u>Quad</u> <u>Description</u>			
A	2	2	Running Boards	E	4	6	Step Supports #3124F
B	2	2	Foam Tape Strips	F	12	18	5/16" x 3/4" Washer Head Bolts
C	2	2	Step Pads	G	12	18	5/16" Washer Head Nuts
D	4	6	Flat Brackets #FL15	H	12	18	#14 x 3/4" Self-Drilling Screws

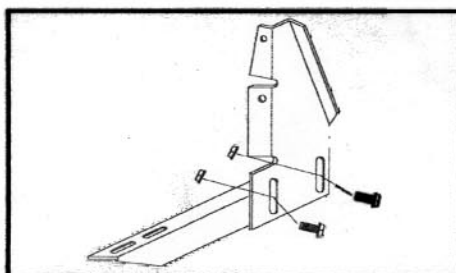
Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

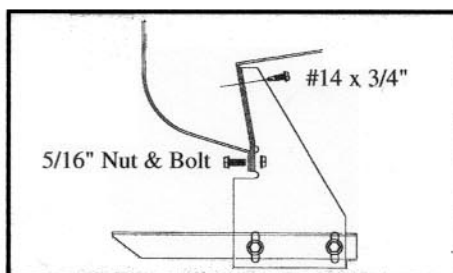
- Prior to painting, fit your Owens' Premier running boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



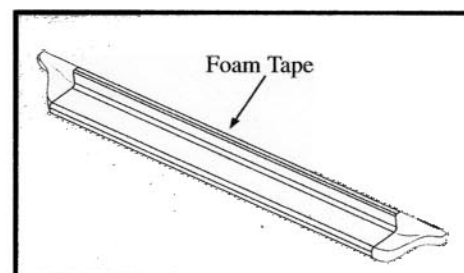
- Measure from front wheel well, back to dimensions shown above. Mark these bracket location centers.**



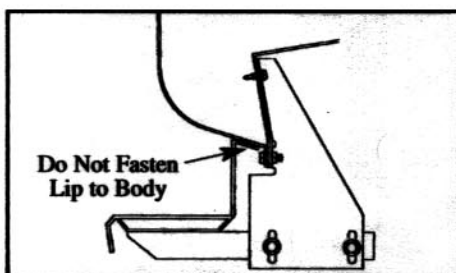
- Assemble FL15 to 3124F using two 5/16" nuts and bolts. Do not tighten at this time.**



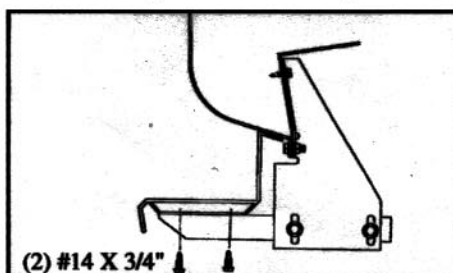
- Drill 5/16" diameter hole through pinch weld at marks. Bolt FL15 flat bracket to pinch weld seam with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.**



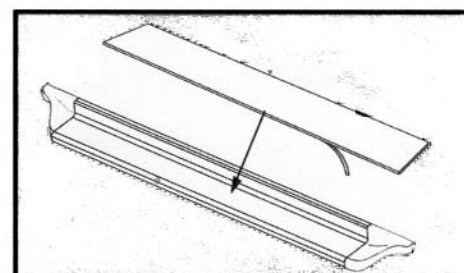
- Apply foam tape strips to running board edge.**



- Note: Do not screw lip to body.**



- Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.**



- Place step pad on board. Peel off tape backing to secure. Don't forget the Owens label!**

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