

**GlaStep™****OWENS**  
Products, Inc.

April 15, 2004

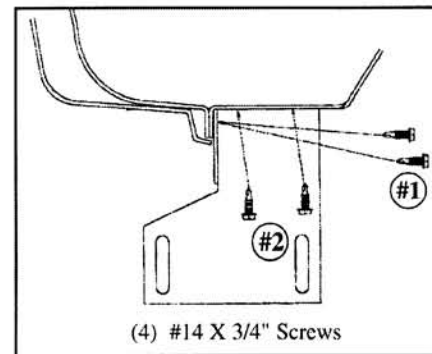
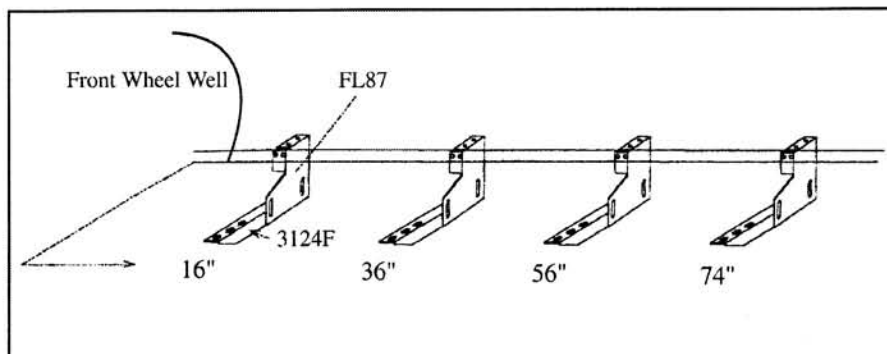
**Installation Guide****Cadillac SRX****Product No.****2004 to Current****2157**

Note: Drilling into body is required.

	Qty.	Description	Qty.	Description
<b>Installation Parts List:</b>	A 1	GlaStep #2157-D (Driver)	F 8	Step Supports #3124F
	B 1	GlaStep #2157-P (Passenger)	G 16	5/16" x 3/4" Washer Head Bolts
	C 2	Foam Tape Strips	H 16	5/16" Washer Head Nuts
	D 2	Step Pads	I 48	#14 x 3/4" Self-Drilling Screws
	E 8	Flat Brackets #FL87		

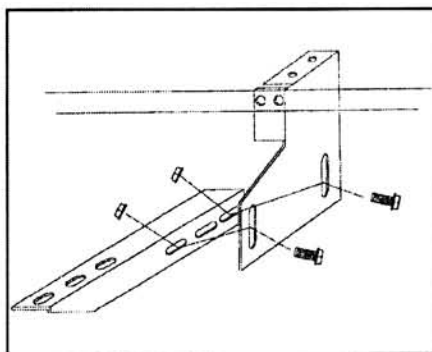
**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

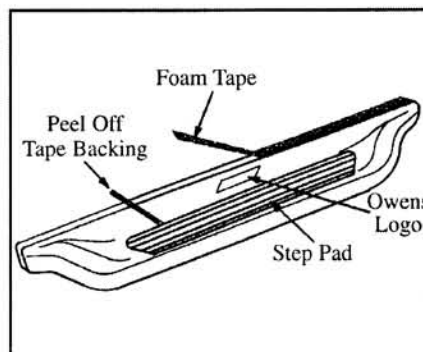


- Measure** from front wheel well, back to dimensions shown above. Mark these bracket location centers.

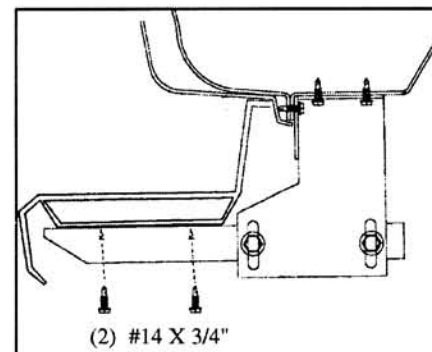
- Use four #14 x 3/4" screws to attach FL87. Use Caution: Sheet metal is thin. Do not over tighten.



- Assemble bracket components with 5/16" nuts and bolts as shown. **Do not tighten at this time.**



- Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



- Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**

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