

Installation Guide

Dodge Durango

Product No.

2004 to Current

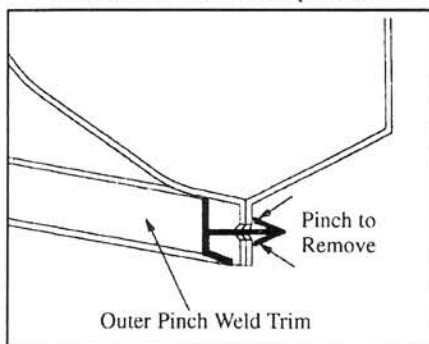
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Note: Drilling into body is required.

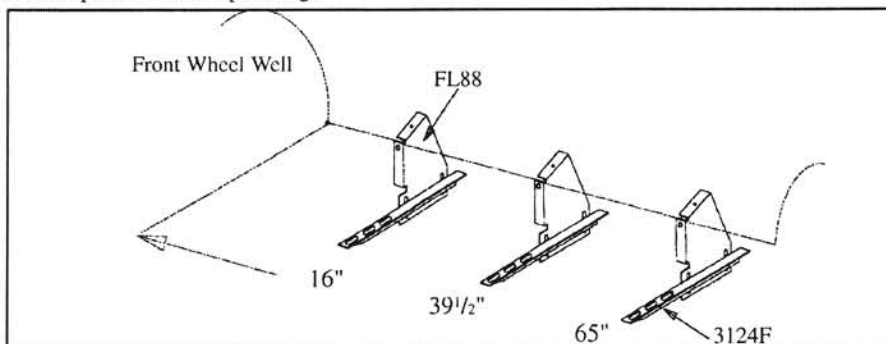
Installation Parts List:	Qty.	Description	Qty.	Description
	A 1	GlaStep #2158-D (Driver Side)	F 6	Step Supports #3124F
	B 1	GlaStep #2158-P (Passenger Side)	G 18	5/16" x 3/4" Washer Head Bolts
	C 2	Foam Tape Strips	H 18	5/16" Washer Head Nuts
	D 2	Step Pads	I 8	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers
	E 6	Flat Brackets #FL88	J 18	#14 x 3/4" Self-Drilling Screws

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

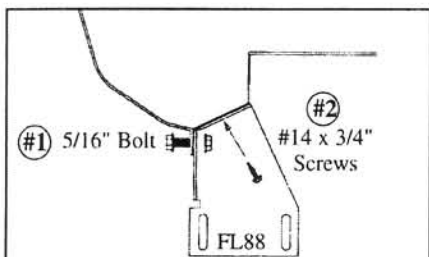
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



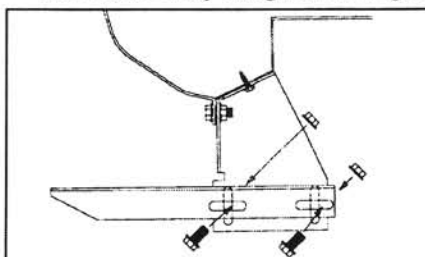
- Remove the factory pinch weld trim. Pinch the plastic clips to remove.



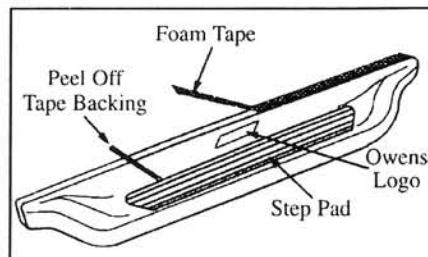
- Measure** from front wheel well, back 16", 39 1/2" and 65". Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



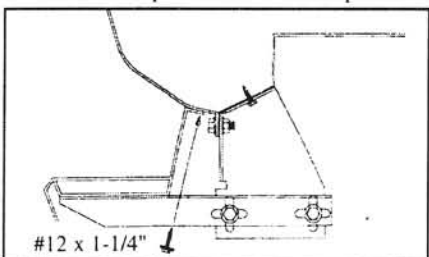
- At marked factory holes, bolt FL88 to pinch weld using 5/16" nuts and bolts, then use #14 x 3/4" self-drilling screws to secure top of FL88 to inner panel.



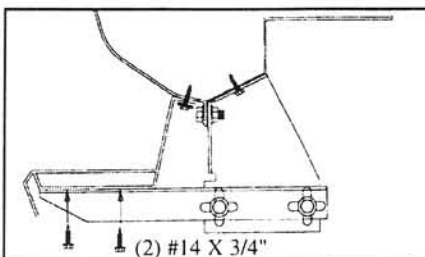
- Assemble FL88 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



- Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.



- Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**

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