

# GlaStep Installation Guide

Product No. 2155

## IN194A

2004-Current Lexus RX330



	<u>Qty.</u>	<u>Description</u>	<u>Qty.</u>	<u>Description</u>
Installation Parts List:	1	GlaStep 2155D (Driver Side)	12	5/16" Bolts
	1	GlaStep 2155P (Passenger Side)	12	5/16" Nuts
	2	Step Pads	36	#14 3/4" Self-Drilling Screws (short)
	2	Foam Tape Strips		
	6	FL85 Flat Brackets		
	6	3124F Step Support Bracket		

Tools Required: 5/16" Drill 1/2" Hex Socket 1/2" Wrench 5/16" Nut Driver 3/8" Driver Tape Measure

- 1. Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- 2. Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.
- 3. Drilling into body is required.**

1. From front fender well measure back and mark locations at 17", 37" & 60" along back side of pinch weld\*. (see Fig. 1)



Fig. 1



Fig. 2

2. Attach brackets to body at marked locations 17" and 37" with #14 x 3/4" self-drilling screws. At 60" location attach using holes in top of bracket.  
\*Use caution, do not over-tighten. (see Fig. 2)

3. Attach 3124F to FL85's with 5/16 bolts & nuts. \*Do not tighten at this time. (see Fig. 3)



Fig. 3



Fig. 4

4. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips. (see Fig. 4)

5. Align board on vehicle and attach to 3124F brackets with #14 x 3/4" self-drilling screws. Tighten remaining bolts to 18 foot pound. (see Fig. 5)



Fig. 5



Fig. 6

6. Finished Installation. (see Fig. 6)

\*Repeat for opposite side