

## Installation Guide

## Toyota Tundra

## Product No.

2000 to Current

Standard &amp; Extended Cabs

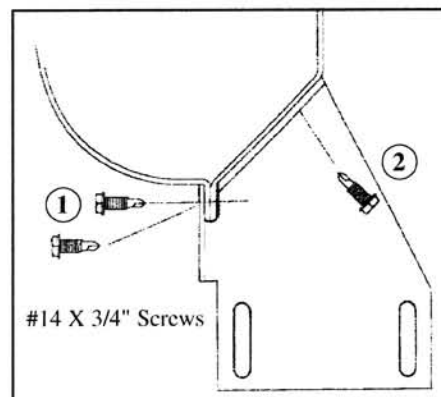
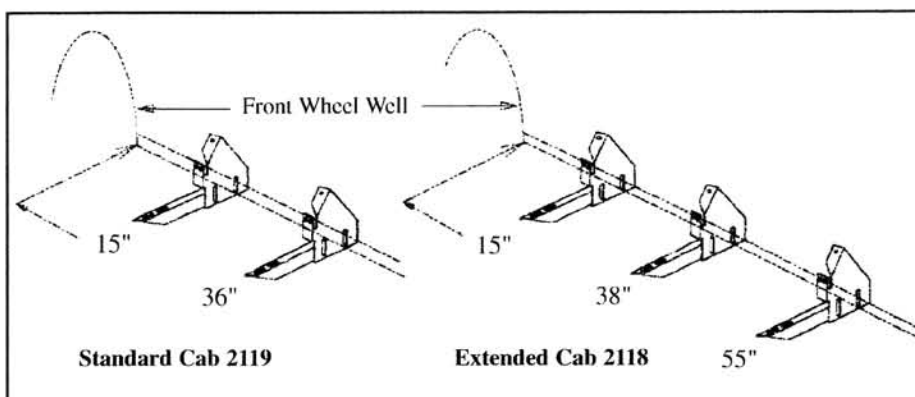
Extended Cab 2118  
Standard Cab 2119

Note: Drilling into body is required.

		Std.	Ext.	Description		Std.	Ext.	Description
		Qty.	Qty.			Qty.	Qty.	
<b>Installation Parts List:</b>	A	2	2	GlaSteps	F	8	12	5/16" x 3/4" Washer Head Bolts
	B	2	2	Step Pads	G	8	12	5/16" Washer Head Nuts
	C	4	6	Flat Brackets #FL81	H	20	30	#14 x 3/4" Self-Drilling Screws
	D	4	6	Step Supports #3124F	I	6	6	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers
	E	2	2	Foam Tape Strips				

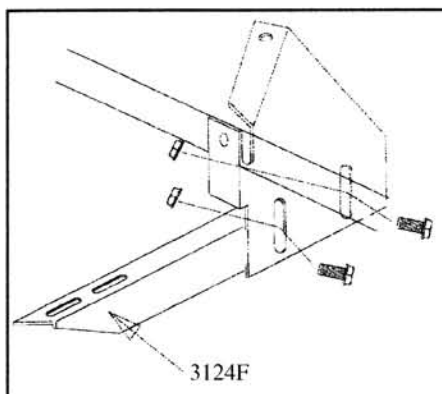
**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/8" & 5/16" Nut Driver

- 1. Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- 2. Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

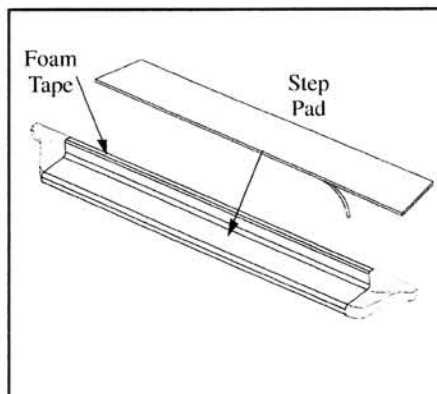


- 3. Measure** from front wheel well. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.

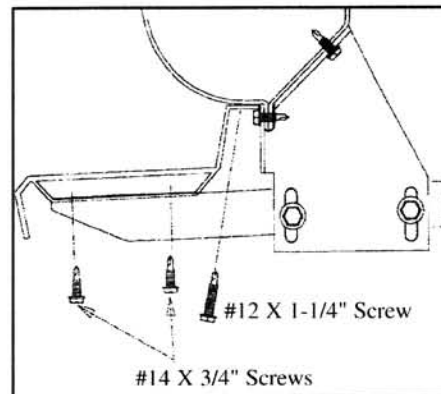
- 4. Use #14 x 3/4 inch screws** to secure FL81 flat bracket at marks on pinch weld.



- 5. Assemble FL81 to 3124F** using two 5/16 inch nuts and bolts. **Do not tighten at this time.**



- 6. Apply foam tape strips** to GlaStep edge. Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**



- 7. Secure GlaStep to body** with #12 x 1-1/4 inch self-drilling screws with rubber washers. Secure step support bracket to bottom of GlaStep using two #14 x 3/4 inch self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**

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