

Installation Guide

2001 to Current

GMC/Chevy Dually Dually Box

Product No.

3119

Note: Drilling into body is required.

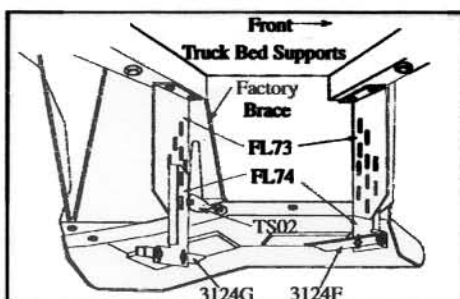
Installation Parts List:

Qty.	Description	Qty.	Description
A 1	GlaStep Box Board (Driver Side)	H 2	Step Supports #3124G
B 1	GlaStep Box Board (Passenger Side)	I 4	Flat Brackets #FL74
C 2	Foam Tape Strips	J 2	Twisted Straps TS02
D 2	Step Pads - 4 Pieces	K 24	5/16" X 3/4" Washer Head Bolts
E 2	Flat Brackets #FL73-D (Driver Side)	L 22	5/16" Washer Head Nuts
F 2	Flat Brackets #FL73-P (Passenger Side)	M 2	5/16" Nut Clips
G 2	Step Supports #3124F	N 14	#14 x 3/4" Self-Drilling Screws

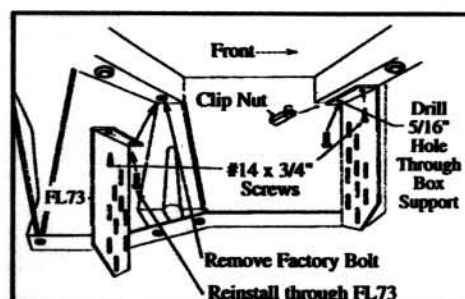
Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

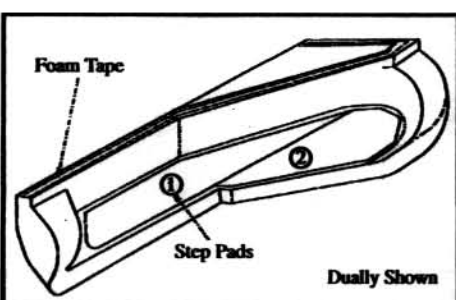
1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



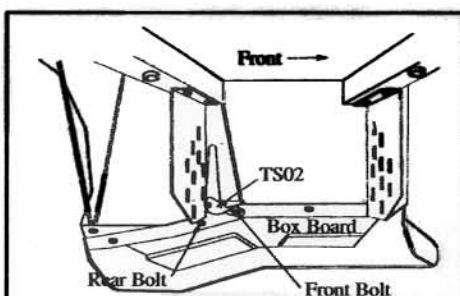
3. Brackets FL73-D&P will mount on truck bed supports as shown.



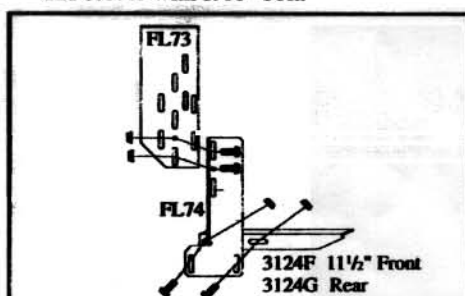
4. Attach flat plates #FL73 to box supports. Align front of plate with box support. Use one #14 x 3/4" self-drilling screw to attach rear of FL73, drill 5/16" hole through front hole of FL73 in box support. Insert clip nut and secure with 5/16" bolt.



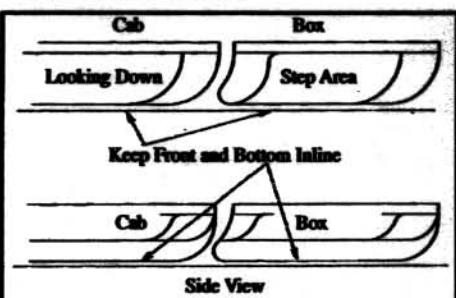
5. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



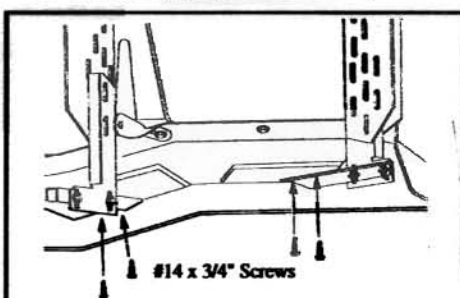
6. Remove factory bolts from brace and place factory bolt through slot in TS02, then through box board and into factory bolt hole. Snug but do not tighten. Follow with rear brace hole bolt.



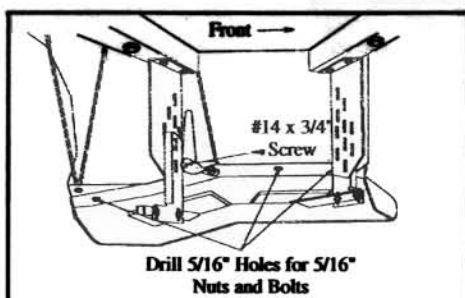
7. Bolt FL74s to FL73s using two 5/16" nuts and bolts through holes shown. Then attach 3124s to FL74s using 5/16" nuts and bolts. Adjust to bottom of step then snug bolts.



8. Make sure cab and box boards line up. Dually shown.



9. Position step on bracket. Secure with #14 x 3/4" self-drilling screws. Tighten all bolts to 18 foot pounds.



10. Drill 5/16" hole through board lip and dually fender. Use 5/16" nuts and bolts to hold board and fender together. Do not over tighten bolts. Then use #14 x 3/4" self-drilling screws to hold TS02 to FL74.

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