

## Installation Guide

## Ford F150 Pickup

## Product No.

1997 to 2003  
2004 to Current

6' Box

3080 W/F 3081 W/O/F  
3147 W/F 3148 W/O/F

Note: Drilling into body and frame is required.

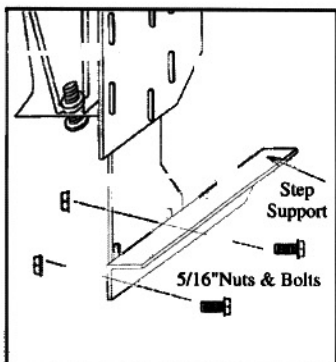
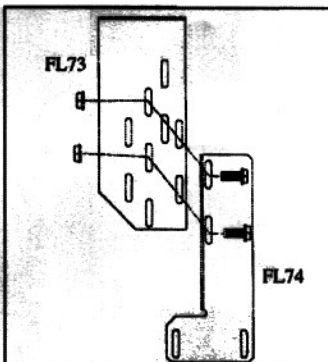
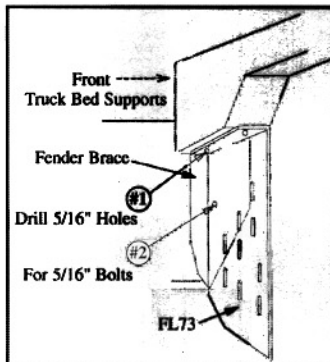
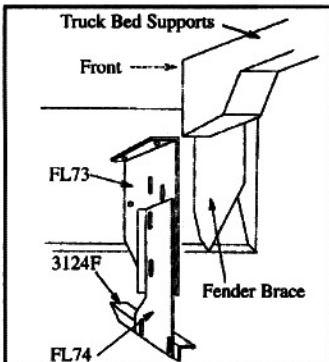
<i>Installation Parts List:</i>	<u>Qty.</u>	<u>Description</u>	<u>Qty.</u>	<u>Description</u>		
	A	1	GlaStep Box Board (Driver Side)	G	2	Bent Tabs #FL74
	B	1	GlaStep Box Board (Passenger)	H	12	5/16" X 3/4" Washer Head Bolts
	C	2	Foam Tape Strips	I	12	5/16" Washer Head Nuts
	D	2	Step Pads	J	6	#14 x 3/4" Self-Drilling Screws
	E	2	Flat Brackets #FL73	K	4	#12 x 1-1/4" Self-Drilling
	F	2	Step Supports #3124F			Screws with Rubber Washers

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

NOTE: Position cab boards on brackets first. Do not fasten cab board to body. Position box board to brackets, align both, then fasten to body.

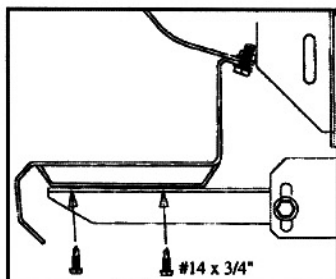
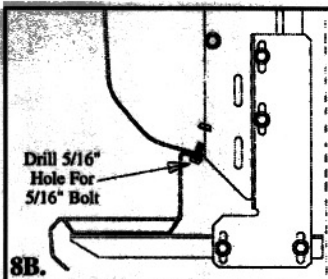
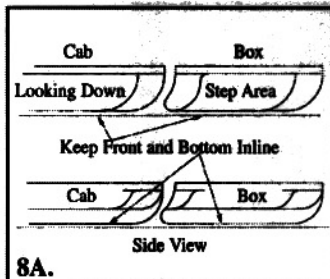
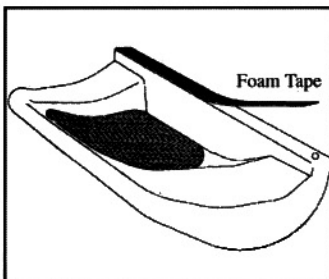


3. Brackets FL73 will mount on truck bed supports as shown.

4. Place #FL73 in location shown, keeping bottom of FL73 in line with bottom of fender. Drill hole #1 then bolt FL73 to bed support. Drill hole #2 then bolt FL73 to brace.

5. Bolt FL74 to FL73 using two 5/16" nuts and bolts in slots shown.

6. Attach step support to flat plate using 5/16" nuts and bolts. Do not tighten at this time.



7. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to back of step where it mates with body. Place step pad on GlaStep. Peel off tape backing to secure.

8A. Make sure cab and box boards line up. Always mount cab boards first. Leave front boards loose so adjustments can be made. See above note.

8B. Position step on bracket aligning step with cab step. Attach to box using #12 x 1-1/4" self-drilling screws with rubber washers at front. Drill 5/16" hole at rear through fiberglass and hole in angle brace. Insert screw with 5/16" nut and bolt.

9. Attach GlaStep to bracket using two #14 x 3/4" self-drilling screws per support. Adjust height of step, then tighten all bolts.

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