

Installation Guide

Saturn Vue

Product No.

2002 to Current

2148

Note: Drilling into body is required – 6 self-drilling screws.

Installation

Parts List:

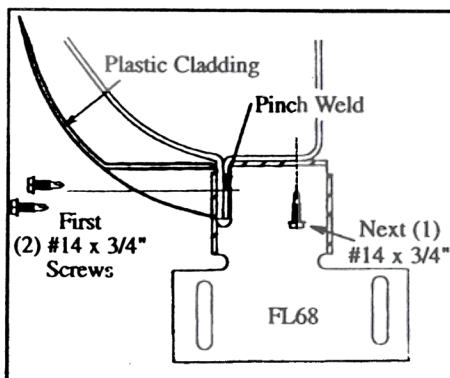
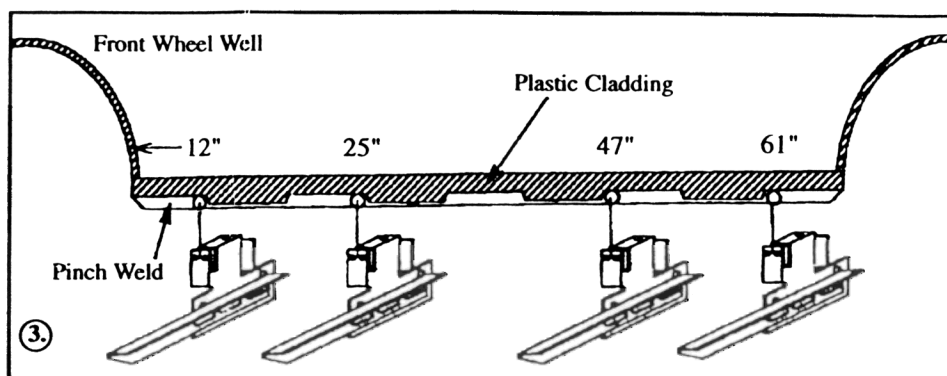
Qty.	Description	Qty.	Description
A	GlaStep Driver Side	F 8	Step Supports #3124F
B	GlaStep Passenger Side	G 16	5/16" x 3/4" Washer Head Bolts
C 2	Step Pads	H 16	5/16" Washer Head Nuts
D 8	Flat Brackets #FL68	I 40	#14 x 3/4" Self-Drilling Screws
E 2	Foam Tape Strips		

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

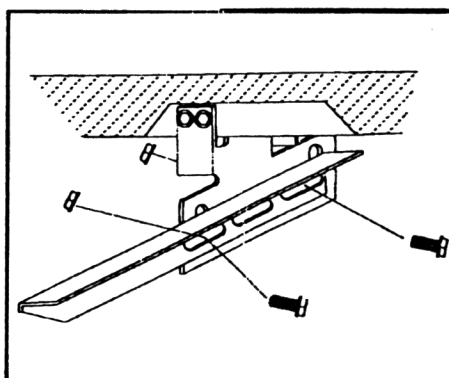
1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

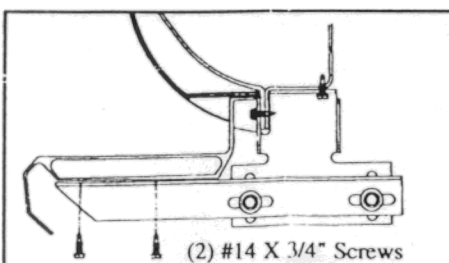
3. Measure from front wheel well, back 12", 25", 47" and 61". Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. See illustration 3 above.



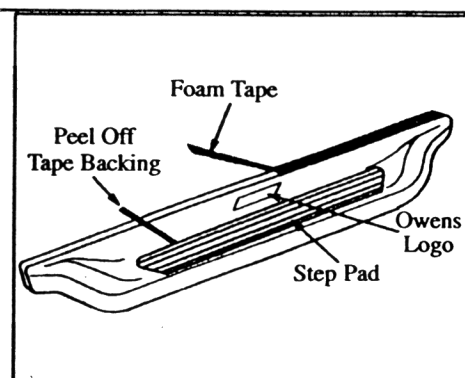
4. Position FL68 flat bracket at marks on pinch weld. From front, use two #14 x 3/4" self-drilling screws to fasten to pinch weld. Next, use one #14 x 3/4" to fasten FL68 to bottom of rocker panel.



5. Assemble FL68 to 3124F using two 5/16" nuts and bolts. Do not tighten at this time.



7. Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.



6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.