

## Installation Guide

## Ford Super Duty

## Product No.

1999 to Current

Crew Cab

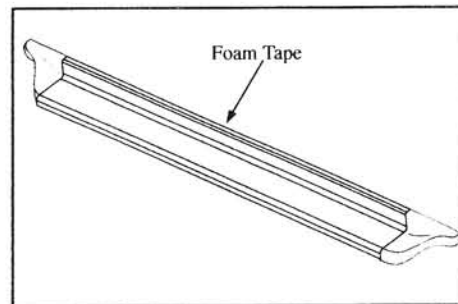
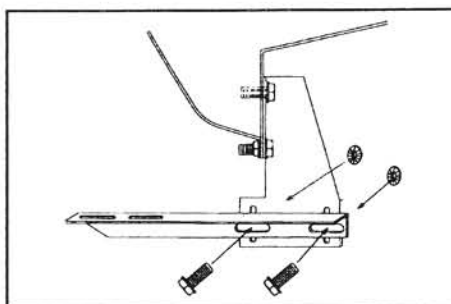
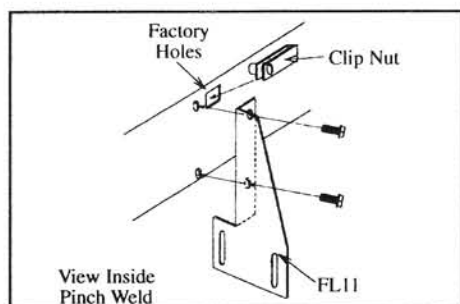
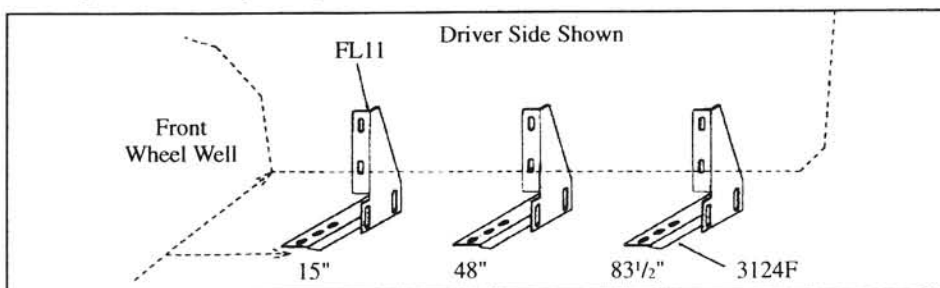
3113

### Installation Parts List:

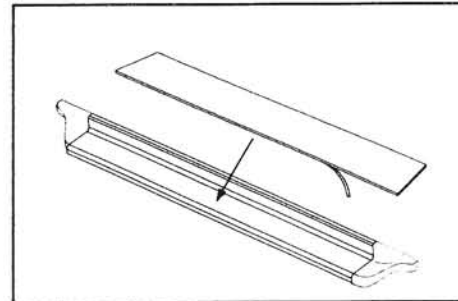
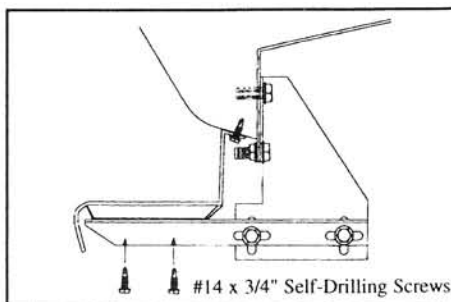
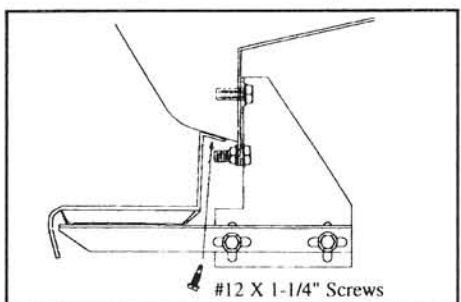
Qty.	Description	Qty.	Description
A 1	GlaStep #3113-D (Driver Side)	G 24	5/16" Washer Head Bolts
B 1	GlaStep #3113-P (Passenger Side)	H 18	5/16" Washer Head Nuts
C 2	Step Pads	I 6	5/16" Clip Nuts
D 2	Foam Tape Strips	J 6	#12 x 1-1/4" Self-Drilling Screws with Rubber Washers
E 6	Flat Brackets #FL11	K 12	#14 x 3/4" Self-Drilling Screws
F 6	Step Supports #3124F		

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps.  
Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.
- Measure** from front mud flap to three bracket hole locations at 15", 48" and 83 1/2". Mark these bracket locations.  
Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



- Mount brackets to body with 5/16" bolt and nuts, through existing holes in vehicle at marked locations. Use clip nuts in top holes. **Do not tighten nuts.**
- Attach 3124F step supports to FL11 using 5/16" washer head bolts and nuts.
- Apply foam tape strips to top GlaStep edge.
- Position GlaStep to body and secure with three #12 x 1-1/4" screws with rubber washers per side.
- Secure bracket to GlaStep with two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**
- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**



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