

Installation Guide

Dodge Ram Quad Cab

Product No.

2002 to Current

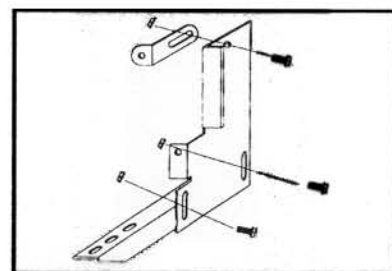
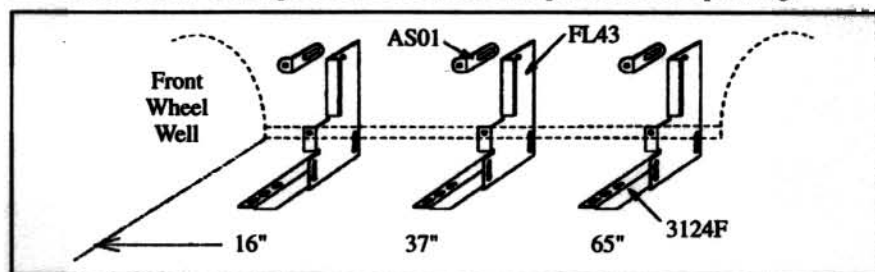
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Note: Drilling into vehicle is required.

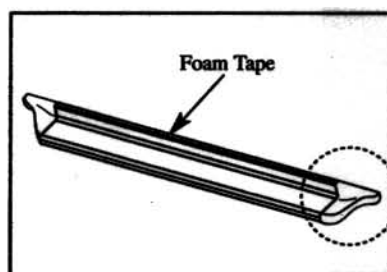
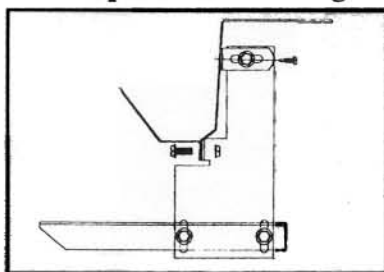
| | <u>Qty.</u> | <u>Description</u> | | <u>Qty.</u> | <u>Description</u> | |
|-------------------------------------|-------------|--------------------|----------------------------------|-------------|--------------------|-----------------------------------|
| Installation Parts List: | A | 1 | GlaStep #3107-D (Driver Side) | F | 6 | Angled Straps AS01 |
| | B | 1 | GlaStep #3107-P (Passenger Side) | G | 6 | Step Supports #3124F |
| | C | 2 | Step Pads | H | 24 | 5/16" x 3/4" Washer Head Bolts |
| | D | 2 | Foam Tape Strips | I | 24 | 5/16" Washer Head Nuts |
| | E | 6 | Flat Plates #FL43 | J | 18 | #14 x 3/4" Self-Drilling Screws |
| | | | | K | 6 | #12 x 1-1/4" Self-Drilling Screws |

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

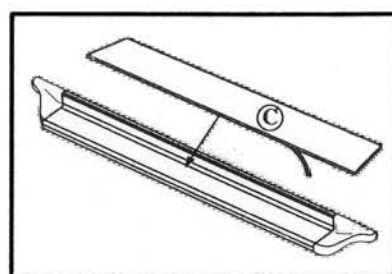
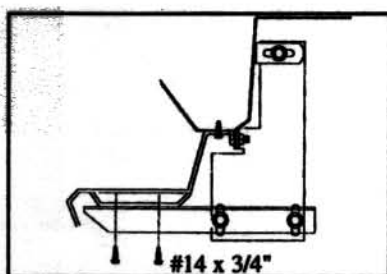
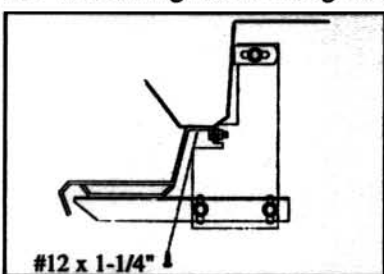
1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



3. Measure from front wheel well, back 16", 37" and 65". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. Double check your marks to be sure they line up with the steel plates before drilling.
4. Assemble bracket components with 5/16" nuts & bolts as shown. Do not tighten at this time.



5. Drill 5/16" diameter holes in pinch weld at marks. Bolt brackets FL43 to pinch weld using 5/16" bolts and nuts, then secure to inner rocker panel using #14 x 3/4" self-drilling screws through AS01.
6. Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



7. Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.
8. Position step on brackets and tight to truck body. Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket and adjust GlaStep to body. Tighten all bolts to 18 foot pounds.
9. Place pad on step. Peel off tape backing to secure. Don't forget the Owens label!

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