

Installation Guide

Dodge Ram Standard Cab

Product No.

2002 to Current

2141

3106

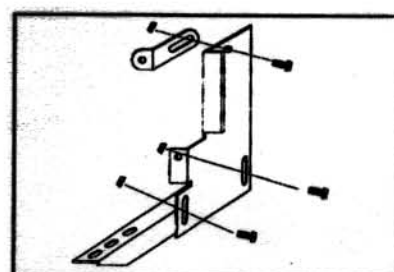
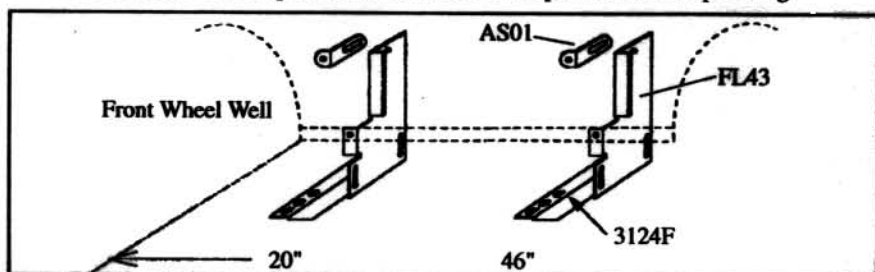
Note: Drilling into vehicle is required.

Installation Parts List:

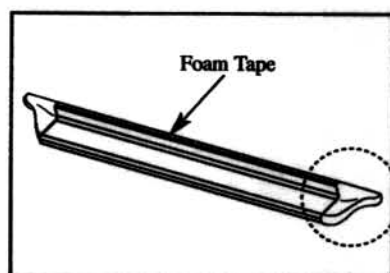
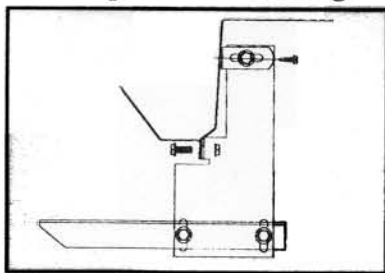
Qty.	Description	Qty.	Description
A 1	GlaStep (Driver Side)	F 4	Angled Straps AS01
B 1	GlaStep (Passenger Side)	G 4	Step Supports #3124F
C 4	Step Pads	H 16	5/16" x 3/4" Washer Head Bolts
D 2	Foam Tape Strips	I 16	5/16" Washer Head Nuts
E 4	Flat Plates #FL43	J 12	#14 x 3/4" Self-Drilling Screws
		K 6	#12 x 1-1/4" Self-Drilling Screws

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

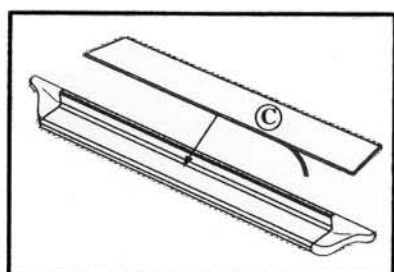
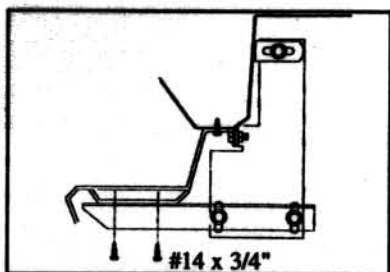
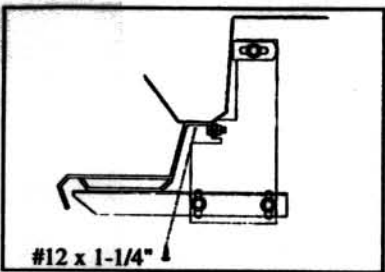
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure from front wheel well, back 20" and 46".** Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. Double check your marks to be sure they line up with the steel plates before drilling.
- Assemble bracket components with 5/16" nuts & bolts as shown. Do not tighten at this time.**



- Drill 5/16" diameter holes in pinch weld at marks.** Bolt brackets FL43 to pinch weld using 5/16" bolts and nuts, then secure to inner rocker panel using #14 x 3/4" self-drilling screws through AS01.
- Apply foam tape to top edge of GlaStep.** Remove protective strip from top edge of foam tape.



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.**
- Position step on brackets and tight to truck body.** Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket and adjust GlaStep to body. **Tighten all bolts to 18 foot pounds.**
- Place pad on step.** Peel off tape backing to secure. **Don't forget the Owens label!**

IN-115 8/7/02