

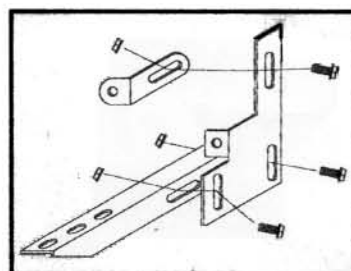
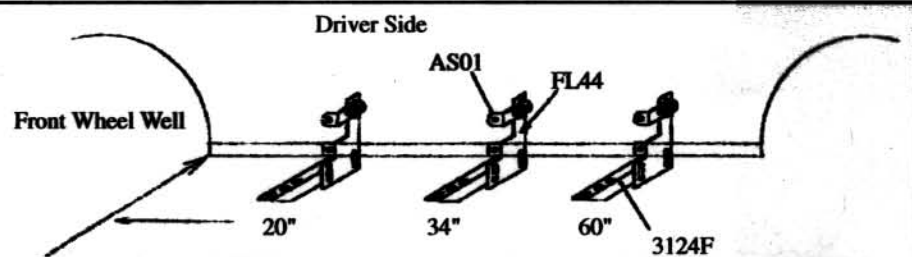
Installation Parts List:

Qty.	Description
A 1	GlaStep (Driver Side)
B 1	GlaStep (Passenger Side)
C 4	Step Pads
D 2	Foam Tape Strips
E 6	Flat Plates #FL44
F 6	Step Supports #3124F

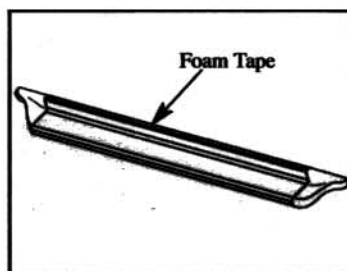
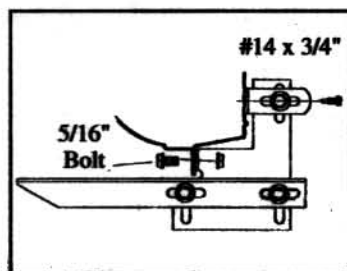
Qty.	Description
G 6	Angled Straps #AS01
H 24	5/16" x 3/4" Washer Head Bolts
I 24	5/16" Washer Head Nuts
J 18	#14 x 3/4" Self-Drilling Screws
K 6	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

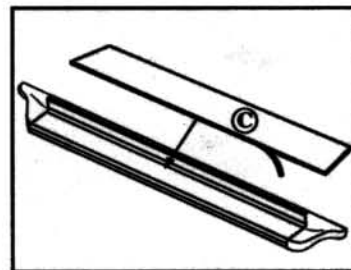
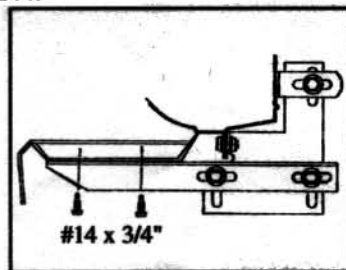
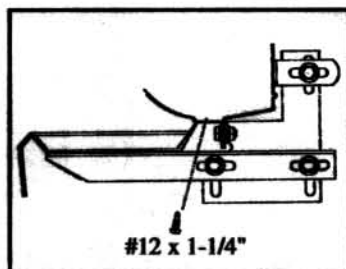
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure from front wheel well, back 20", 34" and 60".** Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**
- Assemble bracket components with 5/16" nuts & bolts as shown. Do not tighten at this time.**



- Drill 5/16" hole in pinch weld so that AS01 on bracket assembly mates at pinch weld. Secure with 5/16" nut and bolt, then install #14 x 3/4" self-drilling screw at top of FL44.**
- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.**



- Position step on brackets and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (K), three per side.**
- Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.**
- Place pad on step. Peel off tape backing to secure. Don't forget the Owens label!**

IN-111 9/25/02