

Installation Guide

Ford F150 Pickup

Product No.

1997 to Current

Standard Cab

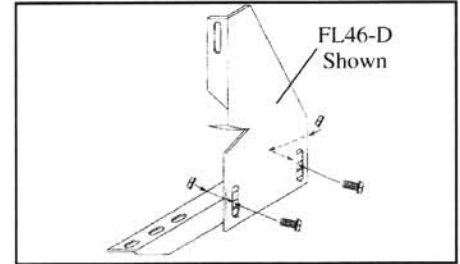
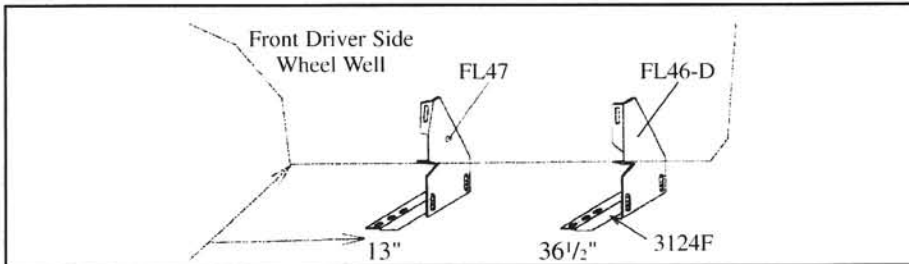
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Note: Factory bolt hole locations are used for this installation.

Installation Parts List:	Qty.	Description	Qty.	Description
	A 1	GlaStep Driver Side	H 4	Step Supports #3124F
	B 1	GlaStep Passenger Side	I 16	5/16" x 3/4" Washer Head Bolts
	C 2	Step Pads	J 12	5/16" Washer Head Nuts
	D 2	Foam Tape Strips	K 4	5/16" Clip Nuts
	E 1	Flat Bracket FL46-D	L 8	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers
	F 1	Flat Bracket FL46-P	M 8	#14 x 3/4" Self-Drilling Screws
	G 2	Flat Bracket FL47		

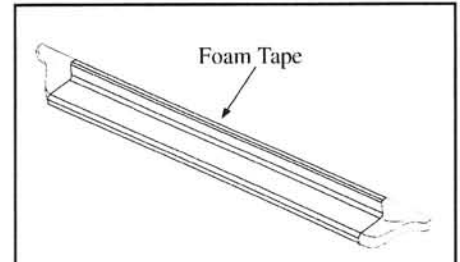
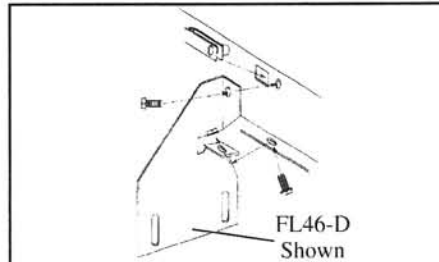
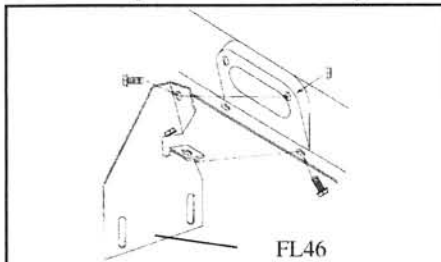
Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



- Measure** from front wheel well, back 13" and 36 1/2". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**

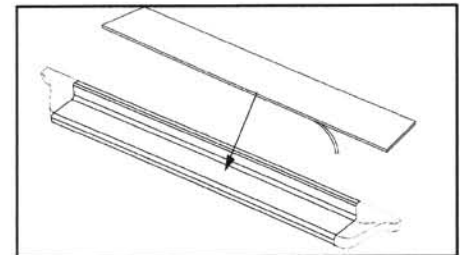
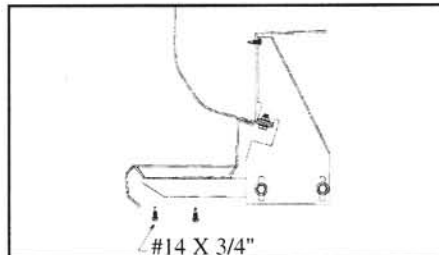
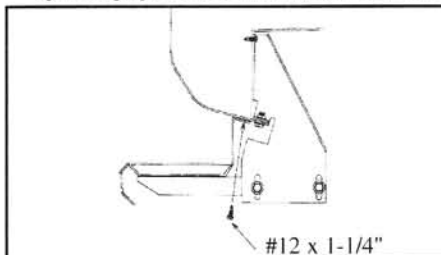
- Attach 3124F to FL46 using two 5/16" washer head bolts with nuts. **Snug, but do not tighten at this time.**



- At first mark, find factory bolt hole in pinch weld. Remove rubber cover from access hole. Place 5/16" clip nut in line with top bolt hole, insert 5/16" bolt through bracket and factory hole, then into nut. Finish with bolt up through pinch weld, then secure with nut.

- Find 5/16" diameter holes in pinch weld at rear mark, then attach bent tab using 5/16" washer head bolts with nuts. Secure top of bent tab to rocker panel using 5/16" clip nut in factory locations.

- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Position step on bracket and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers, three per side.

- Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**

- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

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