

## Installation Guide

## Jeep Liberty

## Product No.

2002 to Current

2135

Note: This installation uses no factory bolt hole locations.

### Installation Parts List:

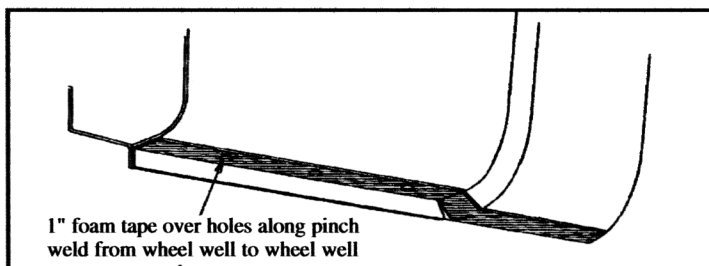
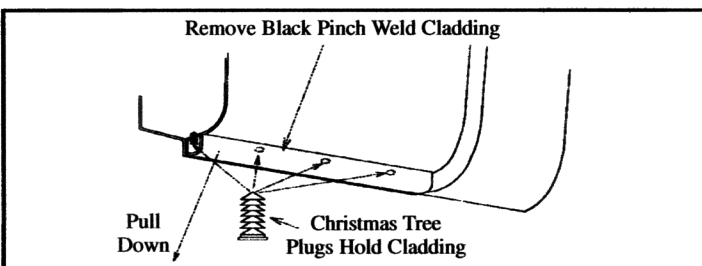
Qty.	Description
A 1	GlaStep #2135-D (Driver Side)
B 1	GlaStep #2135-P (Passenger)
C 2	Step Pads 4" x 50"
D 6	Flat Brackets #FL50
E 6	Step Supports #3124F

Qty.	Description
F 18	5/16" X 3/4" Washer Head Bolts
G 18	5/16" Washer Head Nuts
H 24	#14 x 3/4" Self-Drilling Screws
I 6	#12 x 1-1/4" Self-Drilling Screws with Rubber Washers

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

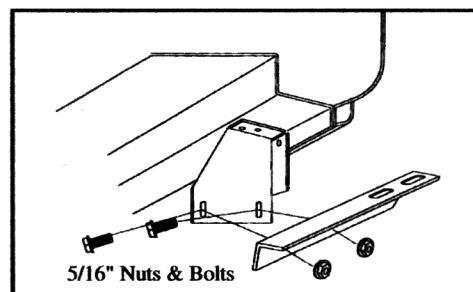
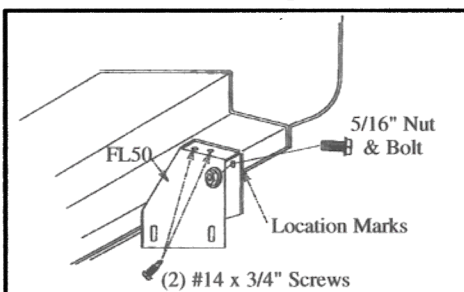
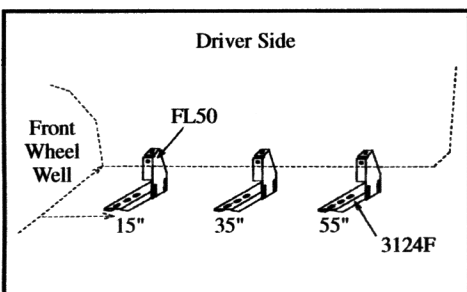
**1. Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

**2. Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



**3. Remove the plastic pinch weld cover cladding from bottom of rocker panel.**

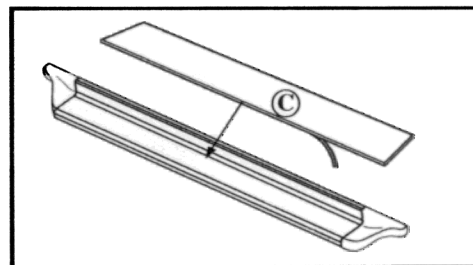
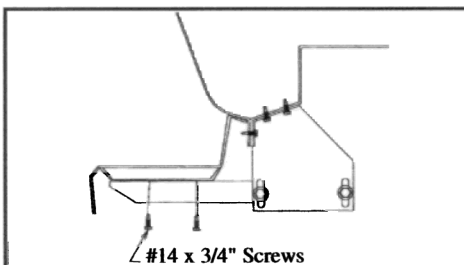
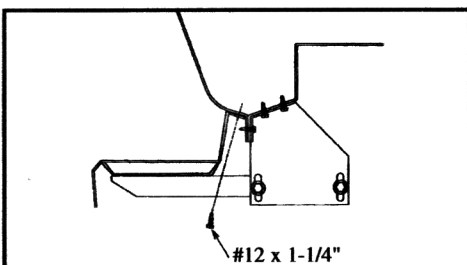
**4. Adhere black foam tape onto vehicle to cover the "Christmas Tree" holes.** Start at front wheel well over fender flares, along pinch weld, then over rear fender flare.



**5. Measure from front wheel well, back 15", 35" and 55". Mark these bracket locations.**

**6. Drill 5/16" diameter hole in pinch weld at marks.** Attach FL50 bracket with 5/16" nut & bolt, then use two #14 x 3/4" self-drilling screws to secure top of FL50.

**7. Use two 5/16" nuts & bolts to secure 3124F step support to FL50. Snug, but do not tighten at this time.**



**8. Position GlaStep on brackets, then using three #12 x 1-1/4" screws with rubber washers, attach step to rocker panel at fender flare intersection front and back, then in center.**

**9. Screw step to support bracket with two #14 x 3/4" self-drilling screws per bracket.**

**10. Tighten step support bolt and nut to 18 foot pounds. Place pad on step. Peel off tape backing to secure. Don't forget the Owens label!**

IN-102 6/22/02