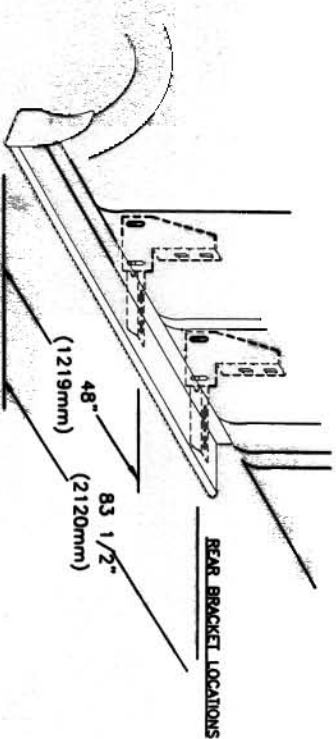


YOUR BRACKETS INSTALL IN FACTORY HOLES

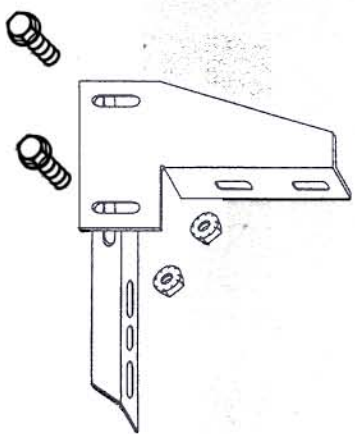
INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
1 RUNNING BOARD 1 DRIVER & 1 PASSENGER	4	HORIZONTAL BRACKET, SUPPORT, 3124F		
1 STONE GUARD 2 LEFT & 2 RIGHT	2	5/16" CLIP NUT		
8 3/8"x1 SELF TAPPING SCREW	20	5/16"x 3/4" BOLT		
8 #14x3/4" TEX SCREW	18	5/16"-18 HEX NUT		
8 1/4x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL11		
8 1/4-20 HEX NUT	1	END CAP 1 LEFT & 1 RIGHT		

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

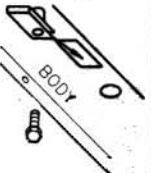


① (DRIVERS SIDE SHOWN)
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION
MARK THIS DIMENSION ON THE PINCH WELD

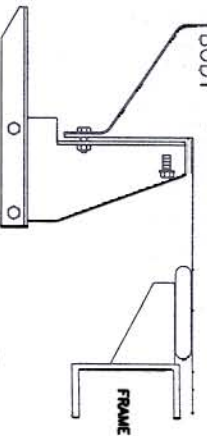
②
BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS



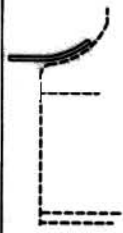
SLIDE NUT CAP INTO BODY
HOLES AT BRACKET LOCATION
AT 48"



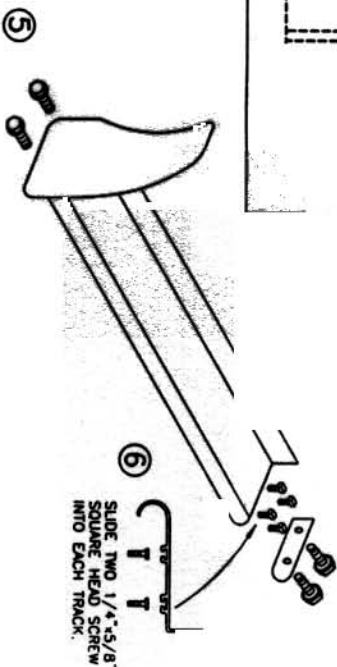
③ BRACKET ASSEMBLY MOUNT TO BODY @48"
ASSEMBLE WITH 5/16" BOLTS AND
NUT CAP AND 5/16" BOLT
BRACKET ASSEMBLY MOUNT TO BODY @83 1/2"
ASSEMBLE WITH 5/16" BOLTS AND
#14 SELF DRILLING SCREW



④
BEND STONE GUARD BY HAND AND
KNEE TO FIT THE WHEEL WELL
BEFORE INSTALLING TO RUNNING BOARD



⑤
FASTEN FRONT STONE GUARD
TO BOARDS WITH 3/8"-SELF
TAPPING BOLT. BEND STONE
GUARD BY HAND AND KNEE
TO FIT THE WHEEL WELL

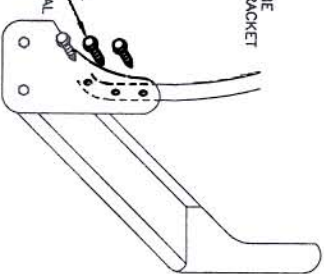


⑦
INSTALL END CAP IN BOARD
WITH 3/8" SELF TAPPING BOLT

⑧
HOLD BOARD IN PLACE, WITH THE
REAR RESTING ON THE BACK BRACKET

⑨

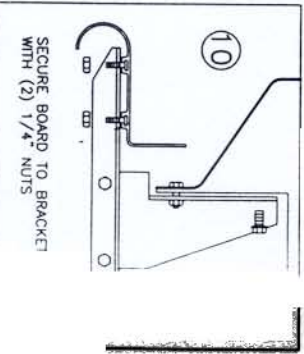
SCREW THROUGH STONE GUARD
INTO FENDERWELL LIP USING #14
BY 3/4" SELF DRILLING SCREWS.
METAL



3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED
INTO THE BRACKET STEP SUPPORT

⑩



SECURE BOARD TO BRACKET
WITH (2) 1/4" NUTS

⑪

WITH BOARD LEVEL, TIGHTEN
ALL LOOSE BOLTS.

⑫

REPEAT FOR OTHER SIDE