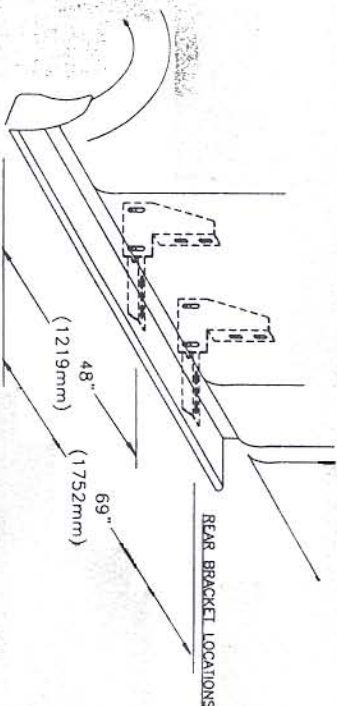


INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
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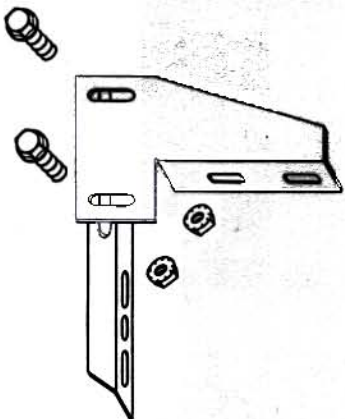
1	RUNNING BOARD	1 DRIVER & 1 PASSENGER	2	HORIZONTAL BRACKET, SUPPORT, J124F
1	STONE GUARD	2 LEFT & 2 RIGHT	2	5/16" CLIP NUT
8	3/8"x1 SELF TAPPING SCREW		20	5/16"x 3/4" BOLT
8	#14x3/4" TEK SCREW		18	5/16-18 HEX NUT
8	1/4"x5/8" SQUARE HEAD SCREW		4	FLAT BRACKET, FL11
8	1/4-20 HEX NUT		1	END CAP 1 LEFT & 1 RIGHT

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

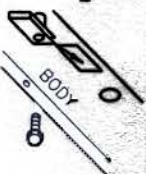


① (DRIVERS SIDE SHOWN)
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION
MARK THIS DIMENSION ON THE FRICH WELD

②
BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS

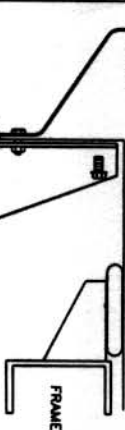


SLIDE NUT CLIP INTO BODY
HOLES AT BRACKET LOCATION
AT 48"



③
BRACKET ASSEMBLY MOUNT TO BODY #48"
NUT CLIP AND 5/16" BOLT
BRACKET ASSEMBLY MOUNT TO BODY #69"
ASSEMBLE WITH 5/16" BOLTS AND
#14 SELF DRILLING SCREW

BODY

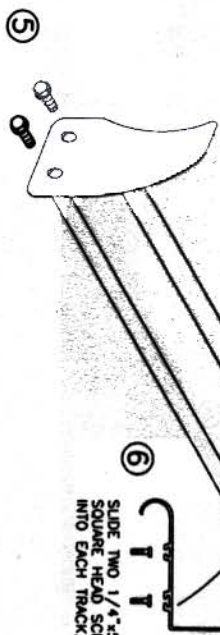


MOUNT AT LOCATION SHOWN AT ①

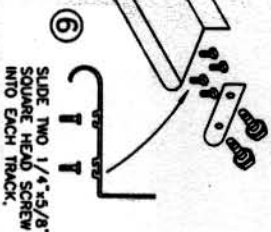
④
BEND STONE GUARD BY HAND AND
KNEE TO FIT THE WHEEL WELL
BEFORE INSTALLING TO RUNNING BOARD



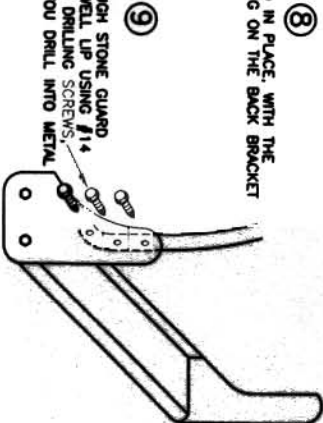
FASTEN FRONT STONE GUARD
TO BOARDS WITH 3/8" SELF
TAPPING BOLT. BEND STONE
GUARD BY HAND AND KNEE
TO FIT THE WHEEL WELL



⑦
INSTALL END CAP TO BOARD
WITH 3/8" SELF TAPPING BOLT

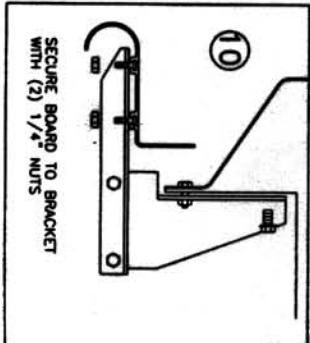


⑧
HOLD BOARD IN PLACE WITH THE
REAR RESTING ON THE BACK BRACKET



3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED
INTO THE BRACKET STEP SUPPORT



SECURE BOARD TO BRACKET
WITH (2) 1/4" NUTS

⑪
WITH BOARD LABEL TIGHTEN
ALL LOOSE BOLTS

⑫
REPEAT FOR OTHER SIDE