

## PART NO. 94332 - RIGHT & LEFT

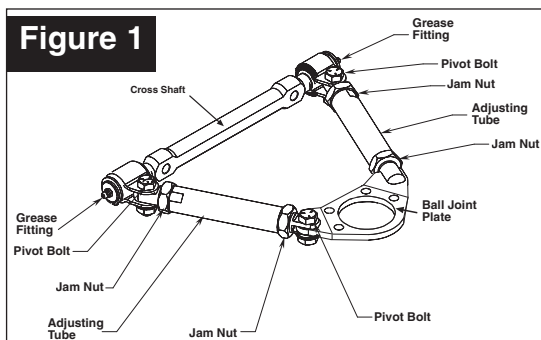
# SPC PERFORMANCE®

### Instruction Sheet "G" BODY METRIC ADJUSTABLE UPPER CONTROL ARM

#### CUSTOM PIVOTS W/OE CLEVITE BUSHINGS - ONE-6" AND ONE-4" SLEEVE - 0° MIDSIZE PLATE W/LOWERING KIT

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Figure 1**



**Please Note:** Drawing is for torque and adjustment info only.

SPC Performance Pro Series Part No. 94332 Right & Left - ADJUSTABLE UPPER CONTROL ARM. The arm accepts the standard SPC Performance Ball Joint - Part No 94006 or Moog K5208, or equivalent, bolt in style ball joint.

**Note - When installing the Upper Control Arm:** The longer adjusting sleeve assembly is always placed toward the front of the vehicle, and the welded stud on the 20° plate also is always towards the front of the vehicle.

**Adjusting the Arm:** Tighten the lock nuts on the ends of the cross shaft so

the pivot bushings have minimal play, but so the pivot bushings are still free to turn on the shaft. Slightly loosen the three pivot bolts (see diagram). Loosen the jam nuts on both ends of each adjusting tube (the ends closest to the cross shaft are left hand thread). Turn the adjusting tubes to lengthen or shorten the arm. After you have adjusted the arm to the desired length, tighten down the jam nuts against the adjusting tubes, and then tighten each of the three pivot bolts to 60 lb-ft of torque. **There should never be more than 1" of thread showing past the tightened down jam nuts on either end of both adjusting tubes.** With the vehicle at its final ride height, tighten down the lock nuts on the ends of the cross shaft to a minimum of 72 lb-ft of torque. **Note: The vehicle must be at it's final ride height when tightening the cross shaft lock nuts to prevent the rubber pivot bushings from being damaged.**

*There is no warranty stated or implied due to the inability to monitor the part's modification, installation, and use, except that Specialty Products Company warrants its products to be free from defects in material and workmanship for 90 days after purchase under normal use. In that case, parts returned must be determined by Specialty Products to be defective and Specialty Products's obligations under that warranty are solely limited to repairing or replacing, at its option, any part proven defective.*

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