

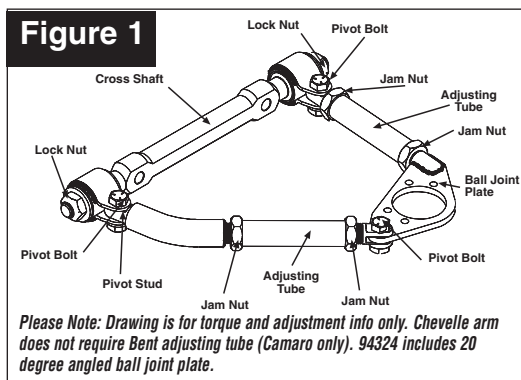
## PART NO. 94320

# SPC PERFORMANCE

### Instruction Sheet "A" BODY (1964-72) CHEVELLE ADJ. UPPER CONTROL ARM W/0° MIDSIZE PLATE

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Figure 1**



SPC Performance Pro Series Part No. 94320 - ADJUSTABLE UPPER CONTROL ARM. The arm accepts the standard SPC Performance Ball Joint - Part No 94006 or Moog K5208, or equivalent, bolt in style ball joint.

**Note -** When installing the Upper Control Arm: The longer adjusting sleeve assembly is always placed toward the front of the vehicle.

**Adjusting the Arm:** Tighten the lock nuts on the ends of the cross shaft so the pivot bushings have minimal play, but so the pivot bushings are still free to turn on the shaft. Slightly loosen the three pivot bolts (see

diagram). Loosen the jam nuts on both ends of each adjusting tube (the ends closest to the cross shaft are left hand thread). Turn the adjusting tubes to lengthen or shorten the arm. After you have adjusted the arm to the desired length, tighten down the jam nuts against the adjusting tubes, and then tighten each of the three pivot bolts to 60 lb-ft of torque. **There should never be more than 1" of thread showing past the tightened down jam nuts on either end of both adjusting tubes.** With the vehicle at its final ride height, tighten down the lock nuts on the ends of the cross shaft to a minimum of 72 lb-ft of torque. **Note: The vehicle must be at its final ride height when tightening the cross shaft lock nuts to prevent the rubber pivot bushings from being damaged.**

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## Specialty Products Company®

P.O. Box 923 • Longmont, CO 80502 • (303) 772-2103 • Fax: (303) 772-1918  
www.specprod.com • www.spcperformance.com • Email: info@specprod.com  
**Toll Free Technical Hot Line: 1-800-525-6505**

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