

FORD TRUCK RWD CASTER KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Jack up vehicle and place jack stand under axle.
2. Remove spring and spring bolt from axle.
3. Remove radius arm bushing nut and radius arm from vehicle.
4. Place radius arm in vise and using tool #85780 or 85770 enlarge the hole in the spring bolt hole in the bottom of the radius arm.
5. Replace radius arm bushing and radius arm in vehicle.
6. Place cam on spring bolt at head of bolt, replace spring bolt with cam in enlarged hole.
7. Replace spring and shock assembly.
8. Loosen axle pivot bolt.
9. Adjust caster to manufacturers' specification.
10. Torque spring nut to manufacturers' specification.
11. Complete alignment and road test vehicle.



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