

PART NO. 85600

Instruction Sheet

SATURN REAR TOE KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Remove the center bracket mounting bolts from the rear trailing arms and move the arms free of the mounting holes.
 2. Place the cams on the bolts (with the bolt head in the slot) and install the assembly through the trailing arm bushings and into the center mounting bracket.
 3. Install lock nuts and loosely tighten.
 4. Drill a 5/32 inch hole through the center mounting bracket using the hole in the plate as a guide.
 5. Install the self tapping bolt to secure the plate to the center mounting bracket. NOTE: Do not over tighten.
 6. Jounce the vehicle and set the toe to the desired readings. Torque all fasteners to manufacturers' specifications.
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