



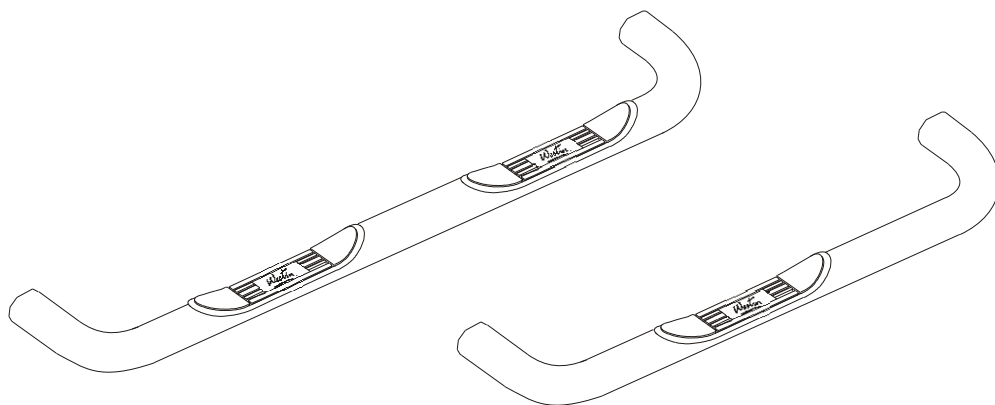
INSTALLATION INSTRUCTIONS

APPLICATION: 1982-00 GM S-SERIES REGULAR AND
EXTENDED CAB 2/3 DOOR

AUTOMOTIVE PRODUCTS, INC.

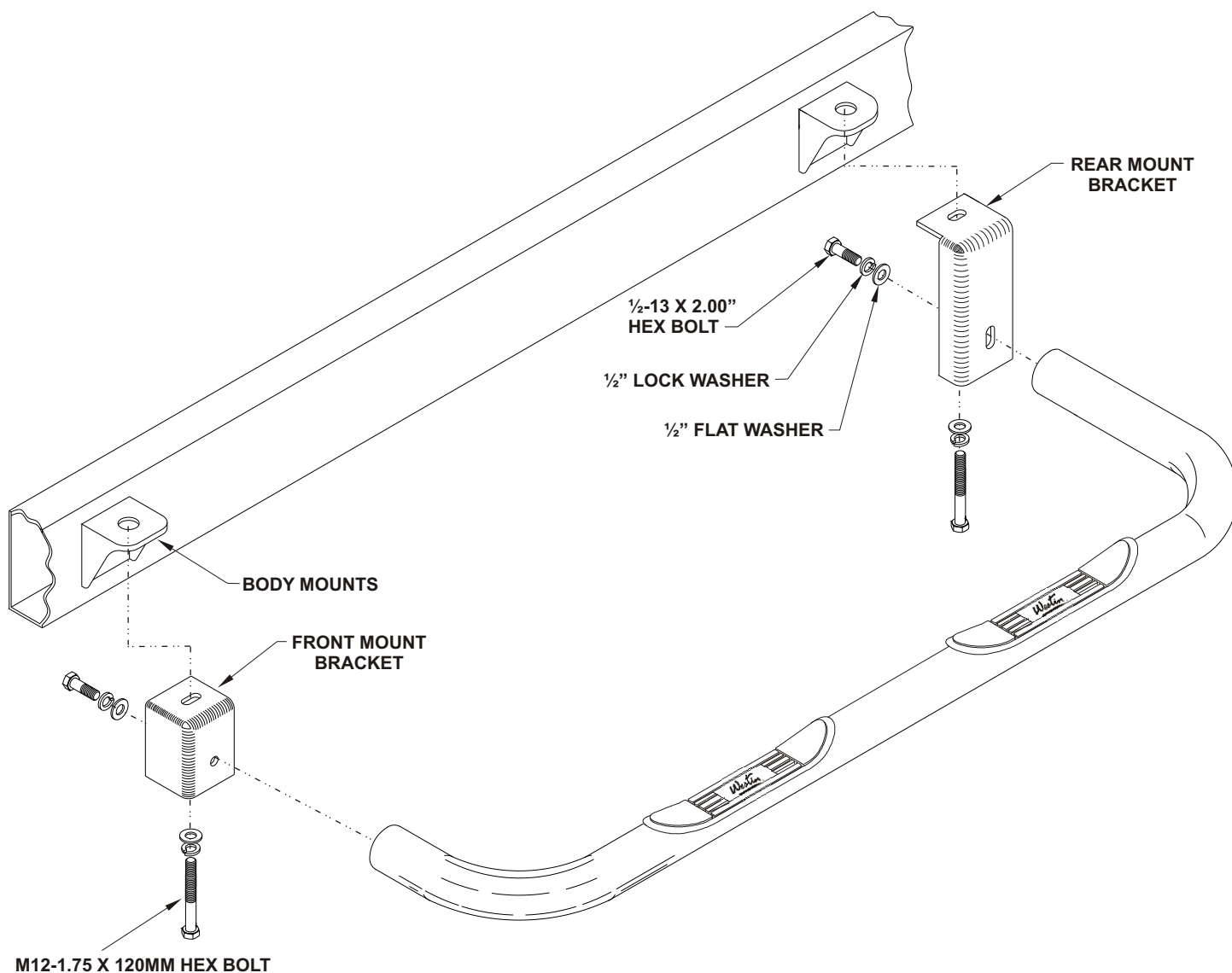
STEP BAR ASSEMBLIES

25-0510
25-0515
25-0670
25-0675
26-0670
26-0675



PARTS KIT CONTENTS		TOOLS REQUIRED
QTY	DESCRIPTION	
1	STEP BAR TUBE - PASSENGER SIDE	3/4" SOCKET 15MM SOCKET RATCHET
1	STEP BAR TUBE - DRIVER SIDE	
2	FRONT MOUNT BRACKET	
2	REAR MOUNT BRACKET	
4	M12-1.75 X 120MM HEX HEAD BOLT	
4	1/2-13 X 2.00" HEX HEAD BOLT	
8	1/2" LOCK WASHER	
8	1/2" FLAT WASHER	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Bolt Mounting Brackets to Step Bar Tubes as shown at the correct location for your vehicle.
- STEP 4. Remove the body mounting bolts from mounts located under the cab of vehicle. Position Step Bar Assembly up to the body mounts and install with the metric bolts provided.
- STEP 5. Tighten and torque all fasteners to 65 FT. LBS.



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



Westin Automotive Products, Inc.
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Thank You for choosing Westin products
For additional installation assistance please call
Customer service (800) 793- 7846 or (507) 375-3559