

## INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 99-2011 FORD F250/F350 CREW CAB/SUPER CAB 8 FT BED  
APP PART # 24-54230, 24-54235, 24-54510, 24-54515  
PLATINUM WHEEL TO WHEEL STEP BAR

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	3/4" SOCKET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	18MM SOCKET
4,7	4	CENTER MOUNTING BRACKETS (4,5) DRIVERS SIDE, (6,7) PASSENGER SIDE	16MM SOCKET
8,9	2	BED MOUNTING BRACKET (TOP) (8) DRIVERS SIDE, (9) PASSENGER SIDE	RATCHET
10,11	2	BED MOUNTING BRACKET (BOTTOM) (10) DRIVERS SIDE, (11) PASSENGER SIDE	TORQUE WRENCH
12	2	ISOLATOR ASSEMBLY	7/16" DRILL BIT
13	2	1/2" HEX HEAD BOLTS	
14	2	1/2" FLAT WASHERS	
15	2	1/2" LOCK WASHERS	
16	1	M12 X 45MM LONG BOLT PLATE (DRIVERS SIDE)	
17	1	M12 X 45MM BOLT PLATE (PASSENGER SIDE)	
18	2	M12 HEX NUTS	
19	2	M12 FLAT WASHERS	
20	2	M12 LOCK WASHERS	
21	12	M10 HEX NUTS	
22	10	M10 NUT CLIPS	
23	24	M10 X 40MM HEX HEAD BOLTS	
24	24	M10 LOCK WASHERS	
25	38	M10 FLAT WASHERS	
26	2	M10 X 120MM HEX HEAD BOLTS	
27	12	M10 BUTTON HEAD BOLTS	
28	12	M10 TOOTHED LOCK WASHER	
29	12	M10 SMALL FLAT WASHERS	
30	2	SQUARE PLATIC RETAINERS	

1. Remove all contents from box, verify all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting on the drivers side front, locate the front mounting bracket location and remove any tape covering the holes, insert (1) M10 nut clip in the upper right mounting hole (fig 1). Take the front mounting bracket and align it to the corresponding mounting holes. Attach the mounting bracket to the M10 nut clip using (1) M10 hex head bolt, (1) M10 lock washer, and (1) M10 flat washer. Do not fully tighten at this time. Attach the front mounting bracket to the corresponding holes in the pinch weld using (2) M10 hex head bolts, (4) M10 flat washers, (2) M10 lock washers, and (2) M10 hex nuts. Do not fully tighten at this time. (fig

- 2)
3. Move to the first center mounting bracket location, and insert (2) M10 nut clips (fig 3), attach the center mounting bracket to the corresponding nut clips using (2) M10 hex head bolts, (2) M10 lock washers, and (2) M10 flat washers. Attach the center mounting bracket to the holes in the pinch weld as stated in step 2. Do not fully tighten at this time. (fig 4)
  4. Repeat step 3 to mount second center bracket
  5. Move just behind the cab and locate the rear bracket mounting location (fig 5). (for 08-up models on the drivers side the plastic fuel line clip and the mounting hole must be enlarged with a 7/16 drill bit. To enlarge the holes remove the plastic clip and remove the two factor nut clips and drill through the two existing holes with the 7/16" drill bit (fig 6,7). For 99-07 the horizontal mounting hole must be added to the mounting location).
  6. Insert (1) M12 long bolt plate into the mounting location (fig 8), once inserted thread on (1) plastic retainer to keep the bolt plate from moving. Take the drivers side rear mounting bracket (top) and attach it to the inserted bolt plate using (1) M12 flat washer, (1) M12 lock washer, and (1) M12 hex nut. Do not fully tighten at this time. Insert the plastic fuel line clip back in its original position and attach the rear mounting bracket (top) to this hole using (1) M10 hex head bolt (2) M10 flat washers, (1) M10 lock washer, and (1) M10 hex nut. Do not fully tighten at this time. (For 99-07)the horizontal hole must be added locate the corresponding hole in the rear mounting bracket (top) and mark these holes on the mounting location. Remove the previously installed rear mounting bracket (top) and drill the marked holes with the 7/16" drill bit then attach using M10 hardware as stated above.) (fig 9)
  7. Take the isolator assembly and the rear mounting bracket (bottom) and attach to the rear mounting bracket (top) as shown in figure 10. do not fully tighten at this time.
  8. Take the drivers sides step bar and place it on the cradles attach it to the front mounting bracket using (1) 1/2" hex head bolt, (1) 1/2" lock washer, and (1) 1/2" flat washer. Do not fully tighten
  9. Attach the step bar to the cradles using (6) M10 button head bolt, (6) M10 toothed lock washer, and (6) M10 small flat washers. Do not fully tighten at this time.
  10. Align and adjust step bar and brackets as needed and tighten all hardware at this time. Torque all 1/2" hardware to 50-55 ft lbs, M12 to 45-50 ft lbs and M10 to 35-40 ft lbs

#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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Fig 1



Fig 2



Fig 3

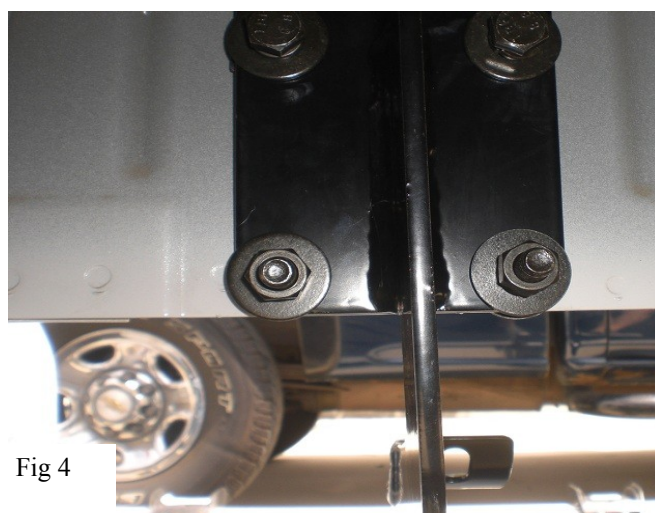


Fig 4



Fig 5



Fig 6



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Fig 7



Fig 8

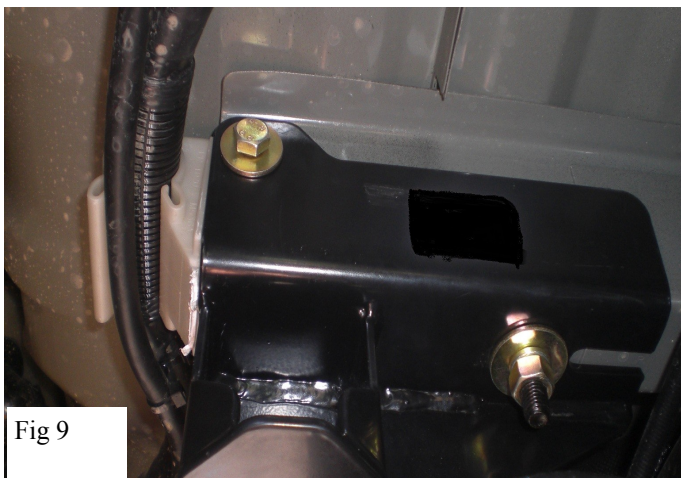


Fig 9

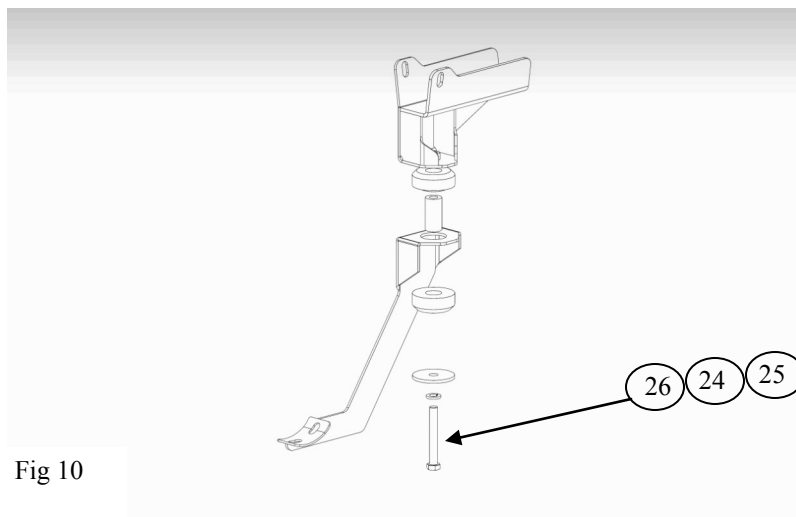


Fig 10



Installation complete



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