PART NO. 73400 Instruction Sheet

CHRYSLER/MITSUBISHI REAR SHIM PACK

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

- Take alignment readings and determine amount of positive camber change needed.
- 2. Raise rear of vehicle by pinch welds.
- Loosen, but do not remove the four upper control arm bolts.
- 4. Insert the camber shims between the upper control arm mount and the body. Using the chart below, determine the amount of shims to be used for a desired change. Use the same amount of shims on the front and rear brackets.
- Torque the upper control arm bolts to manufacturers specifications.
- Recheck alignment readings. Set toe and test drive vehicle.

NOTE: If using more than 3 shims on each side of the control arm, optional bolts (**PN73415**) are needed.

Shim Chart:	Camber Change
1 Shim	1/4°
2 Shims	1/2°
3 Shims	3/4°
4 Shims	1°
5 Shims	1 1/4°
6 Shims	1 1/2°

NOTE: If upper control arm bolts are removed or if using optional bolts (**PN73415**), use care not to cross thread the bolts during installation.



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