

PART NO. 67765, 67775, 67776

SPC
PERFORMANCE

Instruction Sheet
NISSAN 240SX ADJ. REAR
CAMBER ARM SET

1989-94 - #67765 • 1995-98 - #67775 LEFT, #67776 RIGHT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Always check for loose or worn parts, tire pressure and tire wear.
2. Raise rear of vehicle by body and support securely. Remove rear tire and wheel assemblies.
3. Using a tape, measure wheel setback from front bottom of fenderwell to center of axle hub parallel to the ground. Record this measurement for use when adjusting camber.
4. Remove the four bolts attaching both rear upper control arms and remove arms from vehicle.

Note: on 1994 and earlier models it will be necessary to remove the lower strut mounting bolt and pull the strut off the spindle in order to remove and install the rearward arm. Follow manufacturer's recommended procedure for this.

5. Before installing rearward arms, screw both threaded shafts in so no threads are showing. Hold arm and inner bushing in place and lengthen arm using center adjusting nut until the arm is the same length as the stock arm.
6. When installing the forward link, adjust arm ends so equal amount of threads are showing on both ends. Adjust center turnbuckle so the arm is approximately the same length as the stock arm.
7. Install both adjustable control arms onto vehicle. On part **#67775** the rearward arms must be installed with the loop towards the rear of the vehicle and the clamp bolts on the bottom of the arm. Install stock bolts on inner ends and install new bolts and nuts on outer ends of both arms. **DO NOT TIGHTEN** at this time.
8. Reinstall lower strut mount if necessary.
9. Reinstall wheels and tires or lower vehicle and load suspension. Now tighten inner and outer mounting bolts to manufacturer's specifications.

Always check for proper clearance between suspension components and other components of the vehicle.

10. It is important to adjust camber using both control arms together. Adjust camber to desired change. Adjust so axle set back is in the same position as recorded previously.
11. Tighten Allen-head bolts on rear arm to 35 lb-ft. Tighten large locknut against adjuster nut. Tighten lock nuts on forward arm.
12. Recheck vehicle alignment; adjust toe, and road test vehicle.



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