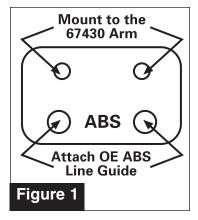
PART NO. 67430 Instruction Sheet

UPPER REAR CAMBER ARMS

All products available from Specialty Products Company are intended for use by professional installers only.



- 1 Before beginning any alignment, always check for loose or worn parts, tire pressure, and odd tire wear patterns.
- 2. Raise rear of vehicle and support on jack stands.
- 3. Remove rear wheel and tire assembly. If applicable, carefully remove the plastic anti-lock brake wire bracket from the upper arm and position out of the way. Loosen and remove bolt and nut from spindle at the upper control arm and remove the bolt holding the upper control arm to the body and remove arm.
- Make sure that both ends of the 67430 have equal threads showing on either side of the turn buckle. Install the 67430 arm by first installing the bolt at the body, but DO NOT tighten.
- 5. Install the arm to spindle bolt and the supplied nut but DO NOT tighten. Replace wheel and tire assembly, alignment equipment, re-compensate, and lower the vehicle.
 - NOTE: Tightening the fasteners with the vehicle in the raised position may cause premature bushing wear due to preloading the bushing.
- Adjust camber by loosening jam nuts and turning center piece to desired camber specifications
 - NOTE: The maximum length of the arm is reached when the flat on one rod is visible at the end of the turnbuckle adjuster. DO NOT lengthen the arm beyond this point.
- 7. After camber adjustment is made, make sure that either set of holes on the center piece are facing up and down and then tighten the jam nuts. Tighten the arm to spindle bolt and the arm to body bolt to manufacturer's specifications.
- 8. If the vehicle is equipped with rear wheel ABS, use the following procedure. Attach the ABS bracket plate to the 67430 arm with the 2 supplied bolts through the 2 holes in the plate NOT marked ABS as shown in *Figure 1*. Attach the OE ABS wire bracket into the bracket plate.
 - Always check for proper clearance between suspension components and other components of the vehicle.
- 9. Set rear toe to specifications, complete alignment and road test vehicle.



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