

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

- 1. Before beginning any alignment always check for loose or worn parts, tire pressure, and odd tire wear patterns.
- 2. Raise the rear of the vehicle and support with jack stands. Remove rear tire and wheel assembly.
- 3. Loosen and remove nut from the ball joint at the upper control arm. Break the ball joint to spindle taper with tool **#8370**.
- 4. Remove the two bolts holding the upper rear control arm to the body and remove the arm.
- 5. Make sure that both ends of the **#67395** arm have equal threads showing on either side of the turnbuckle.
- 6. Install the **#67395** arm by first installing the 2 bolts at the body and torque to manufacturer's specifications.
- 7. Install the ball joint stud into the spindle and torque to manufacturer's specifications.
- 8. Replace wheel and tire assembly, alignment equipment, and re-compensate.
- 9. Adjust camber by loosening jam nuts and turning the center piece to desired camber specification.

Note: The maximum length of the arm is reached when the flat on one rod is visible at the end of the turnbuckle adjuster. DO NOT lengthen the arm beyond this point.

Always check for proper clearance between suspension components and other components of the vehicle.

10. Tighten jam nuts and set rear toe to specifications. Complete alignment and road test vehicle.



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