

PART NO. 67270

SPC
PERFORMANCE

Instruction Sheet SATURN L-SERIES REAR CAMBER ARM

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Before beginning any alignment always check for loose or worn parts, tire pressure, and odd tire wear patterns.
2. Raise rear of vehicle by body, support with jack stands and remove rear wheel.
3. Remove bolts on rear stabilizer bar to knuckle and swing stabilizer bar up to remove inboard bolt (if equipped).

Note: If installing #67270 on left side skip steps 4 & 8.

4. On right side only remove two bolts holding rear subframe to body. It may be necessary to pull down on subframe to remove inboard lower control arm bolt.
5. Remove both bolts retaining rear lower control arm and remove lower control arm from vehicle.
6. Before installing adjustable arm into vehicle make sure there is an equal amount of threads showing on either side of the adjusting turnbuckle.
7. Install #67270 arm using existing bolt on inboard side and supplied bolt and nut on outboard side. Start nuts on bolts but **DO NOT TIGHTEN AT THIS TIME.**
8. Install subframe bolts to body and tighten to manufacturer's specifications.
9. Install stabilizer bar bolts and tighten to manufacturer's specifications.
10. Reinstall wheel and tire, mount and recalibrate alignment equipment and lower vehicle.
11. Tighten both inboard and outboard control arm bolts to manufacturer's specifications.
12. Adjust camber by rotating center turnbuckle.

Note: The maximum length of the arm is reached when the flat on one rod is visible at the end of the turnbuckle adjuster. DO NOT lengthen the arm beyond this point.

13. Tighten locknuts, set toe and road test vehicle.

Note: Camber range is dependant on rear toe adjustment. Make sure rear toe specifications can be achieved after setting camber.

Always check for proper clearance between suspension components and other components of the vehicle.



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