

671118X**2014 CHEVROLET
SILVERADO 1500****671118X****2014 CHEVROLET
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X-Metal 1 Pc. Replacement Grille

TOOLS REQUIRED:

Socket and Ratchet Set
Flat/Phillips Screwdrivers
Drill bit (3/16) and drill motor

PARTS LIST

(1) Replacement grille
(4) U-nuts
(4) Plastic fasteners (Christmas tree)



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grille Removal

Start of by removing the twelve plastic pop clips along the top of the radiator cover using flat screw driver (Fig 1). Remove the plastic radiator cover (Fig 2). Remove the four 10mm bolts located along the top of the factory grill (Fig 3). From underneath the vehicle remove four 10mm bolts from the bottom backside of the factory grille, two are located in the middle area and two are located underneath each headlamp (Fig 4). Using a 7mm socket remove two screws from each fender well where the bumper and fender meet (Fig 5 & 6). With a helper, pull up on the plastic plate along the top of the factory grille while pulling forward, the factory grille will pop loose along the top (Fig 7). Now pull the plastic bumper pad outward where it meets the fender at the fenderwell, it will pop loose (Fig 8). Now you can remove the factory grille along with the plastic bumper top pad (Fig 9). Continued on page 2.

**Fig 1****Fig 2****Fig 3****Fig 4****Fig 5****Fig 6****Fig 7****Fig 8****Fig 9**

Step 1 Factory Grille Removal Continued

With the factory grille removed from the vehicle remove the 7mm bolts from the back of the factory grille (Fig 10). These bolts hold the black plastic air vent to the factory grille shell. Now remove the black plastic air vent from the factory grille (Fig 11). Now you will remove the bumper top pad from the factory grill. There are plastic latches along the bottom of the factory grille that hold the bumper pad to it. Use a flat screwdriver to pry the latches loose (Fig 12). Remove the top bumper pad. Now take the top bumper pad and reinstall it onto the vehicle using the same hardware you removed earlier.



Step 2 Mesh Grille Installation

Take the mesh grille and locate the four metal tabs (with a small hole in them) facing downward along the top backside of the grille. You will need to place the four u-nuts onto the tabs. Slide the u-nuts onto the tabs aligning the hole in the tab and the u-nut. The barbed side of the u-nut will be closest to the grille (Fig 13). Now you need to install the black plastic air vent onto the mesh grille. Take the black plastic air vent and place it onto the backside of the mesh grille (Fig 14). There are slots in the brackets on the back of the mesh grille that the plastic air vent will insert into (Fig 15). Use the factory hardware to secure the plastic air vent to the mesh grille (Fig 16). With the plastic vent installed onto the mesh grille take the mesh grille and install it onto the vehicle. Carefully install the mesh grille onto the vehicle, the bottom brackets will bolt to the vehicle the same place that you unbolted them from earlier on Fig 4. Reuse the factory hardware to secure the mesh grille onto the vehicle at the same points that you removed them from. With the mesh grille securely attached to the vehicle replace the top plastic radiator cover. Use the factory plastic pop clips along the rear holes in the radiator cover and use the supplied four plastic christmas tree clips along the front holes in the radiator cover (Fig 18). Installation complete.

