

6310561
2015 Chevrolet
Tahoe/Suburban



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2015 Chevrolet Tahoe/ Suburban Torch LED Grille Replacement 1pc

TOOLS REQUIRED:

Flat Head Screwdriver
7mm Socket
10mm Socket
6/32 Socket
Ratchet & Extensions

PARTS LIST

(4) Plastic Fasteners



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



Fig 1

Step 2

Using your 10mm socket and ratchet remove the six (6) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)



Fig 2

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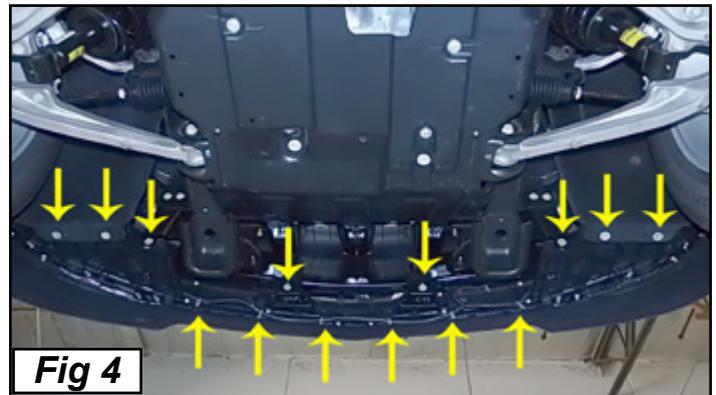
Step 3

Move to the sides of the front bumper and remove the six (6) 7mm bolts securing the lower bumper cover to the inner fender liner and fender. Turning the wheels will allow with additional room to remove the bolts. Repeat on opposite side of bumper. (Fig 3)



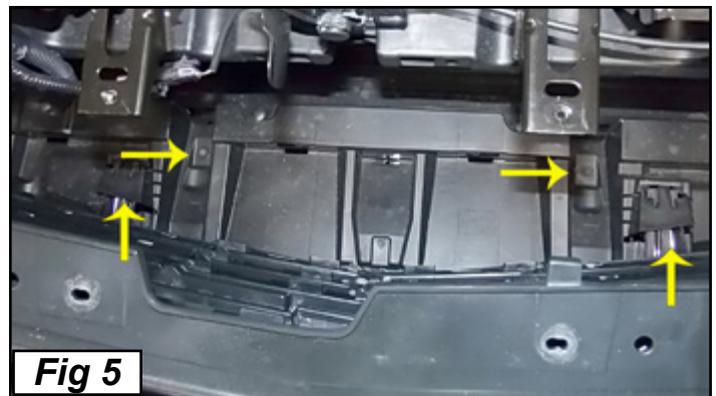
Step 4

Under the front bumper remove the eight (8) 10mm bolts securing the bottom of the bumper to the chassis. Two in the center and three (3) on each side. Finally detach the lower wiring harness clips securing the lower wiring harness to the bumper. (Fig 4)



Step 5

Return to the top of the grille assembly, gently pull back on the top of the assembly to access the rear of the grille assembly. Disconnect the fog light wiring harness, then remove the two (2) 10mm securing the bumper to the chassis. Finally with your flat head screwdriver to depress the two lower tabs securing the bumper to the chassis. (Fig 5)



Step 6

Firmly grasp the side of the bumper by the fender and carefully detach the end of the bumper from its retaining clip. Repeat on opposite side. (Fig 6)



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Step 7

With the help of an assistant. The front bumper can now be removed by pulling the entire bumper/ grill assembly away from the front of the vehicle. Place Grille/ Bumper assembly on a soft surface. (Fig 7)



Fig 7

Step 8

With the bumper assembly facing down un-clip the factory wiring harness from the grille. Then remove the (5) 10mm screws from each side of the grille. The grille can now be separated from the bumper. (Fig 8)



Fig 8

Step 9

Insert the LED lights into the grille assembly. Do not fully tighten at this time, they will need to be adjusted once the grille is installed. (Fig 9)

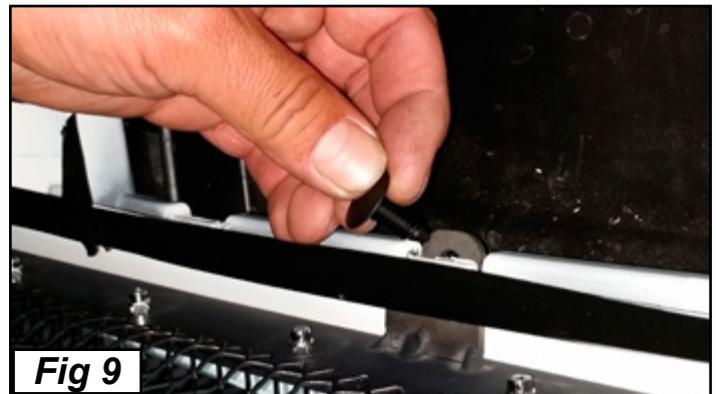


Fig 9

Step 10

Insert the new grille assembly into the factory bumper. Secure the lower portion of the grille to the bumper with the included plastic clips. (Fig 10)



Fig 10

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Step 11

Reinstall the bumper/grille assembly back into the vehicle and secure with the factory hardware. (Fig 11)



Fig 11

Step 12

Your installation is now complete. Reattach the grille/bumper assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws. Wire the LED Light Bar via our T-Rex optional wiring harness kit (part# 639HAR1) or custom wiring harness. T-Rex recommends Torch Grilles be wired with our optional wiring harness kit (part#639HAR1). Light bars are installed flush with the grille from the factory. This may or may not be ideal for each light depending on the configuration of your vehicle and its options and or modifications. To adjust the angle of your Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over tighten the mounting hardware or scratch the finish of the grille). It is best to adjust the angle with the vehicle on level ground with lights facing a wall, garage door or other solid barrier. We recommend checking from a distance of 25'. (Fig 12)



Fig 12