



DODGE CUMMINS

2007.5 UP L6-6.7L (td)

P/N
49-42006
49-12006

DIESEL EXHAUST



- Lowers EGT's
- Greater airflow
- Increased torque and h.p.
- Throaty sound
- Lifetime warranty

- Welded-on hangers
- 4" Mandrel-bent tubing
- Perforated muffler
- One-piece tail-pipe
- Mammoth 6" tip*

+22%

Flow Increase (CFM)

MACH Force XP LARGE BORE HD
EXHAUST Exhaust

aFepower.com

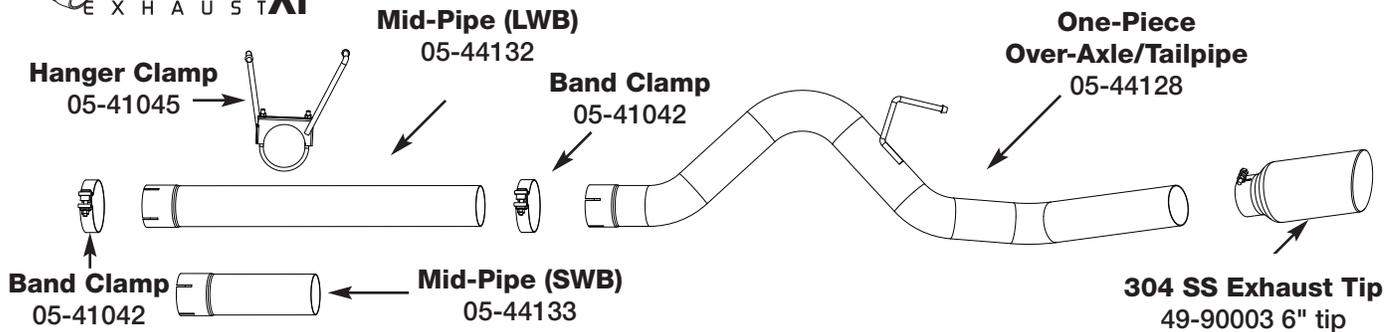
* MACH Force XP system



Installation Instructions for: DODGE CUMMINS 2007.5-UP L6-6.7L (td)



49-42006 (409SS) DPF-Back



Step 1: (Read Instructions prior to installation) Loosen band clamp at rear of particulate filter before muffler. Remove your stock exhaust from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. *It is recommended to not fully tighten the clamps until the entire system has been installed.*

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

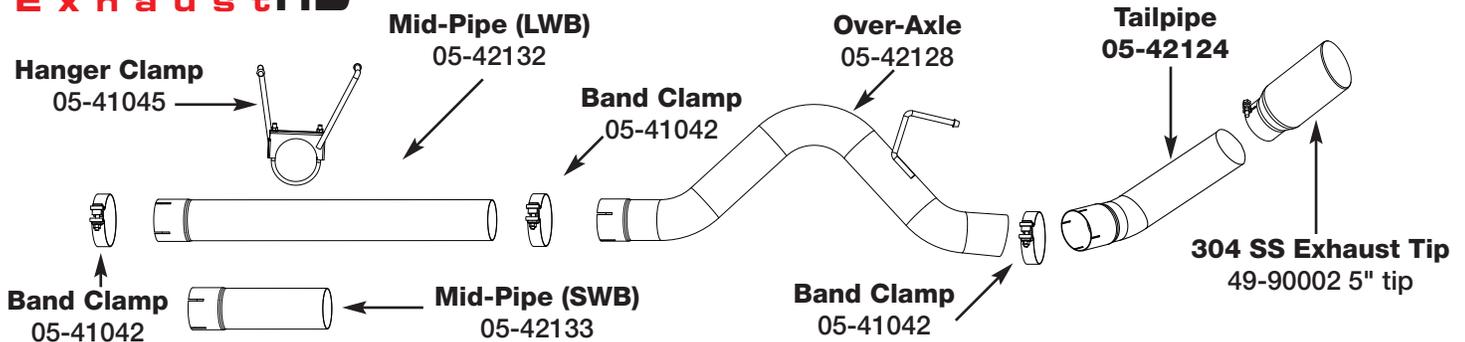
Step 3: Slip band clamp over expanded end of tube prior to installation. Install the Mid-pipe (SWB) using the short section for regular cab/quad cab short bed or the long section (LWB) for long wheel base (MEGACAB or Quad Cab long bed). Locate OE rubber isoators and install hanger, lift system up and slip U-bolt into hanger. Hand tighten Nuts.

Step 4: Slip band clamp over expanded end of tube prior to installation of over-axle/tailpipe. Utilizing the factory isolation mounts now install over-axle/tailpipe and tighten band clamp. Now make sure to tighten all clamps from front to rear.

Step 5: Install the exhaust tip and tighten. Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

LARGE BORE HD Exhaust

49-12006 (Aluminized) DPF-Back



Step 1, 2 and 3: See above

Step 4: Slip band clamp over expanded end of tube prior to installation of over-axle pipe. Utilizing the factory isolation mounts now install over-axle pipe and tighten band clamp.

Step 5: Slip band clamp over expanded end of tube prior to installation of the tailpipe. now install the tailpipe and tighten band clamp, make sure to tighten all clamps from front to rear at this time

Step 6: Install the exhaust tip and tighten. Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**