



**CipherAuto**  
Automotive Lifestyle Revolution

## CPA2000 Series Racing Seat Installation Guide



**MODEL:**

CPA2001PCFBK-W, CPA2001PCFBK  
CPA2002CFBKRD, CPA2002CFBK, CPA2002CFBKBU  
CPA2003CFBK, CPA2003CFBKRD  
CPA2004FBKRD, CPA2004FRDBK, CPA2004FBKPL

**NOTE:** AFTERMARKET RACING SEATS MAY BE INCOMPATIBLE WITH MODERN SRS AIR BAG SYSTEMS. THOUGH THERE ARE WAYS TO BYPASS THE AIRBAG SYSTEM, CIPHER AUTO WILL NOT BE HELD LIABLE FOR ANY COMPLICATIONS THAT MAY ARISE FROM THIS. PLEASE BE AWARE OF THIS FACT BEFORE PURCHASE AND INSTALLATION.

### Racing Seat Components:

- A. Backrest With Recliner
- B. Recliner Plastic Cover
- C. Recliner Adjustment Handle
- D. Recliner Adjustment Handle Screw (M4 x 8)
- E. Recliner Plastic Cover Screw (M5 x 10)
- F. Seat Cushion With Slider
- G. Mounting Screw (M8 x 17mm)
- H. Recliner Mounting Screw (M8 x 1.25 x 20) - 2 nos
- J. Universal Slider

### Tools Needed:

- ▶ Socket Wrench
- ▶ M8 Socket
- ▶ M17 Socket
- ▶ Philips Screwdriver

### Pre-Installation

Take out your racing seats from the box and check for any damages prior to installation. Make sure the correct hardware is included before proceeding. There will be a Racing Seat Components document included in your package, use this to reference all hardware that is required.

### Remove Existing Seats

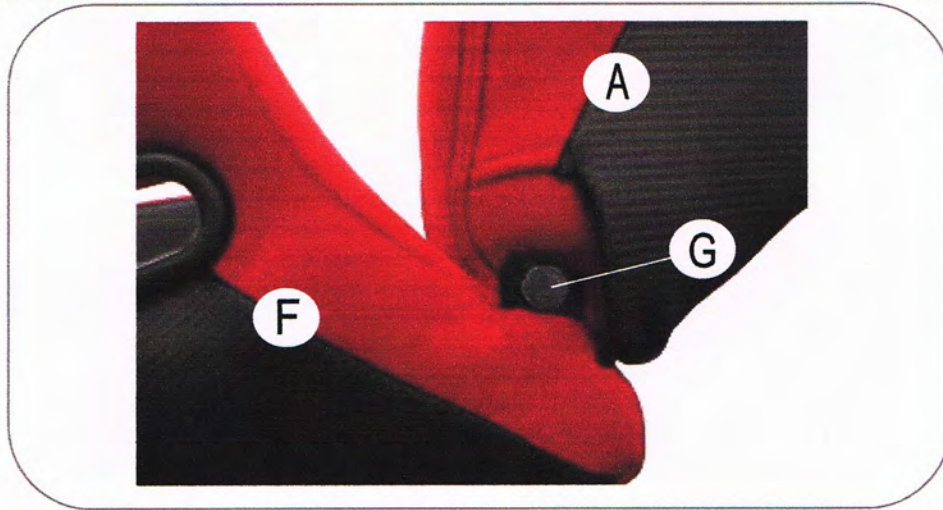
1. Adjust the position of the car seat to an upright position, making sure it will not slip.
2. Locate the four bolts that fasten the seat onto the car frame, open the covers and remove the bolts.
3. Tilt the seat onto its back and remove all connections, including the seat belt wire and any electrical wires.
4. Roll the seat onto its side and swing it out to remove it from the car.
5. Locate the plastic cover on the side of the seat belt receiver, and remove the two screws holding it on.
6. Remove the long bolt holding the seat belt receiver to the seat, and replace the plastic cover.

### Assembling Racing Seats

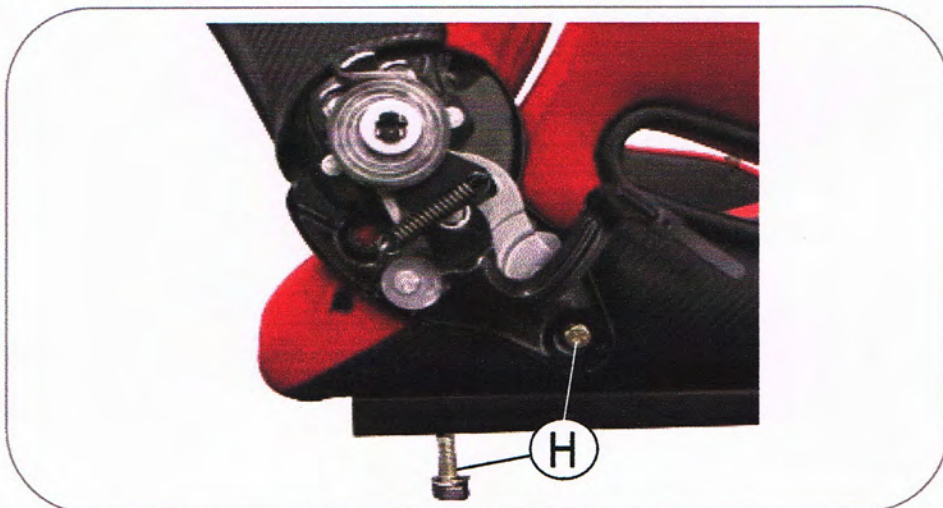
1. Bolt all hardware up to the bottom cushion and remove before assembly to ensure easy threading during the installation process.
2. Place your racing seat either on its side or standing up.
3. Start with the side with the metal tab located to the rear back of the bottom on the cushion (F).
4. Place (A) on top of (F).



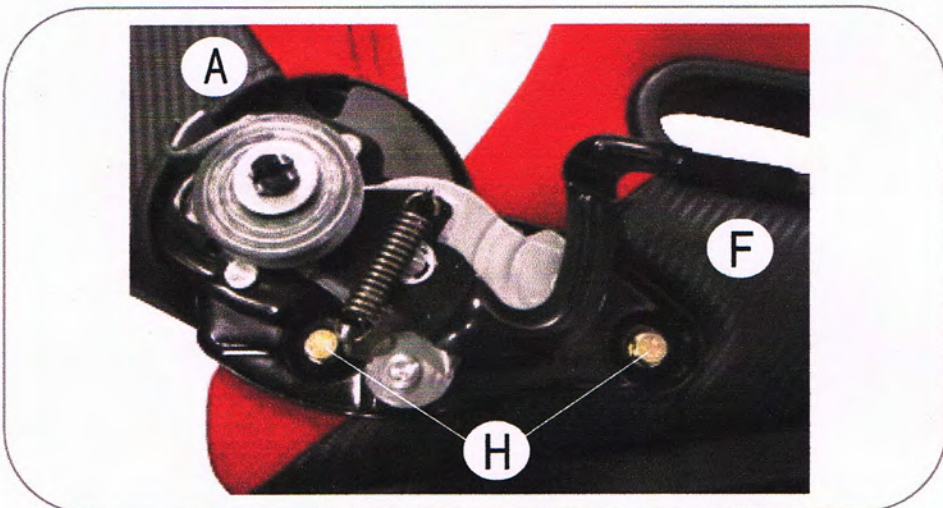
5. Align the single bolt hole on (A) with the hole on the seat cushion on (F).
6. Install bolt (G) to combine (A) and (F) together, making sure not to tighten them completely.

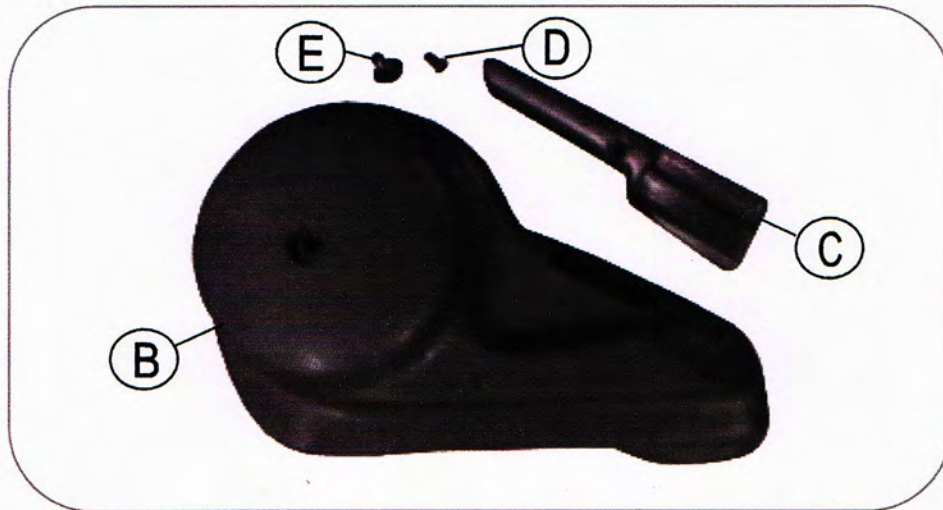


7. Turn the seat around and place it on its side facing (H).



8. Align the farthest rear hole on (F) with the rear bolt of the reclining hardware (H).
9. Install front bolt (H) to the rear of (F) first.
10. Proceed to the rear hole and use bolt (H) to complete the main part of the installation. Make sure not to tighten completely.

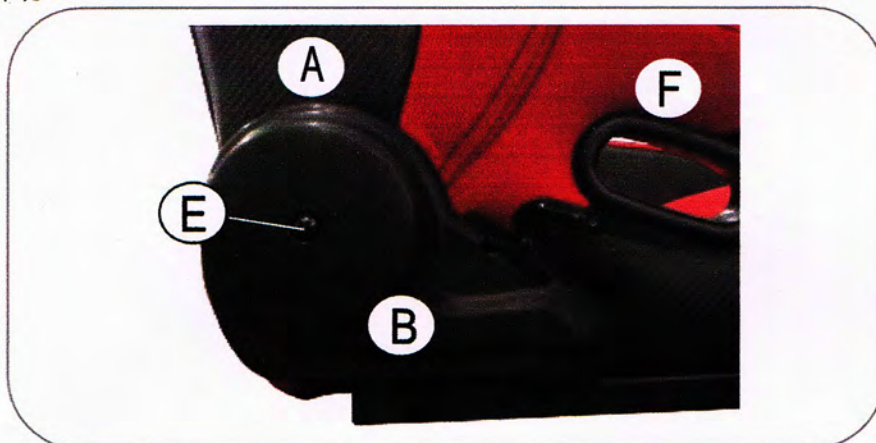




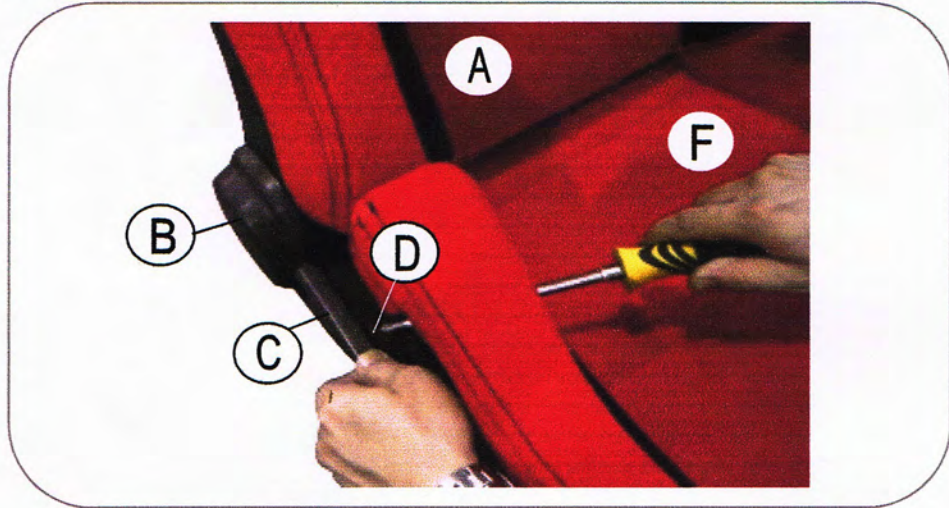
11. Move to the opposite side once again and tighten bolt (G) first.
12. Proceed to the opposite side and tighten all the remaining bolts (H).
13. Determine which part (B) to use based on whether the driver or passenger side is being worked on. Part (B) will have a groove at the bottom of the plastic piece; this groove will always be located on the bottom when installed correctly. If the plastic cover tapers to the left, the piece is for the driver side. If the plastic tapers to the right, this piece will be used for the passenger side.



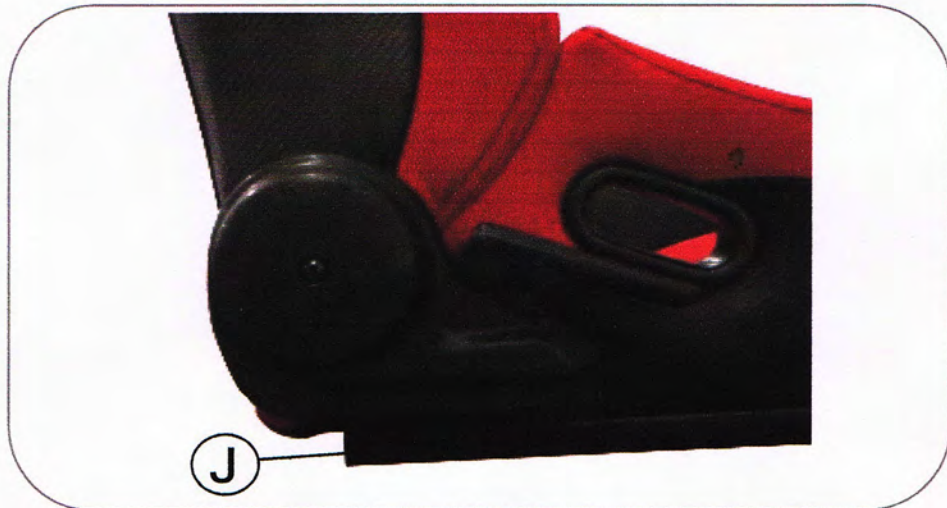
14. Once you have to correct part (B) for the side you are working on, slide the cover over the reclining handle and fasten the cover with screw (E). Pull on the reclining handle slightly to gain access to the hole. [We ship our racing seats with the handle cover on already for shipping purposes, please remove before installing the plastic cover (B)]



15. Install handle (C) and fasten with screw (D).



16. Last make sure all the screws was tighten.



17. Universal sliders (J) are installed from the factory.

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